

INCREMENTAL ENCODERS index

Shaft incremental encoder

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Hollow shaft incremental encoder

Please note: models marked with * are available with Hall Phases

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INCREMENTAL ENCODER GENERAL DESCRIPTION

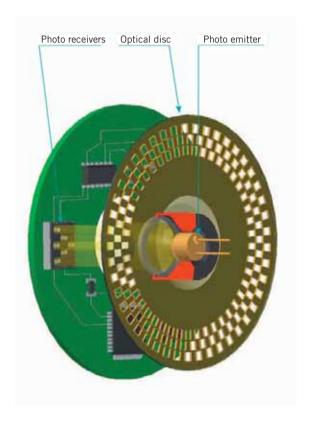






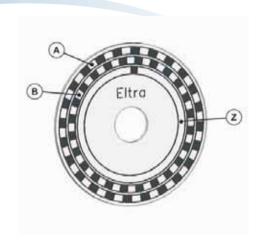
Working principle

An encoder is a rotational transducer converting an angular movement into a series of electrical digital pulses. If associated to racks or endless screws, these generated pulses can be used to control angular or linear movements. During rotation, electrical signals can be elaborated by numerical controls (CNC), programmable logic controls (PLC), control systems, etc. Main applications of these transducers are: machinery, robots, motor feedback, measure and control devices. In Eltra's encoders the angular movement transduction is based on the photoelectric scanning principle. The reading system is based on the rotation of the radial graduated disk formed by opaque windows and transparent ones alternated. The system is perpendicularly illuminated by an infrared light source. The light projects the disk image on the receivers surface which are covered by a grating called collimator having the same disk steps. The receivers trasduce the light variation occurring with the disk shifting, converting them into their corresponding electrical variations. Electrical signals raised to generate squared pulses without any interference must be electronically processed. The reading system is always carried out in differential modality, in order to compare different signals nearly identical but out of phase for 180 electrical degrees. That in order to increase quality and stability of output signals. The reading is designed comparing the difference between the two channels eliminating the disturb note as "shifted common way" because signals are overlapped in equal way on every kind of wave.



Incremental encoders

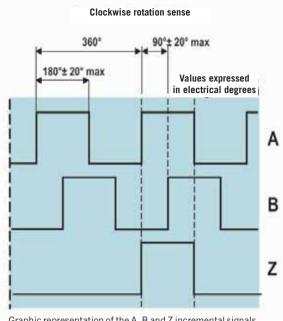
The incremental encoder usually gives two types of squared waves out of phase for 90 electrical degrees. They are usually called channel A and B. The first channel gives information about the rotation speed while the second, basing on the states sequence produced by the two signals, provides the sense of rotation. A further signals, called Z or zero channel, is also available. It gives the absolute zero position of the encoder shaft. This signal is a squared impulse with the phase and the width centred on A channel.



The incremental encoder precision depends on mechanical and electrical factors. These errors could be: grating division, disk eccentricity, bearings eccentricity, electronic reading and optic inaccuracy. The measurement unit to define encoder precision is the electrical degree. It determinates the division of the impulse generated by the encoder: 360 electric degrees correspond to the mechanical rotation of the shaft which is necessary to carry out a complete cycle. To know how many mechanical degrees correspond to electrical 360° the following formula has to be applied:

Mechanic 360° Electrical 360° n° pulse / turn

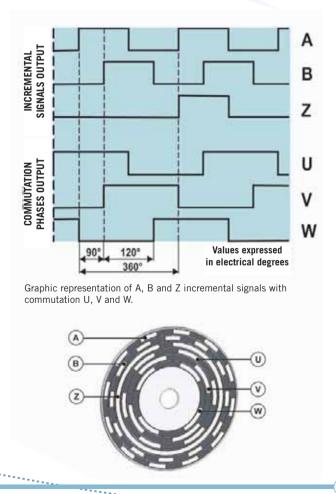
The encoder division error is given from the maximum shifting shown in the electrical degrees of two consecutive surges. This error exists in any encoder and is due to the above mentioned factors. For Eltra's encoders this error is included in electrical +/- 25° Max in whatever allowed condition, which corresponds to a shifting of +/- 7 % from the nominal value. Regarding the 90 electrical degrees shifting between the two channels, it differs by +/- 35 electrical degrees Max. It corresponds to +/- 10 %.



Graphic representation of the A, B and Z incremental signals.

Incremental encoder with integrated commutation phases

In addition to the above mentioned encoders, there are others which integrate additional electrical output signals. These are the incremental encoders with integrated commutation signals, used as motor feedback. These additional signals simulate the Hall phases generally present in the commutation motors (brushless type) and usually designed with magnetic sensors. In Eltra's encoders these commutation signals are optically generated and presented as three squared waves, shifted by 120° electrical degrees. These signals will be used by the driver control to the motor in order to generate the correct voltages phase to determinate the correct rotation. These commutation pulses can be repeated many times within one mechanical rotation because they directly depend on the poles number in the connected motor. So we have commutation phases for motors of 4, 6 or more poles.





ENCODERS





EL30 E/H/I INCREMENTAL ENCODER





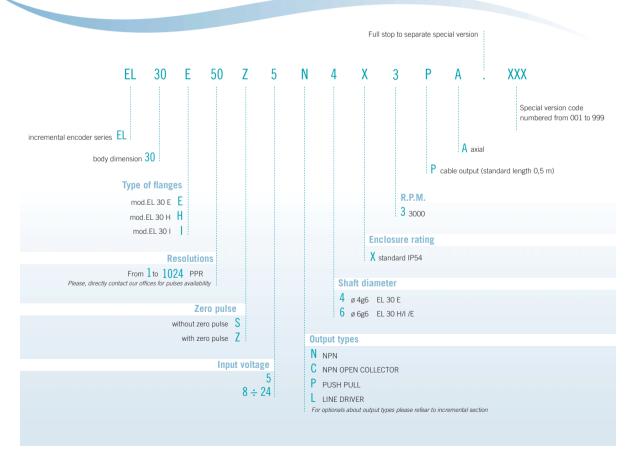


Incremental encoder

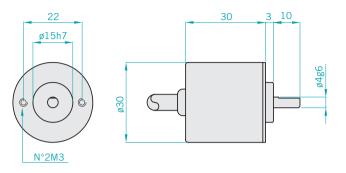
Miniaturized Ø30 encoder series. Used when a minimal size is required even providing excellent performances.

- Up to 1024 ppr with Zero.
- Several output types available.
- Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





EL 30 E

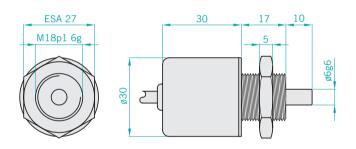


Electrical specifications Resolution From 1 to 1024 PPR Input voltage 5Vdc / 8 ÷ 24 Vdc Input current with no 100 mA Max output load Source and sink current 50 mA for channel 20 mA for channel with LINE DRIVER NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER **Output types Output frequency** 100 KHz Max RPM x Resolution

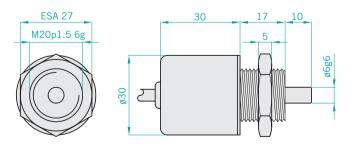
60

Frequency response

EL 30 H



EL 30 I



Mechanical sp	pecifications
Shaft diameter	ø4 mm g6 EL 30 E ø6 mm g6 EL 30 H/I/E
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10 ⁹ revolutions
Bearings	n° 2 Ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	50 g





EH38 A / B / D INCREMENTAL ENCODER





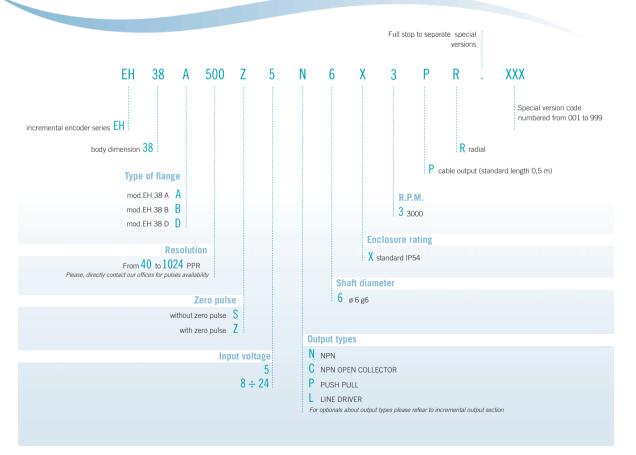


Incremental encoder

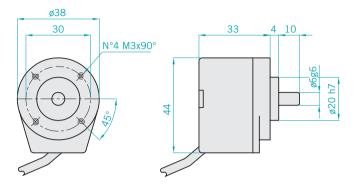
Miniaturized encoder series for general applications.

- Up to 1024 ppr.
- Several output types available.
- Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





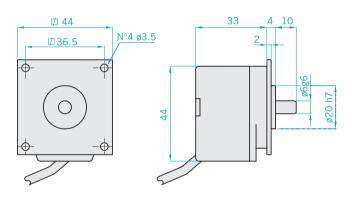
EH38 A



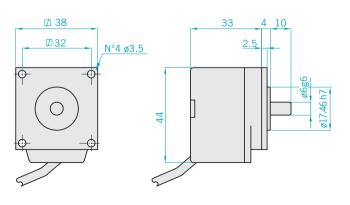
Electrical specifications Resolution From 40 to 1024 PPR Input voltage 5Vdc / 8 ÷ 24 Vdc Input current with no 100 mA Max output load 50 mA for channel Source and sink 20 mA for channel with LINE DRIVER current NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER **Output types** Output 100 KHz Max frequency Frequency response

RPM x Resolution 60

EL 38 B



EH38 D



Mechanical specifications Shaft diameter ø6 mm g6 **Enclosure rating** IP54 standard 3000 RPM Shaft speed 5N (0.5 Kp) axial 5N (0.5 Kp) radial Max shaft load Shock 50 G for 11 msec **Vibrations** 10G 10 ÷ 2000 Hz **Bearings life** 109 revolutions **Bearings** n° 2 Ball bearings Shaft material Stainless steel AISI303 **Body material** Aluminium UNI 5076 Flange material Aluminium Housing material PA 66 reinforced with fiber glass Operating 0°÷ +60°C temperature Storage temperature -25°÷ +70°C Weight 100 g



ENCODERS



EL 40 A/B/C/E/H/I INCREMENTAL ENCODER





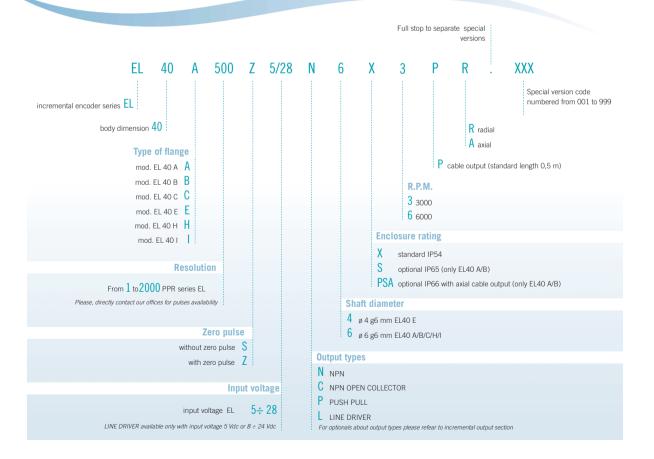


Incremental encoder

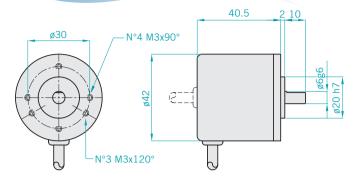
Miniaturized Ø42 encoder series for general applications.

- Up to 2.000 ppr with zero.
- Several output types available.
- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response.
- Output cable. Cable connector available on request.
- Several flanges available.
- Up to 6.000 rpm speed rotation.
- Up to IP65 sealing.

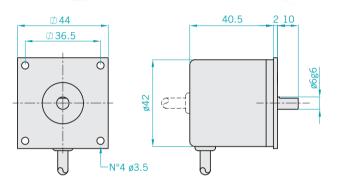




EL 40 A



EL 40 B



EL 40 C/E

Electrical specifications

Resolution From1 to 2000 PPR Input voltage 5 ÷ 28 Vdc

LINE DRIVER only available with input voltage 5 / 8÷24

Input current with no output load Source and sink

100 mA max

50 mA for channel 20 mA for channel with LINE DRIVER current

NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER **Output types** 100 KHz MAX (EL)

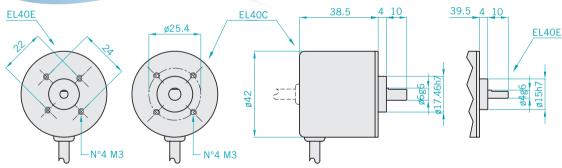
 $F = \frac{RPM \times Resolution}{60}$ Frequency response

Mechanical specifications

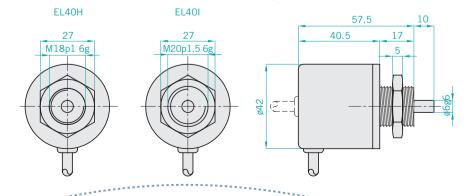
ø4 mm g6 EL40 E ø6 mm g6 EL40 A/B/C/H/I Shaft diameter IP54 standard EL40 C/E/H/I IP65 standard EL40 A/B IP66 standard EL40 A/B (only axial output with skintop) **Enclosure rating** 3000 RPM Shaft speed 6000 RPM 5N (0.5 Kp) axial 5N (0.5 Kp) radial Max shaft load Shock 50 G for 11 msec **Vibrations** 10G 10 ÷ 2000 Hz Bearings life 109 revolu-Bearings n° 2 Ball bearings Shaft material Stainless steel AISI303 **Body material** Aluminium D11S - UNI 9002/5 Housing material PA 66 reinforced with fiber glass Operating 0°÷ +60°C temperature

Storage temperature -25°÷ +70°C

> 100 g Weight



EL 40 H/I





e-mail: eltra@eltra.it

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CODE

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EH-EL 58 B/C/H/T INCREMENTAL ENCODER







Incremental encoder

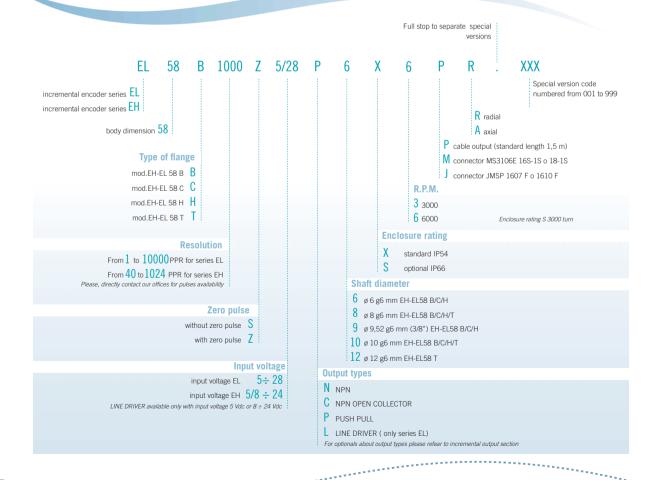
Standard encoder Ø58 series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.

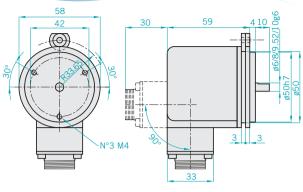
Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series

- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

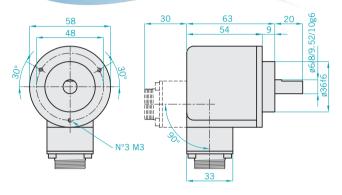




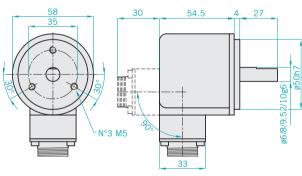
EH-EL 58 B



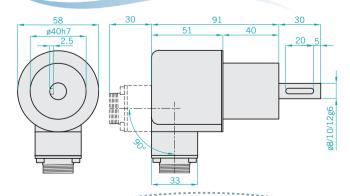
EH-EL 58 C



EH-EL 58 H



EH-EL 58 T



EL series electrical specifications

Resolution	From 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	300 KHz Max $F = \frac{RPM \times Resolution}{60}$

EH series electrical specifications

Resolution	From 40 to 1024 PPR
Input voltage	5 Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= RPM x Resolution 60

Mechanical specifications

recifications
ø6/8/9,52 (3/8")/10 mm g6 EH- EL58 B/C/H
IP54 standard IP66
3000 RPM 6000 RPM 3000 RPM MAX with "S" rating
200N (20 Kp) axial 200N (20 Kp) radial 200N (20 Kp) radial with shaft ø6 mm
50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
10G 10 ÷ 2000 Hz
10° revolutions
n° 2 Ball bearings
Stainless steel AISI303
Aluminium D11S - UNI 9002/5
PA 66 reinforced with fiber glass
0°÷+60°C
-25°÷ +70°C
300 g



ENCODERS



EH-EL 63 A/D/E INCREMENTAL ENCODER





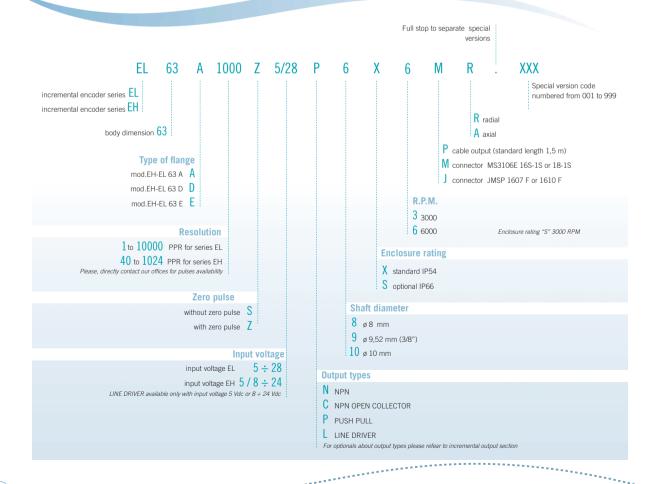


Incremental encoder

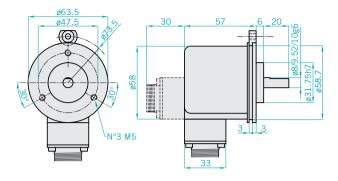
Standard encoder Ø63 series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series
- Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

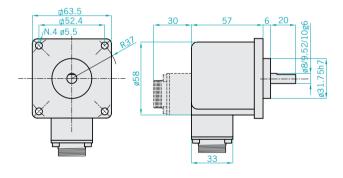




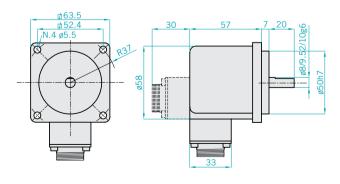
EH-EL 63 A



EH-EL 63 D



EH-EL 63 E



EL electrical specifications

Resolution	From 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	300 KHz Max F= RPM x Resolution 60

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Resolution	From 40 to 1024 PPR
Input voltage	5 Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	F= RPM x Resolution 60

Mechanical specifications

Shaft diameter
Shaft speed Shaft speed Shock
Shaft speed Shock Sho
Shock 50 G for 11 msec (with plastic disc) (20 G for 11 msec (with plastic disc) (with glass disc) 10G 10 ÷ 2000 Hz Bearings life 10° revolutions Bearings n° 2 Ball bearings Shaft material Stainless steel AISI303 Body material Aluminium UNI 5076 Housing material PA 66 reinforced with fiber glass Operating temperature 0° ÷ +60°C Storage temperature -25° ÷ +70°C
Bearings life 10° revolutions Bearings n° 2 Ball bearings Shaft material Stainless steel AISI303 Body material Aluminium UNI 5076 Housing material PA 66 reinforced with fiber glass Operating temperature 0°÷ +60°C Storage temperature -25°÷ +70°C
Bearings n° 2 Ball bearings Shaft material Stainless steel AISI303 Body material Aluminium UNI 5076 Housing material PA 66 reinforced with fiber glass Operating temperature 0°÷ +60°C Storage temperature -25°÷ +70°C
Shaft material Body material Aluminium UNI 5076 Housing material Operating temperature Overating temperature -25°÷ +70°C
Body material Aluminium UNI 5076 Housing material PA 66 reinforced with fiber glass Operating temperature 0°÷ +60°C Storage temperature -25°÷ +70°C
Housing material Operating temperature O° ÷ +60°C Storage temperature -25° ÷ +70°C
Operating temperature 0°÷ +60°C Storage temperature -25°÷ +70°C
temperature 0° ÷ +60° C Storage temperature -25° ÷ +70° C
20 1 1/0 0
Weight 350 g

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EH-EL90A/115 A-R INCREMENTAL ENCODER





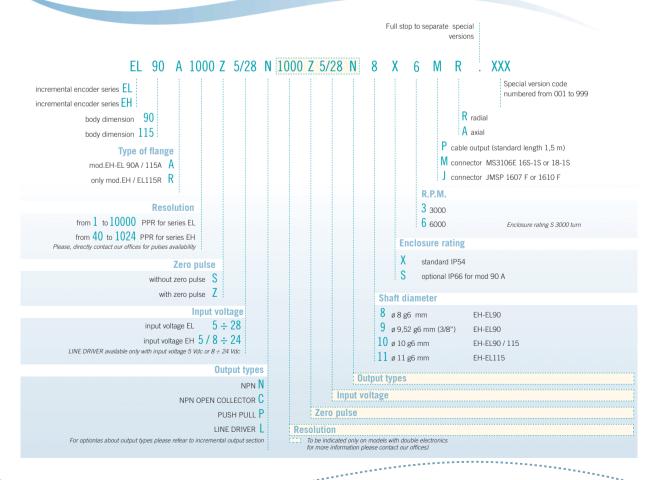


Incremental encoder

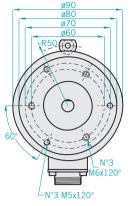
Encoder series for critical environments with high mechanical resistance requirements. The 90 model can be mounted with flanges or servo-fasteners; the 115 model has a tachometer generator type REO-444 compatible plug.

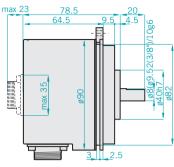
- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series
- Several output types available.
 - Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH
- series.
 - Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing model 90A



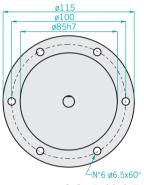


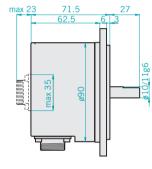
EH-EL 90 A



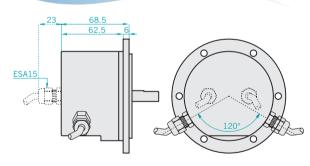


EH-EL 115 A



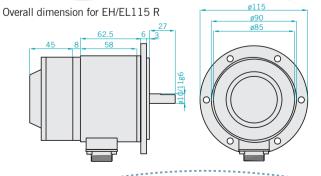


EH-EL $90\,$ A/ $115\,$ A $\,$ with double electronic



EH-EL 115 R

with centrifugal relè



EL series electrical specifications

Resolution	From 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vd
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	F= RPM x Resolution 60

EH series electrical specifications

Resolution	From 40 to 1024 PPR		
Input voltage	5 Vdc / 8 ÷ 24 Vdc		
Input current with no output load	100 mA Max		
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER		
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER		
Frequency response	F= RPM x Resolution 60		

Mechanical specifications

moonamour op	
Shaft diameter	ø8/ø9,52 (3/8")/ø10 mm g6 EH-EL90 ø10/ø11 mm g6 EH-EL11
Enclosure rating	IP54 standard IP66 optional mod. 90 A
Shaft speed	3000 RPM 6000 RPM 3000 RPM MAX with "S" rating
Max shaft load	200N (20 Kp) axial 200N (20 Kp) radial
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10 ⁹ revolu-
Bearings	n° 2 Ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI
Housing material	Painted aluminium
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	750 g





INCREMENTAL ENCODER + INCREMENTAL PHASES







EF 36 K

Incremental encoders for motor feedback

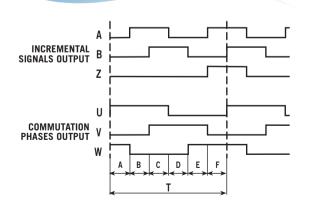
Ø36 encoder series used in feedback systems on AC servomotor. It integrates a traditional incremental encoder and the optical generation of "Hall effect phases".

Main characteristics are:

- Interchangeability with 15 size resolver that allow to save time and money because it is sufficient to have only one predisposition for the retromotor.
- Easy mechanical assembly
- Contained dimensions
- Wide resolution range available



Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

Electrical specifications

Resolution	from 1 to 1024 PPR
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics
Frequency response	150 KHz Max F= RPM x Resolution 60
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EF series electrical specifications

Input voltage	5Vdc ± 5%
Output type for incremental signal	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current with no output load	150 mA

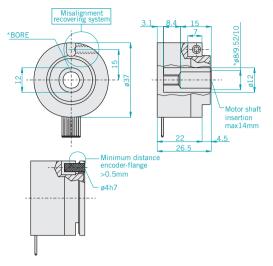
Mechanical specifications

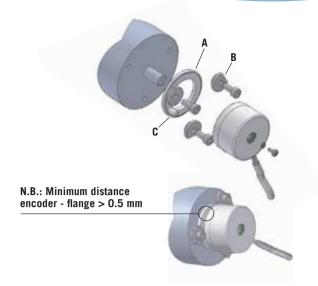
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Bore diameter	ø8 / ø9.52 / ø10 mm H7	
Enclosure rating	IP40	
Shaft speed	6000 RPM	
Shock	50 G for 11 msec	
Vibrations	5G 10 ÷ 500 Hz	
Bearings	n° 2 ball bearings	
Shaft material	Stainless steel	
Body material	Aluminium	
Housing material	Aluminium	
Operating tempe- rature	-10°÷ +85°C	
Storage temperature	-25°÷ +85°C	
Weight	50 g	
Accessories	Flange for mounting on motors (size 15 "Resolver")	

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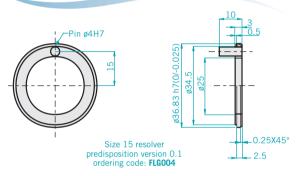
	wire colours	
SIGNAL E	COLOUR	
+ Vdc	Red	
0 Volt	Black	
Α •	Green	
В	Yellow	
Z	Blue	
Ā	Brown	
<u>B</u>	Orange	
₹ 7	White	
U	Gray	
V	Violet	
W	Gray/Pink	
Ū	Red / Blue	
⊽	White/Green	
₩	Brown / Green	

EF 36 K





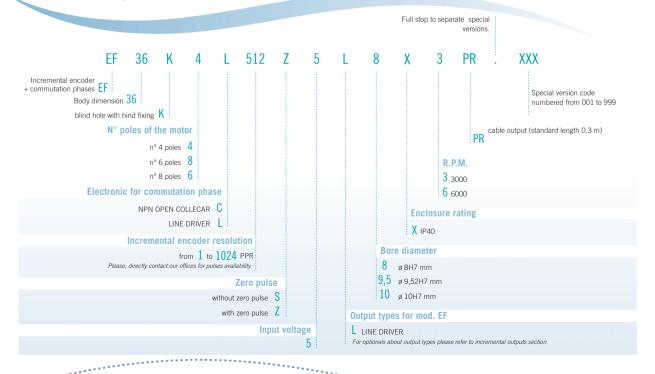
Accessories Flanges for motors fixing



Ordering code

HOW TO MOUNT IT

- 1) Insert the flange (A) on the motor
- Tighten the appropriate servo fasteners (B) without blocking them
- 3) Insert the encoder on the motor shaft with the system of the misallineament recuperation corresponding to the pegs (C).
- 4) Block it using the screw of the encoder on the motor axle.
- 5) Turn for phasing.
 6) Finally, fix the servo fasteners (B).
- 7) Verify the correct functioning of the disallineament recovery system.







EL 38 F / GINCREMENTAL ENCODER





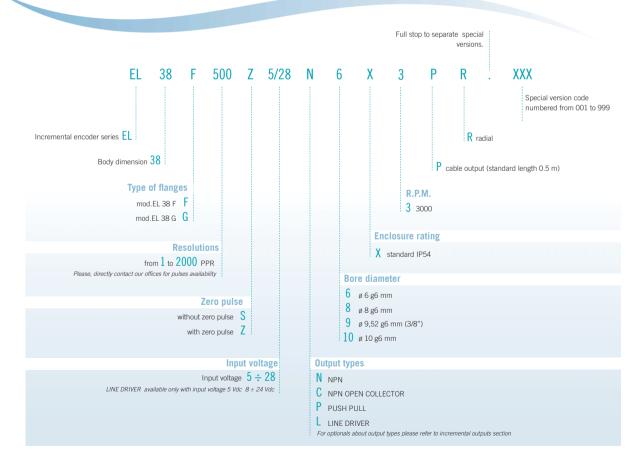


Incremental encoder

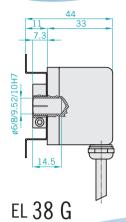
Miniaturised $\emptyset 38$ encoder series. Used when a minimal size is required even providing excellent performances.

- Resolution up to 2.000 ppr with zero.
- Several electronic output configurations available.
- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing

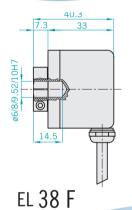


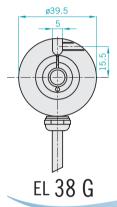


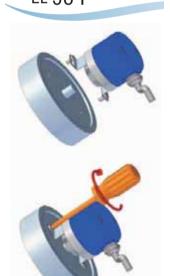
EL 38 F













HOW TO MOUNT IT

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- 3) Fix the encoder shaft by the metal ring $% \left(1\right) =\left(1\right) \left(1\right) \left($
- 4) Block the spring

HOW TO MOUNT IT

- Mount the antirotation pin on the motor flange.
 Couple the encoder shaft with the motor shaft,
- ensuring that the pin is inserted on the cave on the frontal part of the encoder
 - (maintaining a minimum distance of 0,5 mm)
- 3) Fix the encoder shaft by the metal ring

Electrical specifications	
Resolution	from 1 to 2000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER available only with input voltage 5 / 8÷24 Vdc
Input current with no output load	80 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	100 KHz Max
Frequency response	F= RPM x Resolution

Mechanical s _l	pecifications	
Bore diameter	ø6-ø8-ø9.52 (3/8")-ø10 mm	
Enclosure rating	IP54 standard	
Shaft speed	3000 RPM	
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial	
Shock	50 G for 11 msec	
Vibrations	10G 10 ÷ 2000 Hz	
Vita Bearings	10º revolu-	
Bearings	n° 2 ball bearings	
Shaft material	Stainless steel AISI303	
Body material	Aluminium D11S - UNI 9002/5	
Housing material	Fe	
Operating temperature	0°÷ +60°C	
Storage temperature	-25°÷ +70°C	
Weight	150 g	





EL40 G/GRINCREMENTAL ENCODER







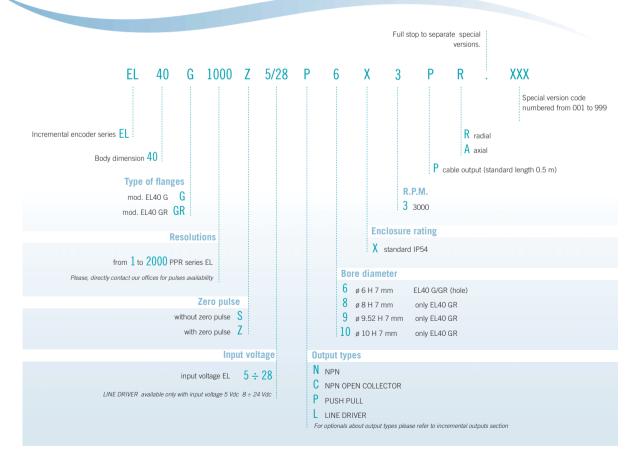
INCREMENTAL LING

- Miniaturised encoder Ø42 series for general applications.
- Up to 2.000 ppr with zero for EL series
- Different output types available.

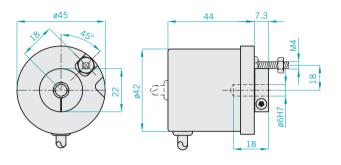
Incremental encoder

- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- IP54 sealing

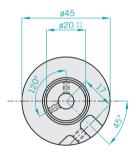


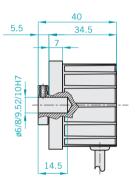


EL 40 G



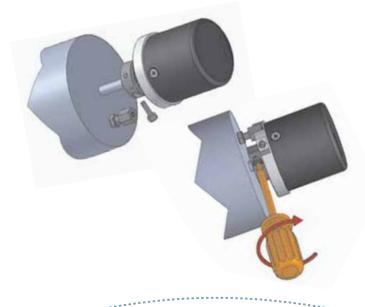
EL 40 GR





HOW TO MOUNT IT

- Fix the antirotation pin on the motor flange
 Couple the encoder shaft with the motor shaft,
- ensuring that the pin is inserted on the cave on the frontal part of the encoder (maintaining a minimum distance of 0,5 mm)
- 3) Fix the encoder shaft by the metal ring



Electrical specifications

Resolution	from 1 to 2000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER available only with input voltage 5 / 8÷24 Vd
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= RPM x Resolution 60

Mechanical specifications

Mechanical st	decifications and the second s
Bore diameter	ø6h7 mm EL40 G/GR ø8/9.52/10 h7 EL40 GR
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10 ⁹ revolu-
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷+60°C
Storage temperature	-25°÷ +70°C
Weight	150 g





EL/EF/EW48C-P

INCREMENTAL ENCODER +COMMUTATION PHASES







Encoder series EL/EF/EW48 C-P

Ø48 encoder series used in feedback systems on AC servomotor. They integrate a traditional incremental encoder with the optic generation of "Hall effect phases".

Main characteristics are::

- Easy mechanical assembly
- Contained dimensions
- Wide resolution range available
- High temperature resistance

FI series

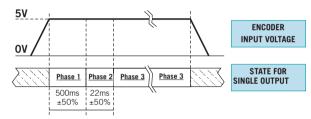
Basic version with incremental outputs Several output types available

EF series

Optic engendering of the "commutation phases" integrated to the basic

Signals transmission by parallel connection

Special version of the EF series featuring a wiring semplification, obtained through the sequential transmission of the incremental and commutation phases as shown on the below graph.

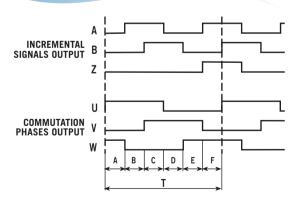


HIGH "HZ" IMPEDANCE PHASE Phase 1

TRANSMISSION COMMUTATION PHASES

Phase 3 INCREMENTAL OUTPUT SIGNAL TRANSMISSION

Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

Electrical specifications

Resolution	from 1 to 2048 PPR
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics
Frequency response	150 KHz Max F= RPM x Resolution

EL series electrical specifications

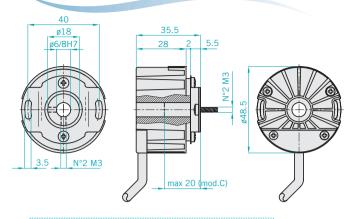
Input voltage	5Vdc / 8÷24 Vdc
Output type	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Input current with no output load	100 mA Max

EF/EW series electrical specifications

Input voltage	5Vdc ± 5%
Output types for incremental phases	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current	150 mA Max

Wire colours				
COLOUR	SIGNAL	EL	EF	EW
Red	+ Vdc	•	•	•
Black	0 Volt	•	•	•
Green	Α	•	•	•
Yellow	В	•	•	•
Blue	Z	•	•	•
Brown	Ā	•	•	•
Orange	₿	•	•	•
White	Z	•	•	•
Gray	U		•	
Violet	V		•	
Gray/Pink	W		•	
Red / Blue	Ū		•	
White/Green	\overline{V}		•	
Brown / Green	\overline{W}		•	

EL/EF/EW 48 mod. C-P

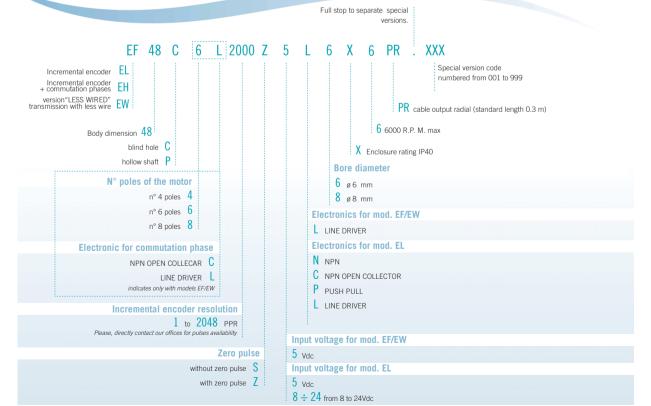


HOW TO MOUNT IT

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- 3) Fix with the two grains the encoder shaft
- 4) Turn for phasing
- 5) Block the spring



Mechanical specifications		
Bore diameter	ø6 / ø8 mm H7	
Enclosure rating	IP40	
Shaft speed	6000 RPM	
Shock	50 G for 11 msec	
Vibrations	10G 10 ÷ 500 Hz	
Bearings	n° 2 ball bearings	
Shaft material	Brass 0T58 UNI 5705-65	
Body material	Aluminium D11S - UNI 9002/5	
Housing material	PA 66 reinforced with fiber glass	
Operating temperature	-10°÷ +85°C	
Storage temperature	-25°÷ +85°C	
Weight	100 g	







Motor's line Incremental encoder

Ø49 encoder series used in feedback systems on AC servomotor. They integrate a traditional incremental encoder with the optic generation of "Hall effect phases".

Main characteristics are:

- Interchangeability with size 19 resolver representing a cost-effective solution because it is sufficient to have only one predisposition on the motor.
- Wiring simplification using the connector kit
- Contained dimensions
- Wide resolution range available
- High temperature resistance

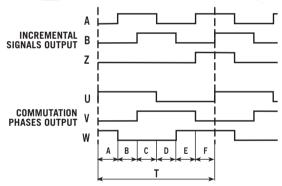
EL series

Basic version with incremental outputs Several output types available

FF series

Optic engendering of the "commutation phases" integrated to the basic version Signals transmission by parallel connection

Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

Wire colours			
COLOUR	SIGNAL	EL	EF
Red	+ Vdc	•	•
Black	0 Volt	•	•
Green	A	•	•
Yellow	В	•	•
Blue	Z	•	•
Brown	Ā	•	•
Orange	B	•	•
White	Z	•	•
Gray	U		•
Violet	V		•
Gray/Pink	W		•
Red / Blue	Ū		•
White/Green	\overline{V}		•
Brown / Green	\overline{W}		•

EL/EF49C-P

INCREMENTAL ENCODER/
INCREMENTAL ENCODER+
COMMUTATION PHASES









Electrical specifications		
Resolution	from 1 to 2048	
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics	
Frequency response	150 KHz Max F= RPM x Resolution 60	
EL series electrical specifications		
Input voltage	5Vdc / 8÷24 Vdc	
Output type	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER	

EE carios alastrical apositications	
Input current with no output load	100 mA Max
	PUSH PULL / LINE DRIVER

Input voltage	5Vdc ± 5%
Output types for incremental phases	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current with no output load	150 mA Max

output ioau	
Mechanical s	pecifications
Bore diameter	Ø6/Ø8/Ø10/Ø12/Ø12.7 (1/2") mm H7
Shaft speed	6000 RPM
Shock	50 G for 11 msec
Vibrations	5G 10 ÷ 500 Hz
Bearings	n° 2 ball bearings
Shaft material Body material Housing material	Stainless steel Aluminium Fe
Weight	100 g
Enclosure rating	IP40
Operating temperature	-10° + 85°C

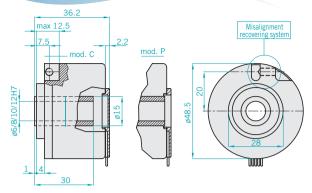
-25° + 85°C

Storage temperature

Accessories

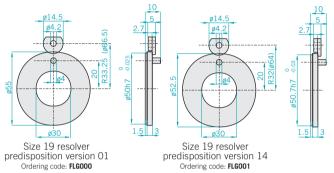
Set n° 3 fastners
 Ordering code: 94080001
 Flanges for fixing on motors with "Resolver" size 19 versions 01 and 14

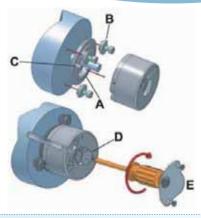
EL/EF 49 C-P



Accessories

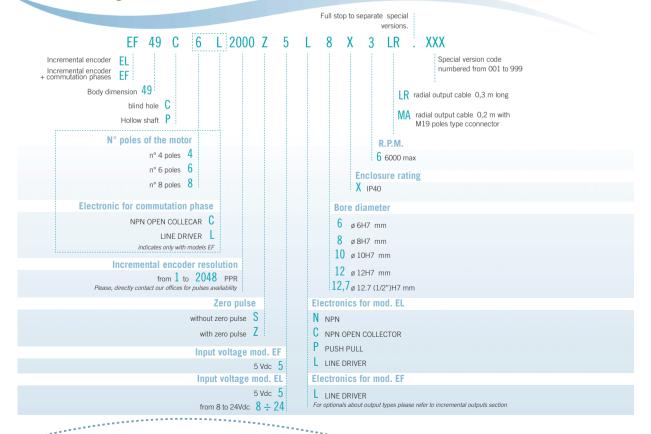
Flanges for fixing on motors





HOW TO MOUNT IT

- 1) Insert the flange (A) on the motor 2) Tighten the appropriate servo fasteners (B) blocking them
- 3) Insert the encoder on the motor shaft with the system of misallineament recuperation corresponding to the pegs (C)
- 4) Insert the washer on the rear and block it using the encoder screw on the motor axle
- 5) Turn for phasing
- As final step, fix the servo-fasteners (B). Check if the misalignment recovery system works
- 7) Verify the correct functioning of the disallineament
- recovery system. Check if the misalignment recovery system works
- 8) Insert the connector (E) and place the plastic lid (F) corresponding to the holes and then screw them.







EL50 F/G/KINCREMENTAL ENCODER







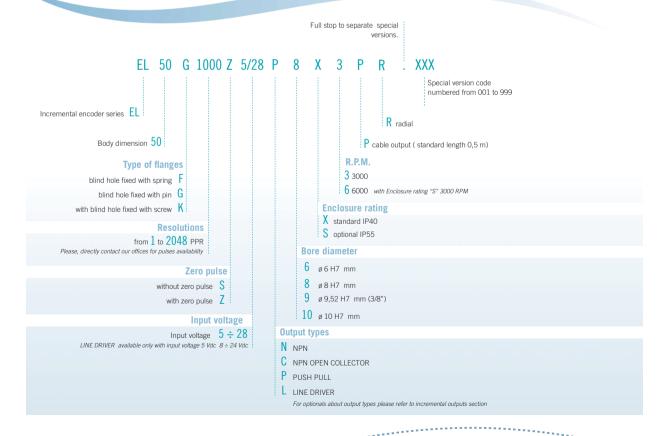
Ø50 encoder series used on motor feedback.

- Several way to fix it
- Easy mechanical installation

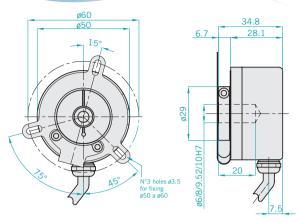
Incremental encoder

- Contained dimensions
- Up to 2.048 ppr with zero.
- Several output types available.
- Up to 6.000 rpm speed rotation
- IP55 sealing

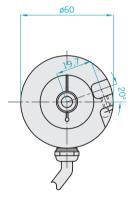


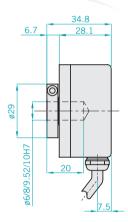


EL 50 F

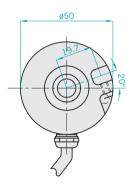


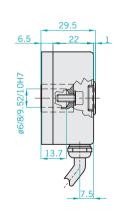
EL 50 G





EL 50 K





HOW TO MOUNT IT

- 1) Fix the A antirotation pin
- 2) Insert the encoder on the motor shaft with misalignment recuperation system corresponding to the A pin
- 3) Insert the B washer on the back and block it using the encoder screw on the motor axle
- 4) Phase the encoder
- 5) Fix the encoder shaft by the metal gear.
- 6) Close the encoder with the C cover.

Electrical specifications

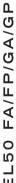
Resolution	from 1 to 2048 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER available only with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	150 mA Max
Source and sink current	30 mA for channel 15 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	150 KHz Max
Frequency response	F= RPM x Resolution 60

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Mac	hanical	cnacitications
INICL	IIaIIIGai	l specifications

pecifications
ø6 - ø8 - ø9.52 (3/8") - ø10 mm H7
IP40 - Standard IP55 - Optional
3000 RPM 6000 RPM 3000 RPM MAX with "S" rating
50 G for 11 msec
5G 10 ÷ 500 Hz
10 ⁹ revolutions
n° 2 ball bearings
Stainless steel AISI303
Aluminium D11S - UNI 9002/5
Aluminium D11S - UNI 9002/5
0°÷ +60°C
-25°÷ +70°C









EL50 FA/FP/GA/GP INCREMENTAL ENCODER





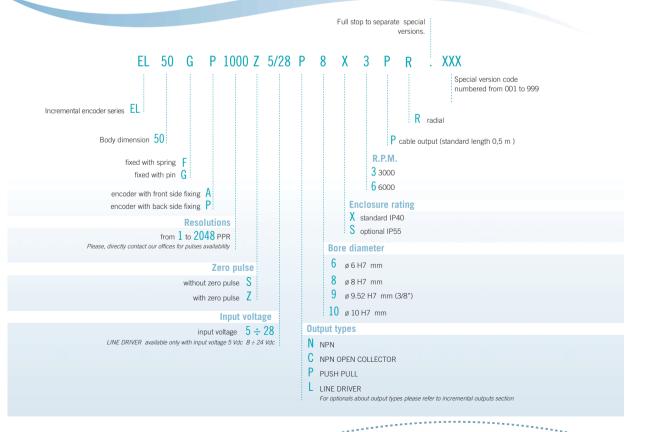


Incremental encoder

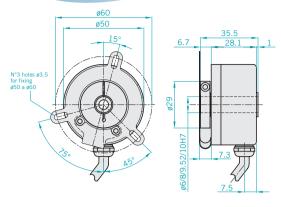
Ø50 encoder series used on motors.

- Several way to fix it
- Easy mechanical mounting
- Contained dimensions
- Up to 2.048 ppr with zero
- Several output types available
- Up to 6.000 rpm speed rotation
- IP55 sealing

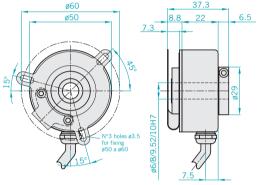




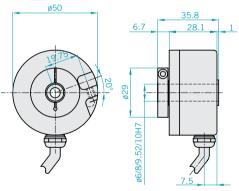
EL 50 FA



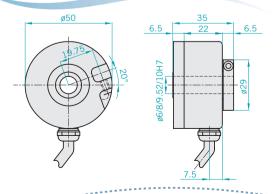
EL 50 FP



EL 50 GA



EL 50 GP



Electrical specifications

Resolution	from 1 to 2048 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	150 mA Max
Source and sink current	30 mA for channel 15 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Output frequency	150 KHz Max
Frequency response	F= RPM x Resolution 60

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mechanical s	Jeenileations
Bore diameter	ø6 - ø8 - ø9.52 (3/8") - ø10 mm H7
Enclosure rating	IP40 - Standard IP55 - Optional
Shaft speed	3000 RPM 6000 RPM
Shock	50 G for 11 msec
Vibrations	5G 10 ÷ 500 Hz
Bearings life	10 ⁹ revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	Aluminium D11S - UNI 9002/5
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C





HOW TO MOUNT IT

- Couple the encoder shaft with the motor shaft
 Fix the spring at the motor flanges without screwing it
 Fix the encoder shaft by the metal gear
- 4) Turn for phasing
- 5) Block the spring





EH- EL53A/B INCREMENTAL ENCODER





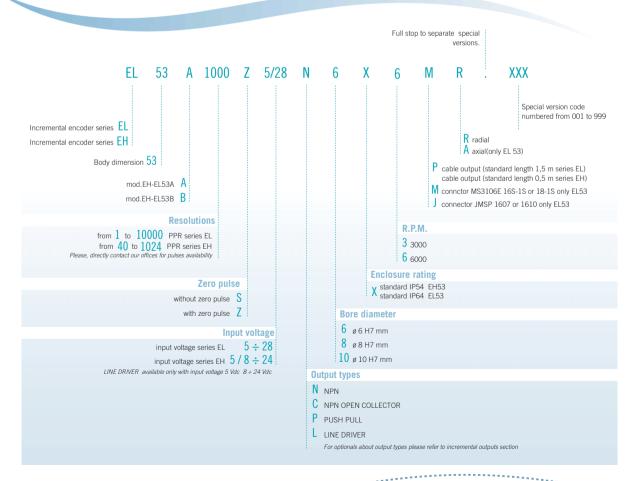


Incremental encoder

Encoder series to be mounted directly on motors. Our integrated elastic coupling allows radial and axial slack compensation

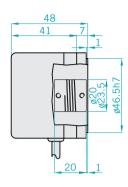
- Resolution up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Different output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EHseries.
- Up to 300 kHz frequency response for EL series and up to
- 100 kHz for EH series
- Output cable with connector
- Several flanges available
- Up to 6.000 rpm speed rotation



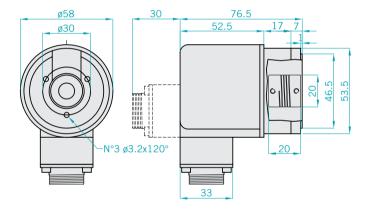


EH 53 A



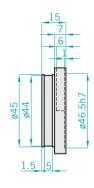


EL 53 A



Flange version EH-EL53B





EL series electrical specifications

Resolution	from 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz MAX F= RPM x Resolution 60

EL series electrical specifications

Resolution	from 40 a 1024 PPR	
Input voltage	5Vdc / 8 ÷ 24 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	100 KHz Max $F = \frac{RPM \times Resolution}{60}$	

Mechanical specifications

Bore diameter	ø6 / 8 / 10 mm h7
Enclosure rating	EH53 : IP54 standard EL53 : IP64 standard
Shaft speed	3000 RPM 6000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolu-
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 900/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	EH53:150 g EL53:350 g





EH- EL58/63 INCREMENTAL ENCODER





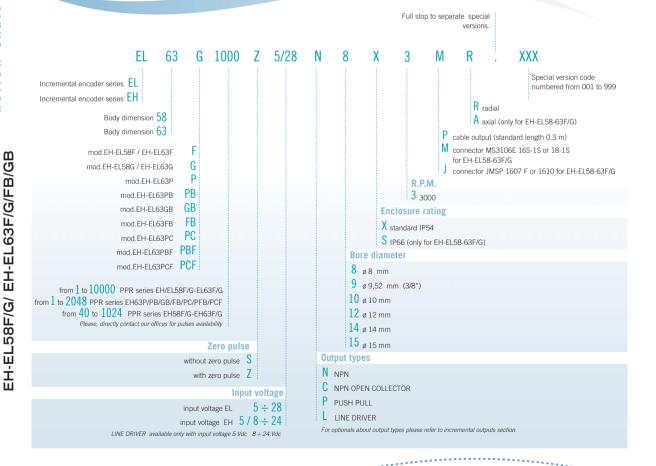


Incremental encoder

Hollow shaft encoder series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Resolution up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.
- Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series



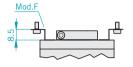


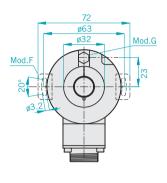
EH-EL58F/G EH-EL63F/G/FB/GB

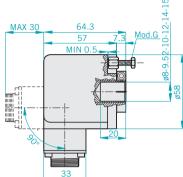
Blind hollow shaft encoder

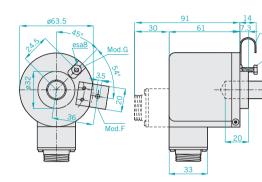
EH- EL 58 F/G

EH-EL 63 F/G

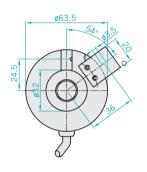


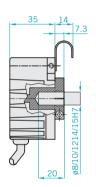




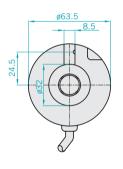


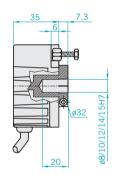
EL 63 FB





EL 63 GB









HOW TO MOUNT THE EH-EL63F

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- 3) Fix the encoder shaft by the metal gear.
- 4) Block the spring

HOW TO MOUNT THE EH-EL63G

- 1) Mount the antirotation pin on the motor flange.
- Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the encoder front part (maintaining a minimum distance of 0,5 mm)
- 3) Fix the encoder shaft by the metal ring





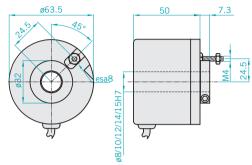


EH-EL63P/PB/PBF/PC/PCF

Through hollow shaft encoder

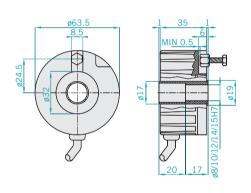
EL 63 PB / PBF

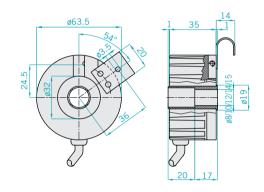
EL 63 P



EL 63 PCF

EL 63 PC



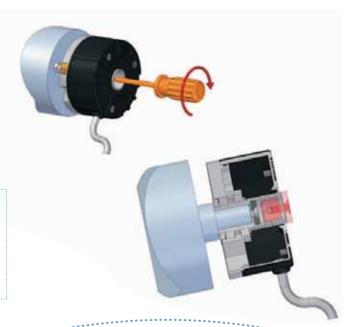








- 1) Mount the antirotation pin on the motor flange. 2) Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the encoder front part (maintaining a minimum distance of 0,5 mm)
- 3) Fix encoder packed shaft with the motor shaft. Insert the washer at the extremity of the encoder shaft.



Electrical specifications series EL		
Resolution	from 1 to 10000 PPRfor EL58-63F/G from 1 to 2048 PPRfor EL63P/PB/GB/FB/PC/PBF/PCF	
Input voltage	$5 \div 28 \ \text{Vdc}$ LINE DRIVER only available with input voltage 5/8 \div 24 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	300 KHz Max F= RPM x Resolution	

Electrical specifications series EH		
Resolution	from 40 to 1024 PPR for EH58-63F/G	
Input voltage	5Vdc / 8 ÷ 24 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	100 KHz Max F= RPM x Resolution 60	

Mechanical s	pecifications
Bore diameter	ø6-ø9,52(only mod.58)-ø10-ø12-ø14-ø15 mm H7
Enclosure rating	IP54 standard IP66 optional (only EH-EL58-63F/G)
Shaft speed	3000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium UNI 5076
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	350 g





EH- EL72A/B INCREMENTAL ENCODER





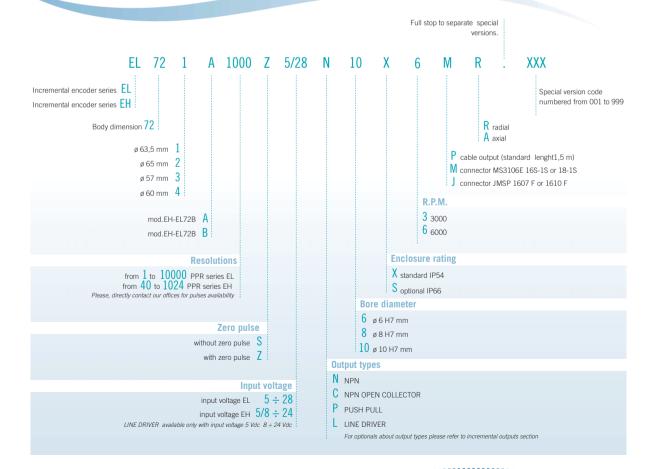


Incremental encoder

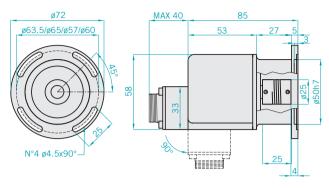
Standard encoder series for industrial environments with high mechanical resistance requirements. Those encoders are designed to face high radial and axial shaft load and they can be mounted with flanges or servo-fasteners. Specifically designed for direct mounting on motors or tachometer generators. Our integrated elastic couplings allows radial and axial slack compensation

- Up to 10.000 ppr with zero for EL series,
 - Up to 1024 ppr for EH series. Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.
- Up to 300 kHz frequency response for EL series and up to 100
- kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

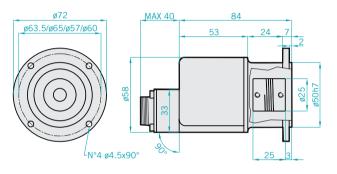




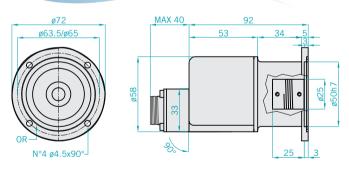
EH-EL 72 mod. A



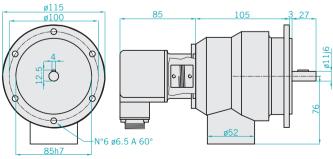
EH-EL 72 mod. B



EH-EL 72 mod. A version IP66



Application on tachimetric dynamo AVAILABLE DYNAMO A) 20V-1000 turn/min B) 60V-1000 turn/min



EL series electrical specifications

Resolution	from 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	300 KHz Max $F = \frac{RPM \times Resolution}{60}$

EH series electrical specifications

Resolution	from 40 to 1024 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= $\frac{\text{RPM x Resolution}}{60}$

Mechanical specifications

Mechanical Sp	Jecincations
Bore diameter	ø6 / 8 / 10 mm h7
Enclosure rating	IP54 standard IP66
Shaft speed	3000 RPM 6000 RPM 3000 turn MAX with "S" rating
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium - UNI5076
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	400 g
Accessories	precision elastic couplings G25A6/10 G25A8/10





EH/EF 80C/P/K







INCREMENTAL ENCODER



Ø80 encoder series used to feedback systems on AC servomotor. They integrate a traditional incremental encoder and the optic generation of "Hall effect phases". Main characteristics are:

- Contained dimensions
- Wide resolution range available
- High temperature resistance
- Easy mounting

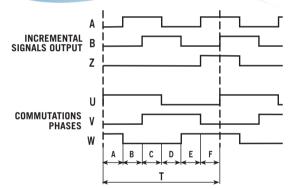
EH series

Basic version with incremental outputs Several output types available

EF series

Optic engendering of the "commutation phases" integrated to the basic version Signals transmission by parallel connection

Signal configuration



POLES	A/B/C/D/E	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

Wire colours			
COLOUR	SIGNAL	EH	EF
Red	+ Vdc	•	•
Black	0 Volt	•	•
Green	Α	•	•
Yellow	В	•	•
Blue	Z	•	•
Brown	Ā	•	•
Orange	B	•	•
White	Z	•	•
Gray	U		•
Violet	V		•
Gray/Pink	W		•
Red / Blue	Ū		•
White/Green	\overline{V}		•
Brown / Green	\overline{W}		•

Electrical specifications

from 200 to 2048 not electronically multiplied Resolution 15 mA for channel with LINE DRIVER 15 mA for channel with other electronics Source and sink current Frequency response

 $F = \frac{RPM \times Resolution}{CO}$

EH series electrical specifications

Input voltage 5 / 8 ÷ 24 Vdc NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER **Output types** Input current with no 100 mA Max output load

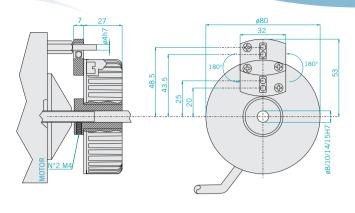
EF series electrical specifications

Input voltage $5 \text{ Vdc} \pm 5\%$ Output types for incremental phases LINE DRIVER **Output types for Hall** NPN / NPNOPEN COLLECTOR/ phases PUSH PULL / LINE DRIVER Input current with no 200 mA Max output load

Mechanical specifications

Through hole diameter EH / EF 80P (mm)	ø8/ø10/ø14/15 mm H7
Blind hole diameter EH / EF 80C (mm)	Ø8FG6 / Ø10G6 Ø14 / Ø15
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10 ⁹ revolutions
Bearings	n° 2 ball bearings
Shaft material	Aluminium
Housing material	PA 66 reinforced with fiber glass
Operating temperature	-10°÷ +85°C
Storage temperature	-25°÷ +85°C
Weight	250 g

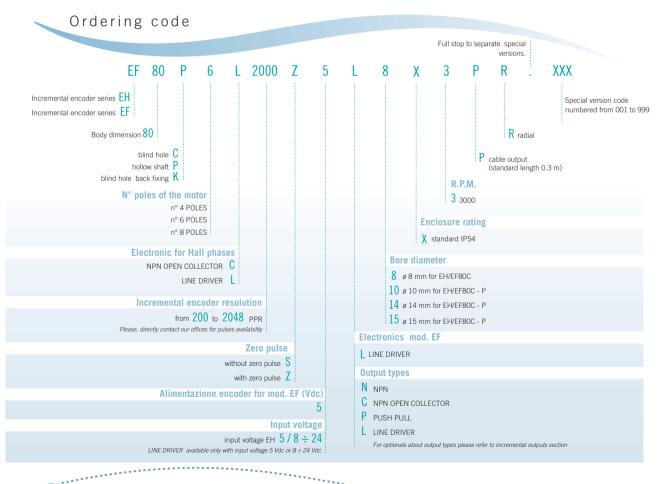
MAX 16 (mod.C) MODEL K



HOW TO MOUNT IT



- 1) Fix the P antirotation pin
- 2) Insert the encoder on the motor shaft with misalignment recuperation system corresponding to the P pin.
- 3) Fix the D metal ring (NOT in case of Zero phasing)
- 4) Couple the encoder shaft with the motor shaft
- 5) Fix with the two M4 grains the encoder shaft
- 6) For Zero phasing turn the encoder (22° Max), then screw the D metal ring.







EL88P INCREMENTAL ENCODER





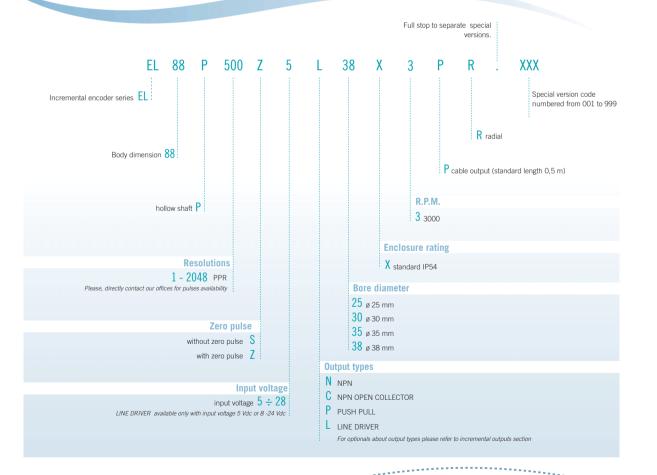


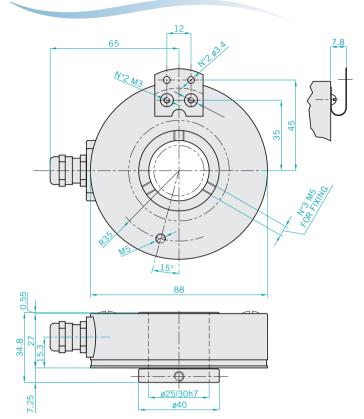
Incremental encoder

 $\emptyset 88$ encoder series with through hollow shaft used on motors.

- Up to 38mm hole diameter
- Easy and safe fixing
- Sturdy mechanics
- Up to 2.048 ppr with Zero
- Several output types available.
- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing







Electrical specifications

Resolution	1 - 2048 PPR
Input voltage	$5\div28\text{Vdc}$ LINE DRIVER only available with input voltage $5\div28\text{Vdc}$
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max $F = \frac{RPM \times Resolution}{60}$

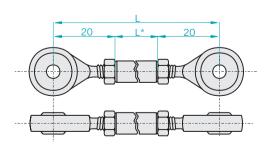
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LM	G し	Iaiii	Gai	operiirativii:	9

Bore diameter	ø25 H7 / ø30 H7 / ø35 H7 / ø38 mm H7
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303 for ø35 and ø38 Aluminium D11S UNI9002/5 for ø25 and ø30
Housing material	Aluminium
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	350g

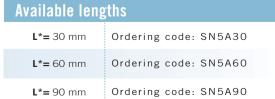
HOW TO MOUNT IT

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring to the motor flange without screwing it
- 3) Fix the encoder shaft by the metal gear.
- 4) Block the spring

Accessories











EL120P INCREMENTAL ENCODER





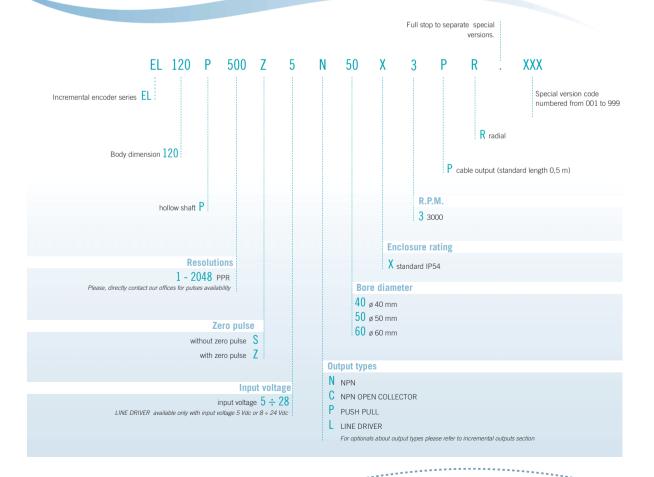


Incremental encoder

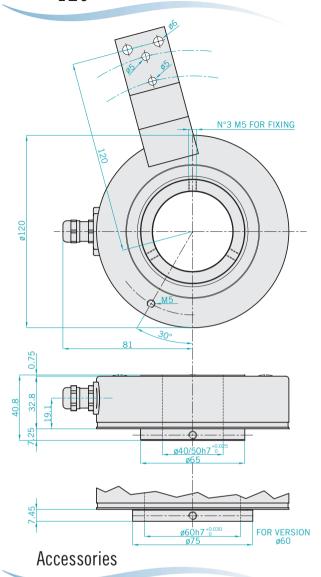
 $\ensuremath{\text{\emptyset}}120$ encoder series with through hollow shaft used on motors.

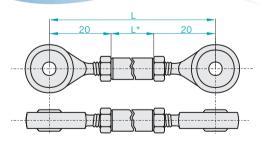
- Up to 60mm bore diameter
- Easy and safe fixing
- Rugged mechanics
- Up to 2.048 ppr with Zero
- Several output types available.
 Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





EL 120





* See below for arm length

Avai	lable	leng	ths

L*= 30 mm	Ordering code: SN5A30
L*= 60 mm	Ordering code: SN5A60
L*= 90 mm	Ordering code: SN5A90

Electrical specifications

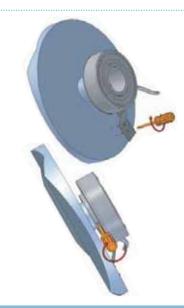
Resolution	1 - 2048 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	LINE DRIVER / PUSH PULL
Frequency response	100 KHz Max F= RPM x Resolution 60

Mechanical specifications

Bore diameter	ø40 / 50 / 60 mm H7
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Bearings	n° 2 ball bearings
Shaft material	Aluminium D11 S UNI9002/5
Housing material	Aluminium
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	750 g

HOW TO MOUNT IT

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spa to the motor flange without screwing it
- 3) Fix the encoder shaft by the metal gear.
- 4) Block the spring







EH150P INCREMENTAL ENCODER





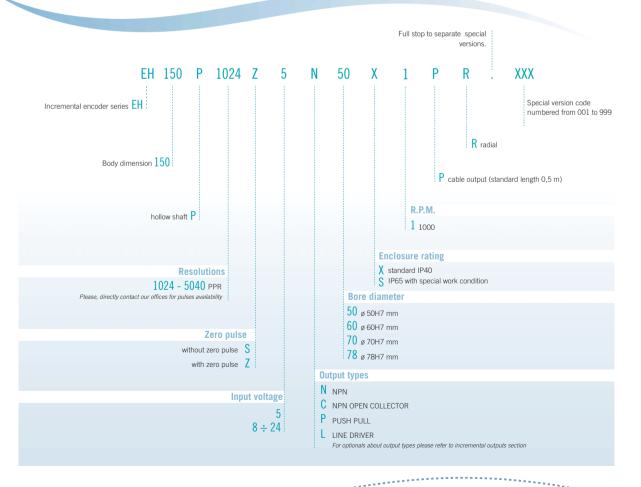


Incremental encoder

Ø150 encoder series through hollow shaft used on motors.

- Up to 78mm bore diameter
- Easy and safe fixing
- Rugged mechanics
- Up to 5.040 ppr with Zero
- Several output types available.
 Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Up to 1.000 rpm speed rotation
- Up to IP40 sealing

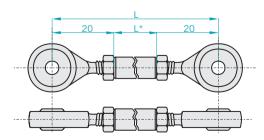




N°9 M4 N°9 M4

	ø150
36.5 ^{+0.1} 30.5	
9	Ø120-0.1 Ø145±0.1
2.5	Ø145 ±0.1

Accessories



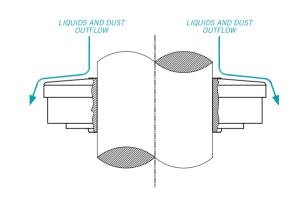
Electrical specifications

Resolution	From 1024 to 5040 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= $\frac{\text{RPM x Resolution}}{60}$

Mechanical specifications

meditalitat s	Jedinations
Bore diameter	ø50 / 60 / 70 / 78 mm H7
Enclosure rating	IP40 standard IP65 with special work condition
Shaft speed	1000 RPM
Bearings	n° 1 ball bearings
Shaft material	Aluminium D11 S UNI9002/5
Housing material	Aluminium
Operating tempe- rature	0°÷+60°C
Storage temperature	-25°÷ +70°C
Weight	1000g

Ideal working condition to obtain IP65 protection



vail			

L*= 30 mm	Ordering code: SN5A30
L*= 60 mm	Ordering code: SN5A60
L*= 90 mm	Ordering code: SN5A90





EX80A/D

EXPLOSIONPROOF ENCODER







Explosionproof encoder

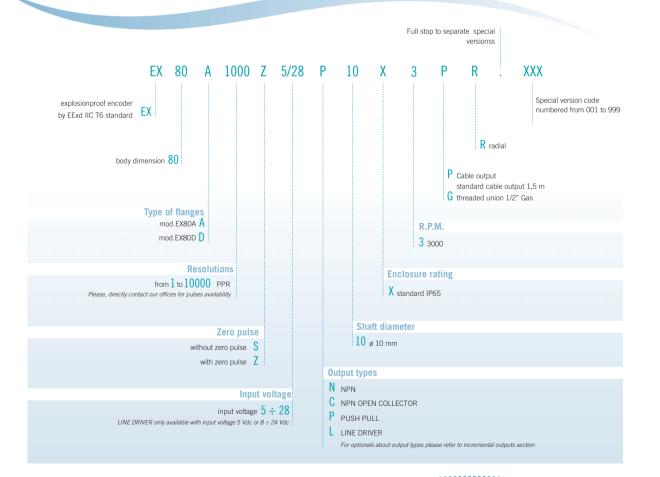
Explosion proof encoders for applications within explosive and hazardous areas.

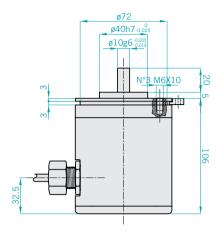
- Up to 10.000 ppr with Zero
- Several output types available. Up to 28 Vdc input voltage
- Up to 300 kHz frequency response
- Output cable
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP65 sealing

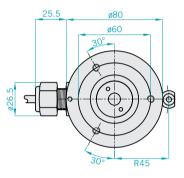


EN 50.014 / EN 50.018 CESI certificate number: CESI 04 ATEX 082

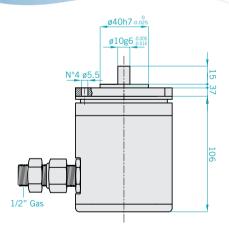


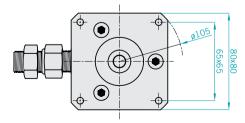






EX80D





Electrical specifications

Resolution	from 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 ÷ 28 Vd
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	100 KHz MAX F= RPM x Resolution 60

Mechanical specifications

Micchailleal 3	Jeenications
Shaft diameter	ø10 mm g6 (-0.005) -0.014)
Shaft speed	3000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
MAX shaft load	200 N (20 Kp) axial 200 N (20 Kp) radial
Bearings life	10º revolutions
Bearings	n°2 ball bearings
Shaft material	Steel AISI303
Housing material	Aluminium D11S - UNI9002/5
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	1200g

Explosionproof encoder EExdIIC T6



EN 50.014 / EN 50.018 CESI certification number: CESI 04 ATEX 082

EExdIIC T6

- EEX: Electrical system for explosive and hazardous areas
 - d: Expolsionproof box
 - ||: Electrical system which can operate in hazardous areas except for the mines where "grisou" gas is present
 - C: Type of protection based on the special interstice designed to have the maximum security on the explosionproof encoder (MESG) C=maximum security
 - T6: Maximum encoder surface temperature 85° C





EC34 ENCODER FOR RACKS



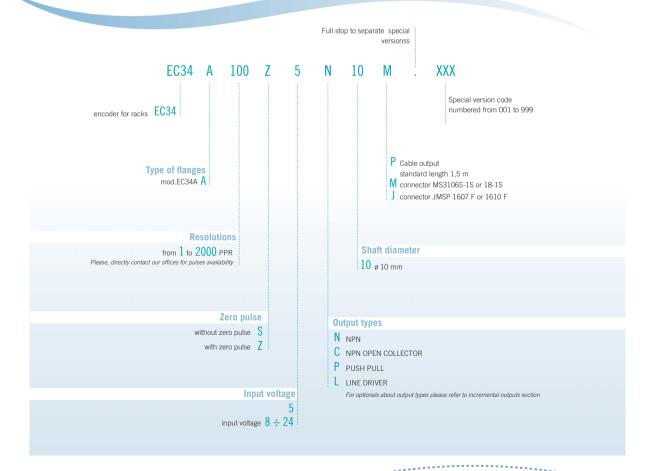


Encoder for racks

Rack encoders with automatic slack recovery. If compared to an incremental linear system, this type of encoder extremely simplifies linear measurements and overcomes measurement problems on long distance. Our models are sealed in a robust aluminium body and integrate a preload system allowing the automatic slack recovery between rack and pinion.

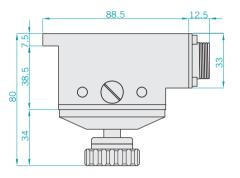
- Up to 2.000 ppr with zero
- Several output types available.
 Up to 24 Vdc input voltage.
- Up to 300 kHz frequency response
- Output cable with connector.





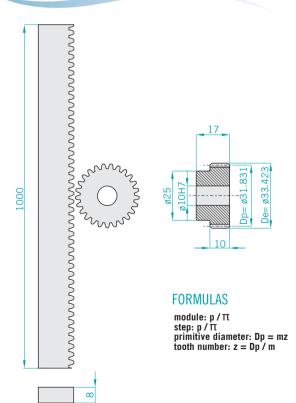
4.5 75 5.5 © © © 01 88

9.5



Rack and toothed wheel p=2.5 / z=40 / m=0.796

0

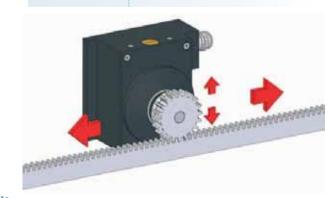


Electrical specifications

Resolution	from 1 to 2000 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	100 KHz MAX
Frequency responce	F= RPM x Resolution 60

Mechanical specifications

Mechanical Sp	lecincations
Shaft diameter	ø10 mm g6
Enclosure rating	IP64 - standard
Shaft speed	3000 RPM
Allowed weitghs on the shaft	200 N (20 Kp) axial 200 N (20 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n°2 ball bearings
Shaft material	Steel AISI303
Housing material	Epidoxic oven-painted aluminium
Rack material	Steel
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	700gr







RH200A/B/C RH-RM500A/B/C METRIC WHEELS





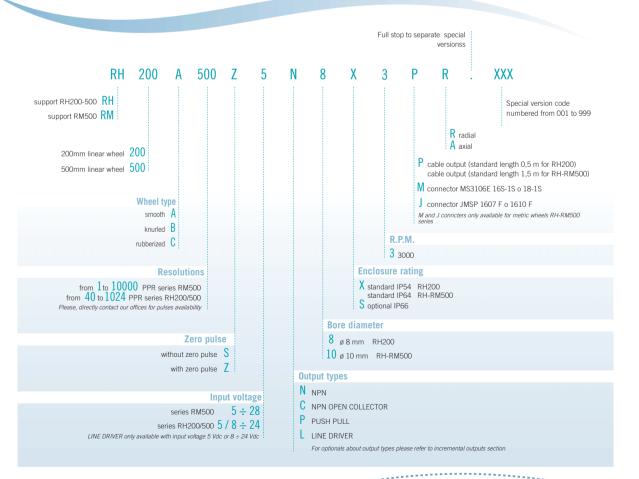


Metric wheels

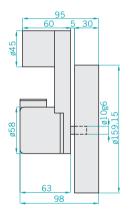
Eltra's metric wheels series is studied for specific industrial application where is required to measure a linear movement (i.e. continuous sheet cutting machines of wood, textiles, glass, etc.). Precise reading and high stress resistance are the main features of those encoders. The body is entirely designed of aluminium and mounted using an oscillating arm pivoted on the axial. It comes with an integrated self-lubricating compact box to assure a long operation period without any maintenance. The weighty metric wheel keeps a stable contact with the material, allowing an accurate measurement of both length and speed.

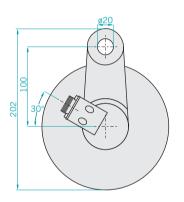
The wheel surface can be in crossed-knurl aluminium, special anti-oil or anti-slide rubber.



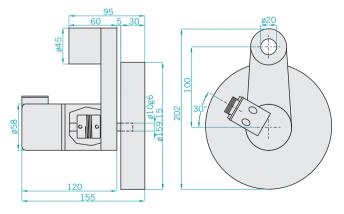


RH 500





$\mathsf{RM}\,500$



RM 500 series electrical specifications

Resolution	from 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	300 KHz MAX $F = \frac{RPM \times Resolution}{60}$

RH200 series electrical specifications

Resolution	from 40 to 1024 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	100 KHz MAX F= RPM x Resolution 60

Mechanical specifications

Bore diameter	ø8 mm g6 RH200 ø10 mm g6 RH-RM500
Enclosure rating IP54 standard for RH200 IP64 standard for RH-RM50 IP66 optional (only RH-RM5	
Shaft speed	3000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n° 2 ball bearings +n° 2 ball bearings on support for RM500
Shaft material	Stainless steel AISI303
Housing material	Aluminium - UNI 5076
Support material	Aluminium - UNI 9002/5 painted
Wheel material	Aluminium - UNI 9002/5 for Sv.200
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight + support	250g for RH200 1000g for RM500
Wheels weights	100g for Sv.200 800g for Sv.500





ER A/B/C

INCREMENTAL LINEAR SYSTEM





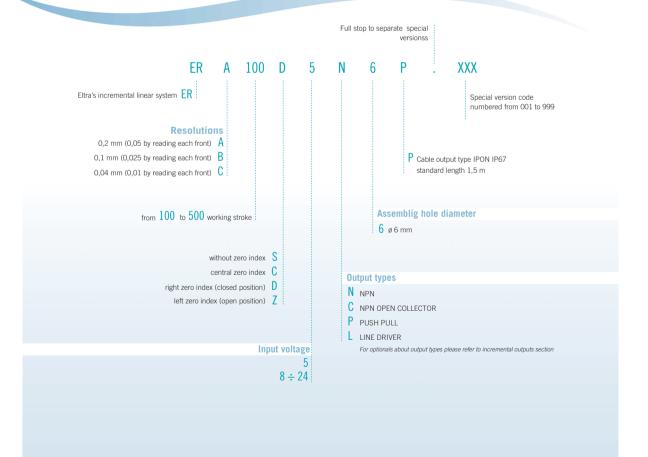


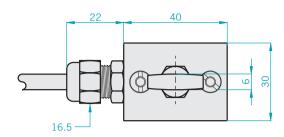


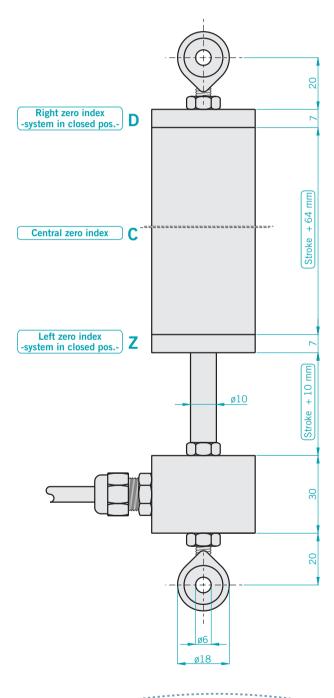
Incremental linear system

- Working stroke up to 500mm
- Available with or without zero on left, right or central position.
- Several electronic output configurations available. Up to 24 Vdc
- Output cable. Cable connector available on request.









Electrical specifications

Resolution	0,2 mm (0,05 by reading each front) 0,1 mm (0,025 by reading each front) 0,04 mm (0,01 by reading each front)
Repeatability	+/- 0,05 mm for ERA +/- 0,025 mm for ERB +/- 0,01 mm for ERC
Input voltage	5 Vdc / 8 ÷ 24 Vdc
Input current with no output load	50 mA MAX

Source and sink current 50 mA for channel 20 mA for channel with LINE DRIVER

Output types NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER

Mechanical specifications		
Working stroke	from 100 to 500	
Enclosure rating	IP64 standard	
Max movement speed	60 m/min.	
Shock	50 G for 11 msec	
Vibrations	10 G 10 2000 Hz	
Body material	Stainless steel AISI303	
Housing material	Aluminium UNI 6362 verniciato	
Fixing	n° 2 rod heads with hole size ø6	
Operating temperature	0°÷ +60°C	
Storage temperature	-25°÷ +70°C	
Weight	from 400g to 1000g	







EV A/B/C ELECTRONIC HAND WHEEL





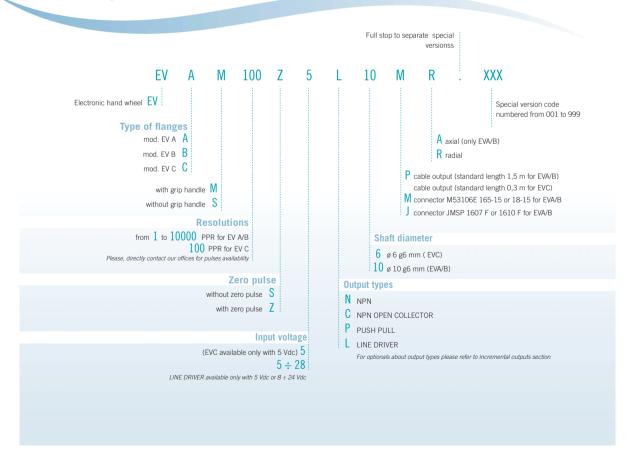


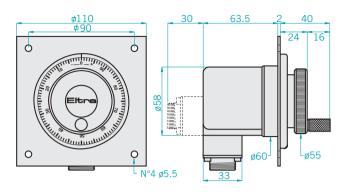
Electronic hand wheel

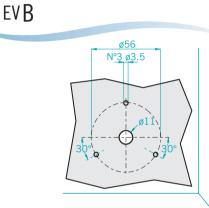
Electronic hand wheels series studied for positioning on the numerical control machines with manual drive.

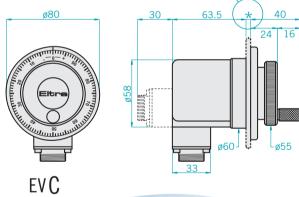
- Resolution up to 10.000 ppr with zero
- Several electronic output configurations available. Up to 28 Vdc power supply.
- Output frequency up to 100 kHz
- Output cable with connector and several flanges available

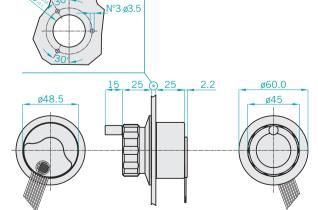










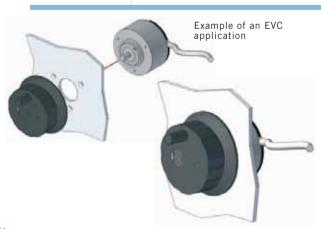


Electrical specifications

from 1 to10000 PPR for EVA/B 100 PPR for EVC
5 Vdc for EVC 5 Vdc / 5 ÷ 28 for EVA/B LINE DRIVER only availabe with input voltage 5/8÷24 Vdc
100 mA MAX
50 mA for channel 20 mA for channel with LINE DRIVER
NPN / NPN-OPEN COLLECTOR / PUSH PULL / LINE DRIVER
100 kHz MAX
F= RPM x Resolution 60

	1 1 2 1 1 1 1
Mechanica	I specifications
Micchallica	i specilications

Mechanical sp	pecifications
Shaft diameter	ø6 mm g6 for EVC ø10 mm g6 for EVA/B
Enclosure rating	IP64 standard for EVA/B IP40 standard for EVC
Mechanical lines per turn	100
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Housing material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass for EVA/B Fe for EVC
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	150g for EVC 450g for EVA/B





55





FE ROPE ENCODER



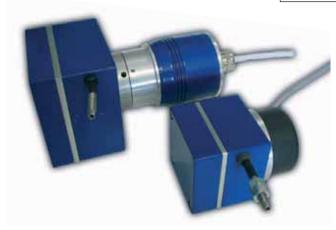




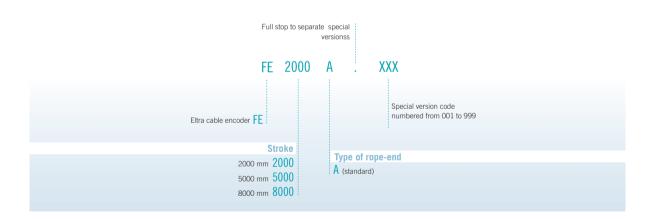
Incremental encoder

Rope extension encoder series available for lengths up to 8 mt. and resolutions up to 0,01 mm. The mounted encoder could be incremental or absolute, both available with SSI or PROFIBUS interface.

Perfectly suitable also for critical environments, considering the high mechanical resistance characteristics.



Ordering code



The encoder to be used in the FE model needs to be ordered separately. The " \mathbf{F} " letter will be placed before the standard ordering code.

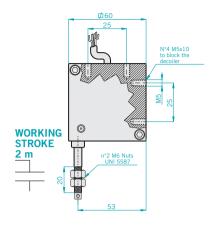
Example:

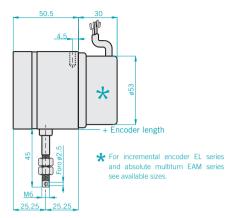
- 1- encoder model EH30M ordering code: FEH30M300S8/24P6X6PR
- 2- encoder model EL53B ordering code: FEL53B1100S5/28P6X3MR
- 3- encoder model EAM53B ordering code: FEAM53B16/4096G8/28PPX6X3MER

Complete ordering code example:

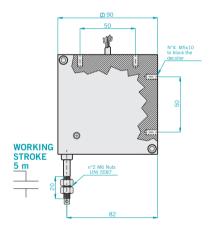
FE2000A-FEH30M300S8/24P6X6PR

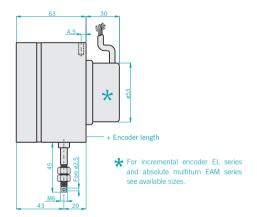
FE 2000



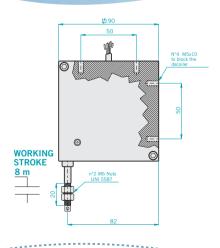


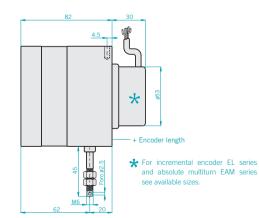
FE 5000





FE 8000

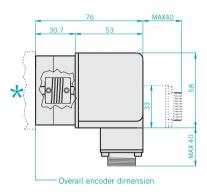






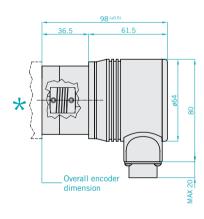
FEL 53B

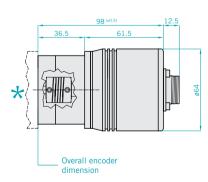
High resolution incremental encoder with connector



FEAM 53B

Multiturn absolute encoder applications





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Lonora	racollitione	specifications
utiltia	i i Goulutiulio	Specifications

Model	FE2000	FE5000	FE8000
One coil turn (mm)	120	220	220

Incremental encoder applications

Resolution	Pulses	Pulses	Pulses
1 mm	120	220	220
0,4 mm	300	550	550
0,1 mm	1200	2200	2200

For specific resolutions please contact our offices

Absolute encoder applications

Turn resolution	Pulses	Pulses	Pulses
1 mm	120	220	220
0,4 mm	300	550	550
0,1 mm	1200	2200	2200

In case of resolution split, output code will be indipendent concerning resolutions and

N° Turn	Turn	Turn	Turn
	16	22	36

For specific resolutions please contact our offices

Mechanical specifications	
Linearity	+/-0,05%
Max Speed	50 m/min
Enclosure rating	IP54 standard
Vibrations	10G 10 ÷ 2000 Hz
Housing material	Aluminium
Rope material	Stainless steel
Operating temperature	0° ÷ +60°C
Storage temperature	-25° ÷ +70°C
Weight	~500gFE2000 ~1100gFE5000 ~1300gFE8000

NOTE: for encoder specifications, refer to the technical cards of the following models:

- for EH30M see encoder EH38
- for EL53B see encoder EL53
- for EAM53B see encoder EAM58





ETMA MAGNETIC LINEAR SENSOR









ETMA1

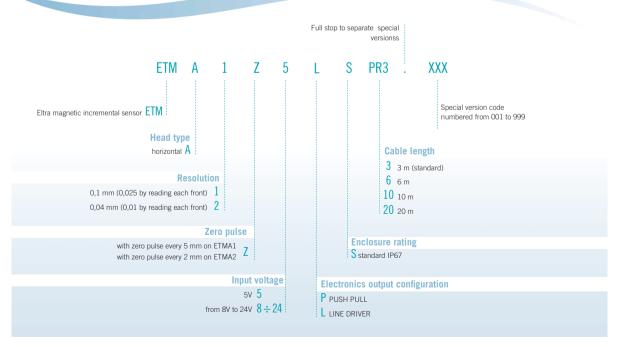
Magnetic incremental linear sensor

- Resolution: 0,1 mm (0,025 mm if by reading each front)
- Zero pulse every 5 mm

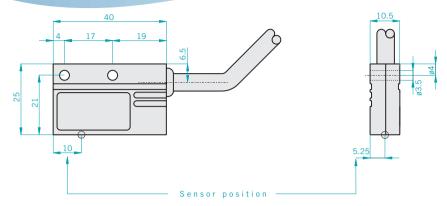
ETMA2

Magnetic incremental linear sensor

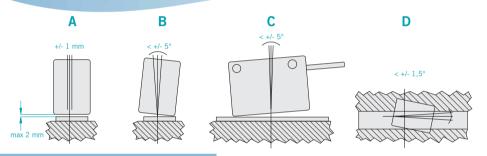
- Resolution: 0,04 mm (0,01 mm if by reading each front)
- Zero pulse every 2 mm



ETMA



Sensor mechanical tolerances



Electrical	sp	ec	iti	cat	ioi	18
Pasalu	tion		0,1	mm (C	,025	5 m

Resolution	0.1~mm (0,025 mm by reading each front) for ETMA1 $0.04~mm$ (0,01 mm by reading each front) for ETMA2						
Repeatibility	+/- 0,025 mm						
Output types	LINE DRIVER/PUSH PULL						
Input voltage	5 Vdc 8÷24 Vdc						
Input current with no output load	30 mA MAX						
Zero pulse	with zero every 5 mm for ETMA1 with zero every 2 mm for ETMA2						
Max speed	4 m/s						
Frequency response	40 Khz						

COLOUR	FUNCTION
RED	+Vdc
BLACK	0 Volt
GREEN	A
YELLOW	В
BLUE	Z
BROWN	Ā
ORANGE	B
WHITE	Z



Mechanical specifications

Enclosure rating	IP67 - STANDARD
Shock	50G for 11msec
Vibrations	10G 10 ÷ 2000 Hz
Housing material	Aluminium
Fixing	n°2 hole ø3,5
Operating temperature	0° ÷ +60°C
Storage temperature	-25°÷ +70°C
Max working distance	< 2 mm
Weight	150g



Wire colour



EBMMAGNETIC TAPE

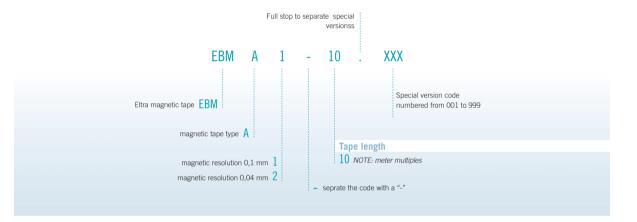








Ordering code Magnetic tape



EBM



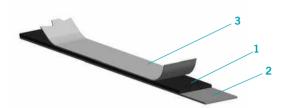
Different lengths available only on request.

Technical specifications					
Operating temperature	0° ÷ +60°C				
Precision (20°C)	+/- (0,025 + 0,02 x L) L= metric band length				
Length expansion coefficient	16 x 10° m (m x °C)				
Tape radius	150 mm minimum				

Tape composition

As shown below, the Eltra magnetic tape is composed by three layers:

- 1 A flexible magnetic tape made of plastic material
- 2 A magnetised steel tape used to create a shield against any external magnetic disturb. Although, it's glued to the upper plastic layer in order to supply the correct mechanical consistency to the magnetic tape.
- **3** The third part is the most rigid one and therefore is supplied separately due to transport and application needs. It must be stick to layer 1 by the user. The steel tape is magnetically neutral and employed to mechanically protect the magnetic tape.



NOTE: To prevent damage from possible internal tensions in the magnetic tape, keep the tape rolled up with the magnetic part facing outwards with a minimum internal diameter of 300 mm.

Installation measures of the magnetic tape

Fixing pressure

The magnetic tape is adhesive. Therefore, it is important an optimum contact between surfaces for a correct application. A good pressure must be uniformly applied to guarantee a perfect result.

Gluing temperature

In order to guarantee an optimum adhesion it is preferable a surface temperature between 20° and 37° C. Maximum adhesion is obtained after 72 hours at a temperature of 21° C. We suggest to avoid applying the magnetic tape at a lower than 10°C surface temperature.

Application materials

For a correct adhesion the magnetic tape must be placed in dry, smooth and clean places. The surface must be cleaned with an alcohol-water solution at 50% or heptane. For appliances on brass, copper etc. the surface must be protected to prevent possible oxidation.

Chemical agents and magnetic tape behaviour

Null or irrelevant effect chemicals	Low or medium effect chemicals	Strong effect chemicals
Formic acid	Acetone	Benzene
Cotton seed oil	Acetylene	Laquer solvent
Formaldehyde 40%	Ammonia	Nitrobenzene
Glycerol 93°C	Gasoline	Nitric acid 70%
N-hexane	Vapor	Red nitric acid
Iso-octano	Acetic acid 20%	Nitric acid 37%, 93°C
Lin seed raw oil	Kerosene	Turpentin
Lactic acid	Acetic acid 30%, glacial acid	Carbon tetrachloride
Mineral acid	Isopropyl ether	Tetrahydrofuran
Soybean oil	Oleic acid	Toluene
	Sea water	Trichlorethylene
	Stearic acid 70%	Dimethylbenzene





EP A/BPOTENTIOMETER



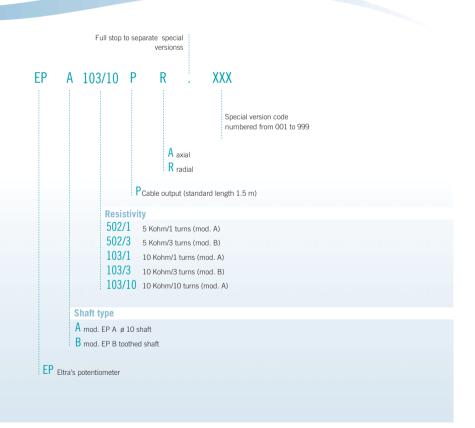


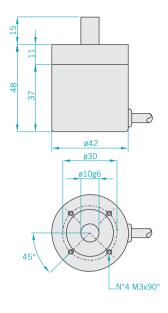


Potentiometer EP series

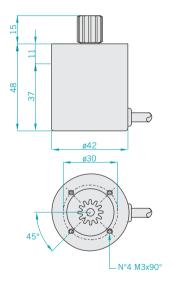
Encoders with potentiometric output signal. The potentiometer is sealed in a robust cover and it is supported by two bearings. It assures excellent lifetime, speed and precision performances.







EP B

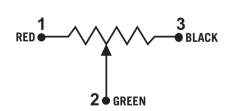




General specifications

dellerar speci	lications				
Available potentiometers	5 Kohm/1 turn (mod.A) 5 Kohm/3 turns (mod.B) 10 Kohm/1 turn (mod.A) 10 Kohm/3 turns (mod.B) 10 Kohm/10 turns (mod.A)				
Tolerance	± 5%				
Linearity	± 0.25%				
Power rating (70°C)	model A: 2.0 watt model B: 1.0 watt				
LIfetime	300.000 for model B 1.000.000 for model A				
Shock	50G for 11 msec				
Vibrations	15G 10÷2000 Hz				
Shaft diameter	ø10 g6				
Shaft material	Stainless steel AISI303				
Toothed shaft specifications	Z= 12/m= 1/p= 3.1415				
Toothed shaft material	Steel C45				
Housing material	PA 66 reinforced with fiber glass				
Body material	Aluminium UNI 900/5				
Bearings	n° 2 ball bearings				
Weight	150g				

Colours and connections



Operating specifications

IP54 Standard				
0° ÷ +60°C				
-25° ÷ +70°C				



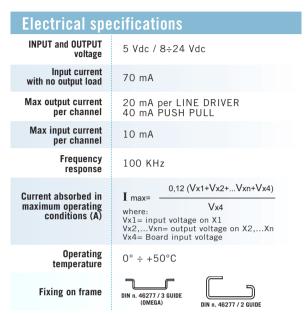


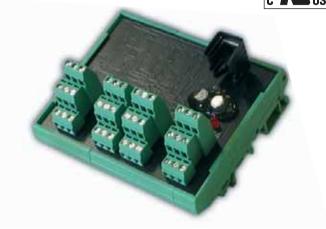
EMB ADAPTER SIGNAL SPLITTER











The EMB board

This board is used when it is necessay to adapt the encoder electronic characteristics to the controller one

Main functions of the EMB are output signal splitting and adaption of output stages.

For instance, it happens to have an encoder with a 5 Vdc output and a control accepting only 24 Vdc data. It may also happen to use an encoder connected with a controller at the same voltage, but having different electronics.

It can solve a wide range of problems: check the ordering code in the back page to find further information.

On the board there can be present up to two different voltages and it must be supplied through the X4 connector with the higher voltage used. Moreover, it is possible to obtain up to eight outputs by assembling more than one board reducing drastically wiring by mounting boards in a single support.

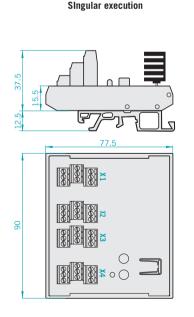
In this case, the ordering code will contain information about all outputs. For example, a board with a 5 Vdc NPN and eight outputs line drivers at 5 Vdc has the following ordering code EMB5N5L5L5L5L5L5L5L5L5L5.

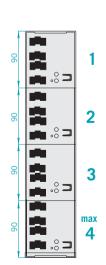
The following may give an example of a typical EMB application: an encoder with 5 Vdc LINE DRIVER output has to be connected to a PUSH-PULL 24 Vdc input and also to an instrument having a LINE DRIVER 5 Vdc input. The board to order has the following code:

EMB5L24P5L where **5L** indicates a 5 Vdc LINE DRIVER input on X1 connector, **24P** indicates the 24 Vdc PUSH-PULL output on the X2 connector, and the last **5L** indicates the 5 Vdc LINE DRIVER output on the X3 connector.

The input voltage of this board is the 24 Vdc one, because it is the highest used, and it will be supplied from the X4 connector.

Overall dimension

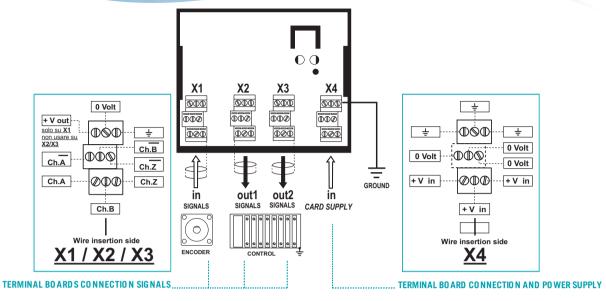




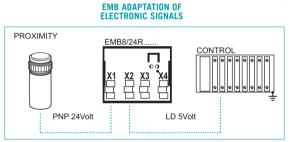
Multiple execution

(max 4 modules / 8 out)

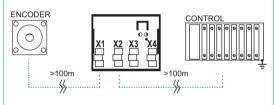
Working diagram and terminal board connection

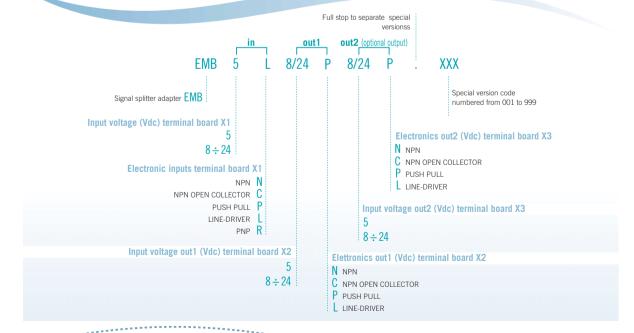


Usage examples



EMB AS INTERMEDIATE SIGNAL AMPLIFIER









EMD ENCODER SIGNAL SELECTOR

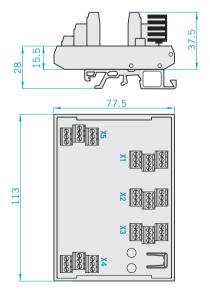


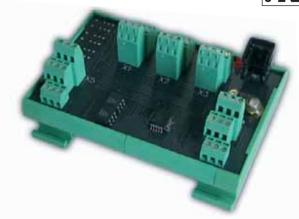




Electrical specifications							
Input voltage	5 Vdc / 8÷24 Vdc						
Input current with no output load	150 mA						
Max output current per channel	20 mA LINE DRIVER 40 mA PUSH PULL						
Max input current per channel	10 mA						
Frequency response	100 KHz						
Operating temperature	0° ÷ +40°C						
Logic input levels IN1 and IN2 (Vdc)	"0"= 5÷24 "1"= 0÷3						
Free contact characteristics	Vmax= 125 Vac/ 60 Vdc Imax= 0.5A Vmin= 5 Vdc Imin= 1mA						
Fixing on frame	DIN n. 46277 / 3 GUIDE (OMEGA) DIN n. 46277 / 2 GUIDE						

Overall dimension





The EMD board

This board is used when is necessary to carry out a selected signal among a maximum of three inputs

The EMD board accepts as input signals coming from a maximum of three encoders and supplies as output the signals electronically selected of one of these.

The output signal is selected by opportunately suppling the two inputs, IN1 and IN2, according to the working diagram (see back side)

Output and encoder type to be connected have to be within the range described in the ordering code. All electronic types of the connected encoders have to be the same. Moreover, the EMD supplies three contacts normally open switching to close when the respective input is selected.

In order to better understand the use of this board the following example is provided.

We would like to realize a device reading three encoders input (or other sensors with compatible characteristics), in a sequential way. Encoders have to be choosen featuring the same electronics output, for example 5 Vdc line-driver. Instead, the device can acquire data with another electronic type; for example 24 Vdc push-pull.

In this case the EMD board realizes the commutation function of the connected encoders and adapts the electronics of those with the one required from the instrument.

The ordering code will be:

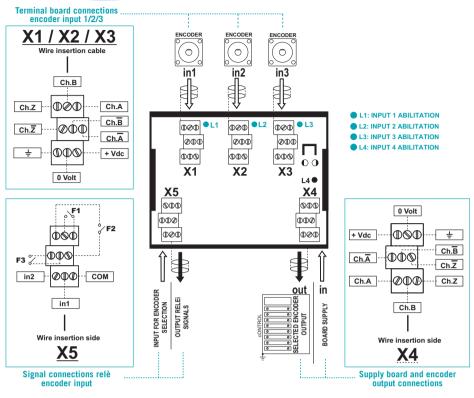
EMD5L8/249

5L indicates that inputs are 5 Vdc line-driver. 8/24P indicates that the output is with push-pull electronics and with an input voltage from 8 to 24 Vdc. The board input voltage has to be the highest between the requested: in this case 8/24 Vdc. The encoder commutation happens through a logic type signal at the IN1 and IN2 inputs on the Xn terminal board.

The logic level "1" is obtained by connecting the above mentioned inputs to a voltage included between +5 and +24 Vdc.

Instead, for the "0" level , the voltage must be between 0 and +3 Vdc. The combination of the logic levels at IN1 and IN2 configurates the terminal board of output in 4 different mode as described in the table in the following page.

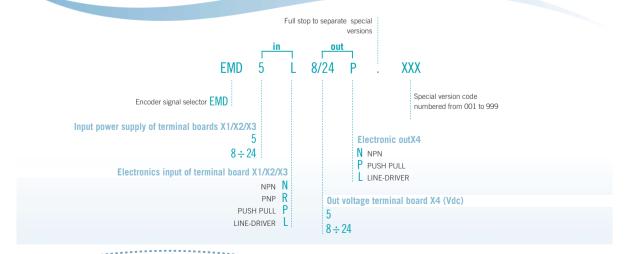
Working diagram and terminal connections board



Logic status table

The table indicates the output status on the X4 connector and on the free contacts on X5, according to the logics status present on in1 and in2 on the X5 terminal board.

Logic sta	atus on X5	Encoder selected on X4			Contact selected on X5			
in1	in2	X1	Х2	Х3	F1	F2	F3	
0	0	_	_	-	_	_	_	
1	0	•	_	_	•	_	_	
0	1	-	•	-	_	•	-	
1	1	_	_	•	_	_	•	







PRECISION ELASTIC COUPLINGS

Ordering Code







6

8

ø 9.52 (3/8") ø 10 10

Elastic Couplings

ELTRA elastic precision couplings are essential parts for the transmission of rotational motion to the encoder shaft. Couplings are designed in aluminium alloy (type D11S A.A 2011) and are composed by a cylindrical body on which there is an helicoidal

Main characteristics are:

- torsional rigidity
- ability to support slight shaft misadjustments
- ability to absorbe small axial shift of the shaft.

ELTRA elastic couplings have also a perfect balancing of the rotating body. They don't have critical points subjects to breakage and are completely frictionless. Moreover, they perfectly transmit the rotation motion, even in case of axial misadjustment and misalignment. Our coupling do not require any type of maintenance. The internal drain allows the coupling between the shafts from a minimum of 0.5mm to a maximum of 6.12mm (note "F" quota).

NOTE: Elastic Coupling can be supplied with different coupling diameters. Eg: d1=8mm, d2=10mm. In this case the identification code should be: G25A8/10.

G 25 A 6 / 8
Precision elastic Coupling $\;\; G$
Coupling size (see table) 16 (see table) 20 (see table) 25 (see table) 30
Shaft dowel fixing A
ø hole "d1"
ø6 6 ø8 8 ø9.52(3/8") 9 ø10 10
ø hole "d2"

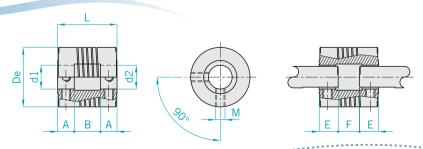
NOTE: if d1 is equal to d2 that is not necessary

Construction data and specifications

Type of material: Aluminium	Standard Couplings	De	L	d1 = d2	A	В	М	E	F	Twisting moment
NOTE: for non standard (d1-d2)	G 16 A 4	ø 16	20 +0.1	ø 4H7 +0.012 0	6	8	МЗ	7	6	0.25 Nm
please contact our offices.	G 20 A 6	ø 20	20 +0.1	ø 6H7 +0.012	6	8	МЗ	7	6	0.25 Nm
-00	G 25 A 8	ø 25	25 ^{+0.1} _{-0.1}	ø 8H7 +0.015 0	7	11	M4	8	9	0.4 Nm
	G 25 A 9	ø 25	25 ^{+0.1} _{-0.1}	ø 9.52H7 +0.015	7	11	M4	8	9	0.4 Nm
	G 25 A 10	ø 25	25 +0.1 -0.1	ø 10H7 +0.015 0	7	11	M4	8	9	0.4 Nm
Co Million	G 30 A 10	ø 25	30 +0.1 -0.1	ø 10H7 +0.015 0	8	14	M4	9	12	0.4 Nm

NOTE FOR THE INSTALLER: it is suggested to respect quotes inserting shaft on the coupling

Couplings dimensions



Construction data and specifications



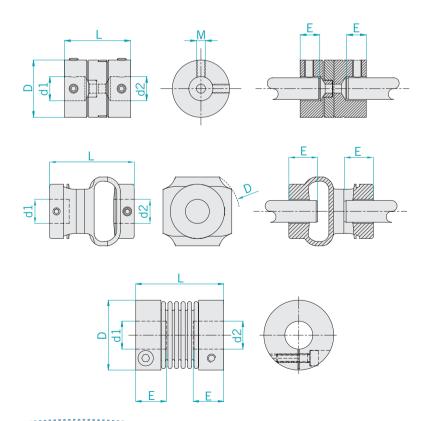




Ordering					1				Twisting
Code	De	L	d1 = d2	A	В	М	E	F	moment
GS 02A 6	ø 19.1	22 +0.1 -0.1	ø 6H7 +0.012 0			М3	6.3		0.9 Nm
GS 10A 8	ø 19.1	22 ^{+0.1} -0.1	ø 8H7 +0.012 0			МЗ	6.3		0.9 Nm
GS 16A 10	ø 19.1	22 +0.1 -0.1	ø 10H7 +0.012 0			М3	6.3		0.9 Nm
GS 01A 8	ø 19.1	28 +0.1 -0.1	ø 8 +0.012 0			М3	8		0.35 Nm
GS 11A 10	ø 19.1	28 +0.1 -0.1	ø 10H7 +0.012			МЗ	8		0.35 Nm
GS 15A 10	ø 19.1	47 +0.1 -0.1	ø 10H7 +0.012			M4	12.6		01.4 Nm
GS 23A 12	ø 19.1	47 +0.1 -0.1	ø 12H7 +0.012 0			M4	12.6		1.4 Nm
GS 29A 6	ø 25	32 ^{+0.1} -0.1	ø 6H7 +0.012			М3	10		3 Nm
GS 24A 8	ø 25	32 ^{+0.1} -0.1	ø 8H7 +0.012			МЗ	10		3 Nm
GS 25A 10	ø 25	32 ^{+0.1} -0.1	ø 10H7 +0.012 0			М3	10		3 Nm

NOTE FOR THE INSTALLER: For a proper installation is suggested to insert shaft on the coupling respecting quotes

Eltra also produces a special coupling series designed especially for critic and heavy uses. On the table below are shown some special couplings available on stock. Different couplings available only on request.







OUTPUT CONFIGURATIONS







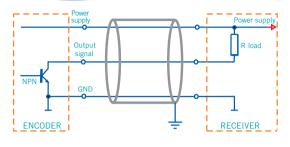
AND CONNECTIONS

NPN and NPN OPEN COLLECTOR electronic

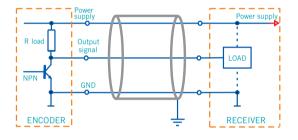
It is composed only by an NPN transistor and a pullup resistor used to match the output voltage to the power supply when the transistor is quiscent. From the electrical point of view it is similar to TTL type logic and so it is considered compatible. If used correctly, it shows low saturation levels at 0 Vdc and close to 0 at the positive. It is proportionally influenced by the cable length, pulses frequency and by the load.

Please consider these specs for a proper use. The open collector variant is different for the lack of the pull-up resistor, freeing in such way the transistor collector from the tie of the encoder power supply allowing to obtain signals with different voltage.

NPN OPEN COLLECTOR



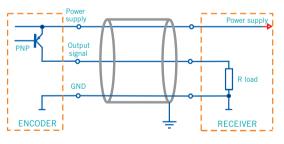
NPN



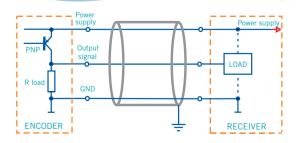
PNP and PNP OPFN COLLECTOR electronic

Main characteristics and limitations are the same as for NPN electronics. Main difference is the transistor, which is of PNP type and is constrained to the positive. The resitor, if present, is a pull-down one. Therefore, it is connected between the output and zero Vdc.

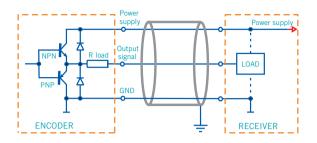
PNP OPEN COLLECTOR



PNP



PUSH-PULL

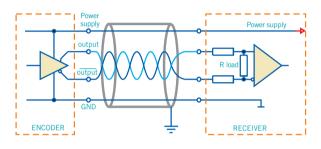


PUSH-PULL electronic

Electronic featuring high performances. NPN or PNP major limitations are caused by the resistor, which works with a much higher impedance than a transistor. To overcome this issue, push-pull electronic uses a complementary transistor, so the impedance is lower for commutation to positive and to zero.

This solution increases frequency performances allowing longer cable connections and an optimal data trasmission even at high working speed. Saturation signals are low but sometimes higher than in NPN and PNP electronics. Anyway, PUSH-PULL electronics is in any case indifferently applicable instead of NPN or PNP.

LINE DRIVER

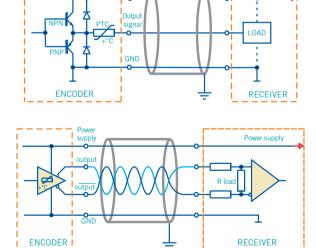


LINE DRIVER electronic

LINE DRIVER is used when operating environments are particulary exposed to electrical disturbances or when the encoder is quite far from the receiver system. Data trasmission and receiving work on two complementary channels so disturbances are limited (they usually come from other cables or close machinery). These interferences are known as «common way disturbances» as their generation is due to a common point: the system mass.

Instead, in LINE-DRIVER transmetted and received signals work in «differential» way. In other words, it works basing the communication on voltage differences between complementary channels. Therefore it is not effective to common way disturbances. This type of transmission is used in 5 Vdc systems and it is also known as RS422 compatible. It is available with power supplies up to 24 Vdc

PROTECTIONS



Protection for output stages

Two different kind of electronic protection against short circuits might be used: the passive one (using fuses, no linear resistors, etc.) and active one (using transistors). Eltra's encoders can be equipped with both type of protection against short circuits

Passive protection

Power suppl

Passive solution is the cheapest one. It is used to avoid accidental short circuits, which rarely happens. The component which carries out the protection is called PTC. It is a resistor that, if crossed by a voltage exceeding the supposed one, increases its resistance to limit electricity exceedance. Limitations of this kind of protection concern the low reacting speed, which may progressively stress the components under protection. Therefore, this protection is effective against a limited number of short circuits and it is available only for NPN, PNP, and PUSH-PULL electronics.

Active protection

This solution is based on a circuit integrated in the electronic output which costantly controls the temperature reached by the element to be protected. In this way, protection is very effective and the reacting speed very high. Moreover, it ensures a constant protection against repetitive and permanent short circuits, that is why is strongly suggested for heavy usages. It is available only for LINE-DRIVER and PUSH-PULL electronics.





INCREMENTAL **ENCODER** CONNECTIONS







NPN/NPN OPEN COLLECTOR TTL OR PUSH-PULL

5 WIRES	COLOURS	FUNCTION		PIN "J" JMR 1607 M	N	PIN "M" MS 4102A 16S-	-1P
	— black —	O Volt]	1		А]
				2		В]
\	green	Out 1 (Ch.A)		3		С]
	blu	Out 3 (Ch.Z)		4		D]
	yallow	Out 2 (Ch.B)		5		E]
	red	+ Vdc		6		F	
		CASE		7		G]



LINE DRIVER without ZERO

8 WIRES CABLE	COLOURS	FUNCTION	PIN "J" JMR 1607 M	N	PIN "M" IS 4102A 16S-1P
/	green —	Out 1 (Ch.A)	1		Α
\ <u> </u>	yallow	Out 2 (Ch.B)	2		В
\	—— brown ——	Out 1 (Ch.A)	3		С
\	red	+ Vdc	4		D
-	orange	Out 2 (Ch.B)	5		Е
/ -	——black———	0 Volt	6		F
		CASE	7		G



LINE DRIVER with ZERO

8 WIRES CABLE	COLOURS	FUNCTION	PIN "J" JMR 1610 M	N	PIN "M" IS 3102A 18-1P
	green	Out 1 (Ch.A)	1		Α
	yallow	Out 2 (Ch.B)	2		В
	blu	Out 3 (Ch.Z)	3		С
	red	+ Vdc	4	 [D
		+ Vdc	5	[E
	black	O Volt	6	[F
	— brown —	Out 1 (Ch.A)	7	[G
	<pre>orange —</pre>	Out 2 (Ch.B)	8	[Н
	white	Out 3 (Ch.Z)	9	[1
		- CASE	10		J



JMR 1610 M

PANEL SIDE



CONNECTOR

MS 3102A 18-1P

PRECAUTIONS AGAINST ELECTROSTATIC DICHARGES

Be sure the metallic connector is connected to the ground through a ring fixed to the screw of the connector itself (Fig. 1)

Ground connect to the shield and the connector case (Fig. 2)

Fig. 1





For a better protection of the electronics against electrostatic discharges connect the metallic connector case to ground

Cable proper use

- Ensure a ground connection to the cable shield avoiding to connect it to the power ground.
- Keep the encoder cable (signal cable) to a proper distance from the power ones.
- Choose the cable's length according to installation requirements.
- Spread the cable avoiding spirals.

News

- Cable extensions and connectors could be designed on demand
- Testing on 100% of the production
- Antivibration wiring system
- Contact us for further information

Cables availability								
POLES N°	CEI	IEC MARK	UL MARK	SHIELD	TYPE			
5	CEI 20-22 II IEC 60332-1 CEI 20-22 II	IEC 60332-1 IEC 60332.3	UL-CSA UL-CSA	FOIL BRAID FOIL BRAID	SEMIRIGID FLEXABLE SEMIRIGID SEMIRIGID			
8	CEI 20-22 II CEI 20-22 II CEI 20-22 II	IEC 60332-1 IEC 60332-1 IEC 60332.3	UL-CSA	FOIL BRAID BRAID FOIL BRAID	SEMIRIGID SEMIRIGID FLEXABLE SEMIRIGID SEMIRIGID			
10	CEI 20-22 II			BRAID	SEMIRIGID			
12	CEI 20-22 II			FOIL	SEMIRIGID			
16	CEI 20-22 II			FOIL	SEMIRIGID			
32	CEI 20-22 II			FOIL	SEMIRIGID			

NOTE: Please, directly contact our offices for non-standard cables availability





INSTALLATION AND OPERATION PRECAUTIONS









The encoder must be used with respect to its specifications. Encoder is a pulse generator and not a safety device



Assembling and installing personnel must be qualified and carefully follow instructions of technical manual.



Don't expose the device to stress or impacts in order to ensure the correct working otherwise the warranty expires



Make sure that the mechanical coupling of the encoder shaft is designed with the appropriate elastic couplings, especially in the case of accentuated axial or radial movements



Make sure that the environment of use is free of corrosive agents (acids, etc.) or substances that are not compatible with the device



Check the ground connection of the device if it is not possible to provide additional external connection.



Before putting it in operation, verify the voltage range applicable to the device and protect it from exceeding the stated technical specifications.



Connect power supply and signals cables in order to avoid capacitive or inductive interferences that may cause malfunction of the device.



Cable wiring must be carried out in a POWER-OFF condition



For safety reasons, we strongly recommend to avoid any mechanical or electrical modification. In that case, they will void the warranty

Main product warranty terms

Replacements or repairs whether under the warranty or at the customer's expense must be performed in the service department of Eltra SrI or by explicitly authorized personnel. Before sending material for repairing, you must obtain an RGA number from our sales office. During the repair process in our service department, Eltra srI will be authorized to remove all parts that the customer added to the product. Any malfunction due to a failure to observe these usage and installation precautions will lead to the warranty voiding. Repairs will not extend the product warranty. We also exclude compensation for any type of damage or injury due to the use, or suspension of use, of the tranducer.

Note: for additional information, refer to the sale terms on our website, www.eltra.it, or call our office.





...IN THE WORLD

