

Precision Load Cell

Model 8431

Model 8432 with overload protection

Code:	8431 EN
Delivery:	ex stock
Warranty:	24 months



Model 8431



Model 8432

- Small dimensions
- For tension and compression forces
- Temperature compensation starting at - 55 °C and up to 200 °C optional
- Minimum lateral sensitivity due to supporting membranes

Application

Precise tension and compression force measurements can be performed in limited space with model 8431 and 8432 precision miniature load cells. High precision, various measuring ranges, convenient load application via threaded pins with external winding and small dimensions offer a wide scope of applications in laboratories and production.

The series are among our most precise and yet mechanically sturdy miniature load cells. All options, typical only for larger load cells, are available with this miniature series such as hermetically sealed construction, overload protection and boring for pressure compensation when applied under vacuum.

Its complex design with integrated support membranes and overload protection reduces additional construction effort for external overload protection or guidance of force of applied parts in many applications. This requires little space, has little material and weight and almost no component friction, which could falsify the measurement result.

The connection cable suitable for robot applications make the precision miniature load cells especially suitable for use in the areas of special purpose

- ▶ Machinery manufacture
- ▶ Tool manufacturing
- ▶ Handling gear

- Relative non-linearity from 0.15 % F.S.
- Measurement ranges from 0 ... 2.5 N to 0 ... 100 kN
- Model 8432 with overload protection for directions tension and compression

Description

The force to be measured is applied to the cylindrical sensor unit in the tension or compression direction by means of the two external threads. This means that the sensor must be mounted without any attachments touching the end faces of the sensor housing. This avoids excessive contact pressures on the material and tensions inside the sensor that would affect its measuring element. Please refer to the sensor user manual for guidance on the various options for fitting the sensor, which depend amongst other factors on its measurement range. Although the precision miniature load cell is designed to isolate the measuring element from external forces, torsion and bending moments should be avoided.

Two stabilizing support diaphragms inside the sensors for small measurement ranges minimize the effect of transverse forces and moments and ensure long-term mechanical stability for measurements.

The network for temperature compensation or standardization of the output signal is located on a sheathed circuit board in a wider section of the sensor's connecting cable.

The maximum static operational force is the maximum force in the direction of the measurement axis that the sensor can tolerate. The overload protection is not designed for frequent use of the sensor in the overload range or for sudden loads. The sensors work in any orientation. They have an active side which acts directly on the measuring element, whereas the passive side is fixed to the housing.

Technical Data

Model 8431

Order Code	Measurement Range			Dimensions [mm]			Resonance Frequency [kHz]	Weight [g] with / without Cable		Thread Adapter* Model
				ø K	ø L	ø E				
8431-5005	0 ...	5	N	4.8	9.6	-	0.3	25 /	18	8431-Zx01
8431-5010	0 ...	10	N	4.8	5.9	2.5	0.3	25 /	18	8431-Zx01
8431-5020	0 ...	20	N	4.8	5.9	2.5	0.7	25 /	18	8431-Zx01
8431-5050	0 ...	50	N	4.8	5.9	2.5	0.9	25 /	18	8431-Zx01
8431-5100	0 ...	100	N	6.4	6.6	3.6	1.2	65 /	34	8431-Zx02
8431-5200	0 ...	200	N	6.4	6.6	3.6	2.7	65 /	34	8431-Zx02
8431-5500	0 ...	500	N	6.4	6.6	3.6	3.3	65 /	34	8431-Zx02
8431-6001	0 ...	1000	N	6.4	8.7	3.6	5.3	68 /	40	-
8431-6002	0 ...	2000	N	6.4	8.7	3.6	7.5	68 /	40	-
8431-6005	0 ...	5000	N	6.4	8.7	3.6	9.7	68 /	40	-
8431-6010	0 ...	10	kN	9.5	6.5	3.6	1.3	88 /	60	-
8431-6020	0 ...	20	kN	9.5	14.2	3.6	1.0	144 /	124	-
8431-6040	0 ...	40	kN	9.5	15.0	3.6	1.0	264 /	238	-
8431-6050	0 ...	50	kN	9.5	25.0	3.6	1.0	264 /	238	-
8431-6100	0 ...	100	kN	13.0	23.6	-	0.5	1150 /	1124	-

Model 8432 with bidirectional overload protection

Order Code	Measurement Range			Dimensions [mm]			Resonance Frequency [kHz]	Weight [g] with / without Cable		Thread Adapter* Model
				ø K	ø L	ø E				
8432-5002	0 ...	2.5	N	9.7	9.6	-	0.2	92 /	68	8432-Zx01
8432-5005	0 ...	5	N	9.7	9.6	-	0.2	92 /	68	8432-Zx01
8432-5010	0 ...	10	N	9.5	9.6	3.6	0.2	92 /	68	8432-Zx01
8432-5020	0 ...	20	N	9.5	9.6	3.6	0.35	92 /	68	8432-Zx01
8432-5050	0 ...	50	N	9.5	9.6	3.6	0.6	92 /	68	8432-Zx01
8432-5100	0 ...	100	N	6.4	9.6	3.6	1.2	92 /	68	8432-Zx02
8432-5200	0 ...	200	N	6.4	9.6	3.6	2.7	92 /	68	8431-Zx02
8432-5500	0 ...	500	N	6.4	9.6	3.6	3.3	92 /	68	8432-Zx02
8432-6001	0 ...	1000	N	9.5	10.8	3.6	3.4	142 /	125	8432-Zx03
8432-6002	0 ...	2000	N	9.5	14.5	3.6	3.8	238 /	210	8432-Zx04

* By ordering studs as spare parts, state serial number of the load cell.

Dynamic load:

recommended 70 % of nominal load
possible 100 % of nominal load

Deflection:

15 µm ... 50 µm

Material:

stainless steel 17-4 PH (similar to 1.4542)

Electrical connection: Shielded, high flexible, Teflon isolated cable, cable length approx. 1.7 m
with standardization in cable cable length approx. 2.0 m diameter 2.0 mm.
The cable has a 50 mm bend protection at the sensor body, outer diameter ø B = 3.6 mm. The minimum bending radius of the cable is 30 mm, or 8 mm at static operations.

Only model 8431-6100, measuring range 0 ... 100 kN
High flexible, Teflon isolated strands, cable length approx. 1.7 m
with standardization in cable cable length approx. 2.0 m overall diameter 2.5 mm;
minimum bending radius of the cable 20 mm, or 5 mm for static operations. There is no bend protection available. Cable port with PG screwing mini M8.

Protection class: acc. to EN 60529 IP65

Wiring code:

red excitation voltage positive
black excitation voltage negative
green output signal negative
white output signal positive

Dimensions: refer to table and dimensional drawing

Wiring for submarine cable:

red excitation voltage positive
brown excitation voltage negative
yellow output signal negative
orange output signal positive

Dimensions: refer to table and dimensional drawing

Weight: see table

General tolerance of dimensioning: acc. to ISO 2768-f

Order Information

Precision miniature load cell, measurement range 0 ... 2000 N
state options additionally **8431-6002**

Options

Extension of the nominal temperature range to -30 °C ... 95 °C for measuring ranges ≥ 0 ... 100 N **...-VxExxxxx**

Extension of the nominal temperature range to 20 °C ... 120 °C for all measuring ranges available **...-VxFxxxx**

Extension of the nominal temperature range to 20 °C ... 160 °C for measuring ranges ≥ 0 ... 100 N **...-VxGxxxx**

Extension of the nominal temperature range to 20 °C ... 200 °C, for measuring ranges ≥ 0 ... 100 N **...-VxHxxxx**

Extension of the nominal temperature range to -55 °C ... 120 °C for measuring ranges ≥ 0 ... 20 N **...-Vxlxxxx**

Submarine cable, up to 80 °C, pressure proof up to 35 bar, length of cable 3 m, diameter of cable 7.3 mm, bending radius 60 mm
Please inform us, if you wish another cable length.
Although the dimensions A and Ø K - see drawing - are changing to A = 90 mm, Ø K = 12.7 mm.
additional weight 200 g **...-Vxxxlxxx**

Note: All options, stated above, are only available for load cells of measurement ranges ≤ 0 ... 40 000 N.

Standardization of the characteristic in the sensors connection cable to 1.5 mV/V ± 0.25 %. Therefore a small circuit board (L 30 mm x W 8 mm) with resistors is attached to the cable, approx. 30 cm away from the cable's end.

Available for measurement ranges ≥ 0 ... 10 N **...-V015**

Longer Cable

In general, with regard to the delivery time, it is possible to attach a longer cable to each sensor. If the sensor is available ex stock it is possible to extend the cable by a circuit board. This will result in a shorter delivery time as for a new cable.

Permissible External Forces

Due to this precision miniature load cells construction with two stabilizing support membranes, it is only slightly sensitive to non-central forces applied to the sensor.

The influence of these undesired external forces cannot be globally quantified with certainty. It depends on the sensor's measuring range and from which side the force is applied. As a rule of thumb, the amount of external force influence on the measurement signal is between 0.25 % and 1 % depending on the measurement range as long as it is within the range of the table below.

The table shows the maximum percentage values that the external forces can have in relation to the respective measurement range of the load cell. The total of all loads on the load cell (forces and torques) should not exceed 100% of the measurement range.

The torque entries refer to a gap of 25 mm from the point of force application to the sensor surface or the sensor axis.

End Value of Meas. Range up to	Shear Force (Lateral Force) [% F.S.]	Bending Torque (Bending Force) [% F.S.]	Torsion (Torque) [% F.S.]
0 ... 2 kN	50	40	25
0 ... 10 kN	30	25	25
0 ... 100 kN	20	20	10

Accessories

Connectors

12 pin suitable to all burster desktop units

Model 9941

9 pin, suitable to SENSORMASTER and DIGIFORCE® model 9310

Model 9900-V209

Mounting of a connector to the sensors connection cable for main usage in preferential direction (positive signal for compressive load)

Order code: 99004

only for connection of the sensor to SENSORMASTER model 9163 desktop unit

Order Code: 99002

against the preferential direction (positive signal for tensile load)

Order Code: 99007

only for connection of the sensor to SENSORMASTER model 9163 desktop unit

Order Code: 99008

Sensor electronics, amplifier and process control units like modular amplifier model 9243, digital indicator model 9180 or DIGIFORCE® model 9307 **refer to section 9 of the catalog.**

Spare part threaded bolt

The threaded bolts attached to the sensor are also available as a substitution part. The bolt suitable to the particular sensor is given in the table.

Adapter

If a sensor of the model 8431 or 8432 should be mounted on a plunger of a press, a centering and mounting adapter with a 10 H7 mounting hole is available.

Centering and mounting adapter with internal thread M 4 x 0.7

5501-Z014

Centering and mounting adapter with internal thread M 5 x 0.8

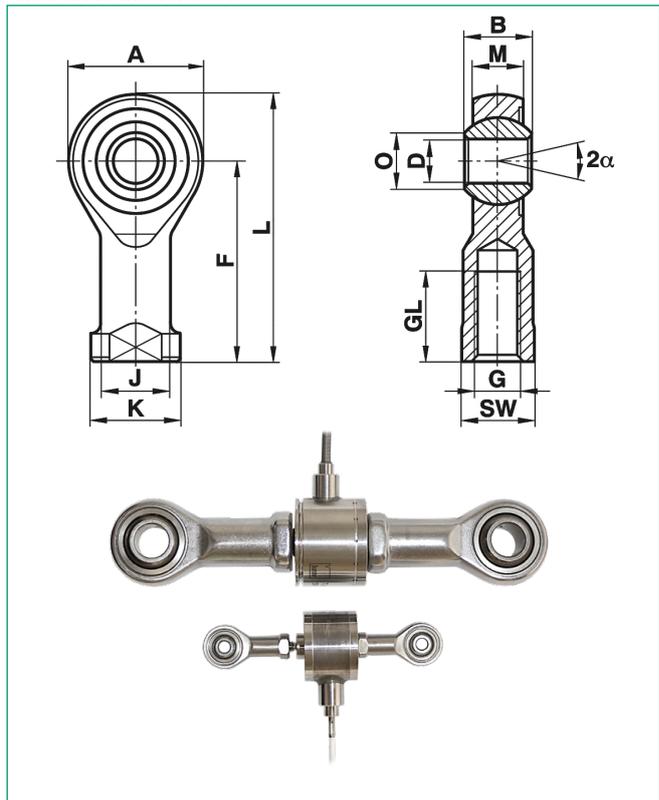
5501-Z015

Rod ends with female thread

Model 8591

through hole with fit size H7 for spigot fit size g6, continuously rotatable inner ring, maintenance-free, stainless steel, temperature range - 45 °C ... 120 °C see accessories data sheet 8591

Rod ends model 8591



Factory Calibration Certificate (WKS)

Calibration of a load cell separately as well as connected to an indicator. Standard is a certificate with 11 points, starting at zero, running up and down in 20% increments covering the complete measuring range for preferential direction. Special calibrations on request. Calculation of costs by base price plus additional costs per point.

Order Code 84WKS-84...

Application example

Automatic mechanical haptics test on high-quality control elements



Inspecting the tactile behavior entails the precise measurement of the most minute operational forces, click ratio, blocking loads, et al.

The precision miniature pressure sensor should be installed simple and with reduced engineering effort between a linear unit operated with an electric multiphase motor and a tappet. This ensures the exact and sensitive activation of the switch and push-button, whose actuating force, switch points, stop points and release points should be defined. Any lateral forces on the sensor axis which might be caused by the "soft" placement of operating elements are absorbed by the supporting diaphragms inside the sensor and kept away from the actual sensing element. This prevents them from having any influence on the sensor results.