

### **ORDERING INFORMATION**

VERSIONS			,		Q.TY
		GREASE PUMP 30 kg	0	2477000	
SUMO STANDA	RD	GREASE PUMP 100 kg	0	2477001	
		OIL PUMP 30 kg	0	2477050	
		OIL PUMP 100 kg	0	2477051	
SPECIAL VERSIO	INS	Pompa grasso serbatoio trasparente 80Kg (176 lb) invertitore a 24V DC	0	2477100	
SUMO ATEX		SUMO ATEX Pump in Stainless Steel 316 (For thecnical characteristics refer to C2137II manual pump)	0	2477201	
TROLLEY MOUN	ITED PUMP	Sumo Pump 30 Kg sheet metal reservoir	0	1525212	
OPTIONAL		December 1 and 1 a			Q.TY
Transparent res	servoir	Reservoir, including the tank (PN# 0295056) and all accessories required for use (flanges, screws, nuts, seals)	0	0295210	
Pumping eleme	ent	Reserve pumping module 200cm3/min (24 cu. in)	0	0295040C*	
modules		Closure cap for fixed delivery pumping element	0	0295024	
		Min/max oil level float kit 30 Kg (66lb)	0	0295150	
Oil conversion		Min/max oil level float kit 100 Kg (220lb)	0	0295160	
	-	Filling cap with filter	0	3130138	
Terminal Box b	racket	Bracket for installing a terminal wiring box onto the base pallet	0	3044455	**************************************
Terminal		Terminal box	0	0291655	
Electrical contro Bracket	ol box	Bracket for installing a control box onto the base pallet	0	3044456	
Metal pallet		Metal Pallet used as the base of the packaging and also for installation of the pump	0	0043446	d)
	langeable with	pumping 0296080C			
	Maximum i	mechanical level kit 30-100 kg (grease)	0	0295100	
PARE PARTS	Maximum i	mechanical level kit 30-100 kg (grease) e assembly 30÷100 Kg - 24V cc Out NO e NC (1 threshold)	0	0295100 0295131	
PARE PARTS	Maximum i Laser probe Laser level	mechanical level kit 30-100 kg (grease)	100	0295131 0295130	
PARE PARTS	Maximum i Laser probe Laser level Laser level Minimum l	mechanical level kit 30-100 kg (grease) e assembly 30÷100 Kg - 24V cc Out NO e NC (1 threshold) kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 30 kg - VARIANT 2 kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 100 kg - VARIANT 3 evel kit (250V AC) 30 kg (grease)	Ö	0295131 0295130 0295121	
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PARE PARTS	Maximum i Laser probe Laser level Minimum li Minimum li Ultrasound Ultrasound Maximum i Grease load By-pass Tank flange Manifold g Manifold g 295009 Filt Filter cover Body-pumi	mechanical level kit 30-100 kg (grease) e assembly 30÷100 Kg - 24V cc Out NO e NC (1 threshold) kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 30 kg - VARIANT 2 kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 100 kg - VARIANT 3 evel kit (250V AC) 30 kg (grease) evel kit (250V AC) 100 kg (grease) level kit 30 kg - VARIANT 5 level kit 100 kg - VARIANT 6 and minimum float level kit 30 kg (oil) and minimum float level kit 100 kg (oil) ding filter e gasket asket (pump body) asket (pumping) ter gasket w assembly cover gasket	0 0 00 0 0000000000	0295131 0295130 0295121 0295122 0295140 0295150 0295160 0295009 0234815 3190487 0018863 3190489 3190487 0061135 3190488	

Info Distributore:





#### CHARACTERISTICS

- DUAL PUMP MODULES AS STANDARD FOR MAXIMUM UPTIME AND REDUNDANCY.
- QUICK SWAP PUMP MODULES MEAN ZERO DOWNTIME AND **DISRUPTION TO PIPE-WORK** DURING PUMP MAINTENANCE.
- HIGH OUTPUT AND PRESSURE MAKE LARGE EXTENDED SYSTEMS POSSIBLE:
  - 400cm3/MIN (24cu. IN)
  - 2x200 cm3/MIN MODULES
  - 400 BAR (5880 PSI)
- ELECTRICAL DUAL LINE INVERTER INTEGRATES DIRECTLY ONTO OUTLET.
- MINIMUM LEVEL CAPACITANCE SWITCH AND VISUAL MAXIMUM LEVEL AS STANDARD.
- HANDLES-GREASE NLGI 2.
- SUPPLIED ON A FIXING PALLET AS STANDARD FOR EASE OF TRANSPORTATION-AND INSTALLATION.

# APPLICATIONS

 A HIGH PERFORMANCE PUMP SOLUTION FOR HEAVY DUTY APPLICATIONS IN DEMANDING **ENVIRONMENTS SUCH AS THE** PULP & PAPER AND STEEL INDUSTRY.

## **ELECTRIC PUMP SOLUTION SUMO**

THE FLEXIBLE HIGH PERFORMANCE HEAVY DUTY

#### **DUAL PUMPING MODULE**

A generous 400 cm<sup>3</sup>/min flow, is provided by twin 200cm<sup>3</sup>/min pump modules installed in tandem configuration providing up to 400bar

The twin pump module provides redundancy for high uptime - it allows the system to continue working even if one pump module becomes ineffective.

Sumo pump is suitable for large single line or dual line systems.

#### **INSTRUMENTATION MODULES**

Sophisticated add on instrumentation modules and options means even complex requirements can be met with off-the-shelf standard product.

#### **QUICK SWAP SYSTEM**

BOTH PUMPING MODULES can be quickly replaced from the front mounting of the pump. No pipe work needs to be disrupted meaning near-zero downtime during maintenance.

#### **DUAL LINE OR SINGLE LINE IS EASY**

The outlet plate fixing system has both Pressure and Return ports. The outlets are directly compatible with Dropsa's electrical or pneumatic line inverters (including Modular version).

# SUMO TROLLEY MOUNTED

Sumo Pump trolley mounted 30 Kg metal reservoir; the system is complete of electrical equipment who allows engine control when the pressures exceed those previewed or in case of operation anomalies of distribution of the lubricating (gun with control valve).







# SUMO TRANSPARENT RESERVOIR VERSION

Sumo Pump 80 Kg with transparent reservoir made of polyethylene for special applications.



**Dropsa SUMO Pump** system is protected by worldwide Patents.



#### **DUAL LINE SYSTEM**

Sumo Pump is ideal for those applications that use Single and Dual Line. 400cm<sup>3</sup> (2x200cm3) pump modules installed in tandem configuration provide 400bar (5880 psi) and redundancy.

This allows the system to continue working even if one pump module becomes ineffective.

Sumo pump is suitable for large single line or dual line systems.

# SIMPLE AND RELIABLE PARTICULARLY IN HARSH ENVIRONMENTAL

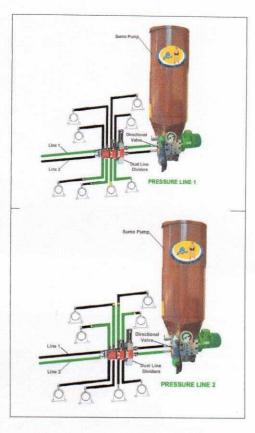
Lubrication systems engineered with the Dual Line System are generally used on large scale machinery and in harsh operating conditions to lubricate multiple points on large machines. The system can grow to a very complex one with a length that often can exceed 60 meters. The large section of pump packages together with many custom design options allows any lubrication system to be developed reliably and cost-effectively.

#### **ADVANTAGES:**

- Can be used at high pressures (400 Bar / 5880 psi)
- · Easy Expansion or modification of the system
- Modular Elements (using the modular dual-line system) allows the element to be changed quickly and without disconnecting pipe work.
- In the event of a blocked point or element, the remainder of the lubrication system continues to operate normally.

#### **TYPICAL APPLICATIONS:**

- Paper Machines
- Steel Plants
- Cement Works
- Large Cranes and Loading Equipment



#### **APPLICATION EXAPLES**

The Sumo Pump can be incorporated into many custom applications, as shown below:



SUMO Pump semi-transparent reservoir with end of line pressure switches and control panel in a stainless box installed on the standard pallet



SUMO 100kg Pump with custom yellow coating assembled on a custom Stainless 316 Skid assembly incorporating a PLC control system Manual back up pump and electric barrel pump for filling



Ex d motor Reservoir.



# SUMOPUMP

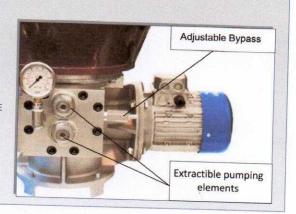
## **ADVANTAGES:**

ADJUSTABLE PUMP ELEMENT: AVAILABLE AS OPTIONAL.

REDUCED INVESTMENT: WITH DUAL PUMPING MODULES, THE SYSTEM CAN CONTINUE EVEN IF ONE PUMP MODULE BECOMES INEFFECTIVE PROVIDING REDUNDANCY AND REDUCING NEED FOR A COMPLETE SECOND STANDBY PUMP.

FAST MAINTENANCE: QUICK SWAP PUMP MODULES CAN BE REPLACED IN SECONDS. PIPE WORK UNTOUCHED MEANS LESS CHANCES OF CONTAMINATION

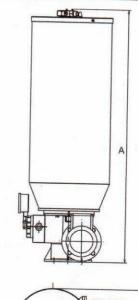
**COMPACT MODULAR DESIGN:** ELIMINATES EXTERNAL PIPING OF COMPONENTS.

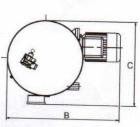


# **TECHNICAL INFORMATIONS**

	TECHNICAL CHARACTERISTICS	
Max pressure	5880 psi (400 bar)	
Output Flow Delivery	400 cm <sup>3</sup> / min (24 cu. in/min) total (standard) 200 cm <sup>3</sup> (12 cu. in) single pumping	
Operating Temperature	-5° C to +50° C (-4° to +122° F)	
Operating Humidity	90% max	
Protection grade	IP 55	
Viscosity at operating temperature	Mineral oil lubricants Min. 32 cSt max. 1000 cSt	
	Grease lubricants NGLI 2 Max.	

#### **DIMENSIONS**





DIME	NSIONISMM (INCHES)	
Λ.	1020 (40.15), reservoir 30 kg	
	1350 (53.14), reservoir 100 kg	
В	615 (24.21), reservoir 30-100 kg	
С	460 (18.11), reservoir 30-100 kg	

STANDARD EQUIPMENT				
Electric Motor	Three phase 0.75kW, Protection Grade IP55 class B Voltage: 230-400 Volt 50 Hz 280-480Volt 60 Hz S1 Continuous Duty			
Reservoir	30 kg (66lb) or 100 kg (220 lb)			
Level Indicator	Low Level LASER level 24V cc Out NO e NC (1 threshold) Visual maximum level			
Adjustable By-Pass	0-400 bar (0 – 5800 psi) 300 Bar (4410 psi) standard setting			
Electrical Inverter Module	24V DC Inverter for pump outlet 110V AC 50/60Hz Inverter for pump outlet 230V AC 50/60HZ Inverter for pump outlet			
Filling	Filling valve with filter			
Pressure gauge	0-1000 bar (0-14700 psi) Front mounted			