

## ISOMETER® isoRW685W-D

Insulation monitoring device for IT AC systems  
with galvanically connected rectifiers and converters and  
for IT systems especially for railway applications



# ISOMETER® isoRW685W-D

**Insulation monitoring device for IT AC systems with galvanically connected rectifiers and converters and for IT systems especially for railway applications**



ISOMETER® isoRW685W-D

## Product description

The ISOMETER® isoRW685W-D is an insulation monitoring device for IT systems in accordance with IEC 61557-8 for railway applications and has been specifically tested according to DIN EN 50155. It is universally applicable in AC, 3(N)AC, AC/DC and DC systems. AC systems may include extensive DC-supplied loads (such as rectifiers, inverters, variable-speed drives).

## Application

- AC, DC or AC/DC main circuits
- AC/DC main circuits with directly connected DC components, such as rectifiers, converters, variable-speed drives
- UPS systems, battery systems
- Heaters with phase control
- Systems with switch-mode power supplies
- IT systems with high leakage capacitances

## Device features

- ISOMETER® for IT AC systems with galvanically connected rectifiers or inverters and for IT DC systems (IT = unearthed systems)
- Nominal system voltage  $U_n$  expandable via coupling devices
- Automatic adaptation to the existing system leakage capacitance
- Combination of **AMP<sup>Plus</sup>** and other profile-specific measurement methods
- Two separately adjustable response value ranges of 1 kΩ...10 MΩ for alarm 1 and alarm 2
- High-resolution graphic LC display for excellent readability and recording of the device status
- Connection monitoring (monitoring of the measuring lines)
- Automatic device self test
- Graphical representation of the insulation resistance over time (isoGraph)
- History memory with real-time clock (buffer for three days) for storing 1023 alarm messages with date and time
- Current and voltage output 0(4)...20 mA, 0...400 μA, 0...10 V, 2...10 V (galvanically separated) which is analogous to the measured insulation value of the system
- Freely programmable digital inputs and outputs
- Remote setting via the Internet or Intranet (Webserver / Option: COMTRAXX® Gateway)
- Worldwide remote diagnosis via the Internet (made available by Bender Service only)
- RS-485/BS (Bender sensor bus) for communication with other Bender devices
- BCOM, Modbus TCP and web server

## Function

The insulation monitoring device continuously monitors the entire insulation resistance of an IT system during operation and triggers an alarm when the value falls below a preset response value. To obtain a measurement the device has to be connected between the IT system (unearthed system) and the protective earth conductor (PE). A measuring current in the μA range is superimposed onto the system which is recorded and evaluated by a micro-controlled measuring circuit. The measuring time is dependent on the selected measurement profiles, the system leakage capacitance, the insulation resistance and possible system-related disturbances.

The response values and other parameters are set using a commissioning wizard or via different setup menus using the device buttons and a high-resolution graphical LC display. The selected settings are stored in a permanent fail-safe memory. Different languages can be selected for the setup menus as well as the messages indicated on the display. The device utilises a clock for storing fault messages and events in a history memory with time and date stamp. The settings can be protected against unauthorised modifications by entering a password. To ensure proper functioning of connection monitoring, the device requires the setting of the system type 3AC, AC or DC and the required use of the appropriate terminals L1/+, L2, L3/-.

To extend the nominal voltage range, different coupling devices are available as accessories which can be selected from a menu where the required adjustments can also be made. The insulation monitoring device is able to measure the insulation resistance reliably and precisely in all common IT systems (unearthed systems). Due to various applications, system types, operating conditions, application of variable-speed drives, high system leakage capacitances etc., the measurement technique must be able to meet varying requirements in order to ensure an optimised response time and relative uncertainty. Different measurement profiles which can be selected from a setup menu allow optimum adaptation of the measurement technique to the specific application.

If the preset response value falls below the value of Alarm 1 and/or Alarm 2, the associated alarm relays switch, the LEDs Alarm 1 resp. Alarm 2 light and the measured value is shown on the LC display (in case of insulation faults in DC systems, a trend graph for the faulty conductor L+/L- is displayed). If the fault memory is activated, the fault message will be stored. Pressing the reset button, resets the insulation fault message, provided that the insulation resistance is at least 25 % above the preset response value. As additional information, the quality of the measuring signal and the time required to update the measured value are shown on the display. A poor signal quality (1-2 bars) may be an indication that the wrong measurement profile has been selected.

**Interfaces**

- Communication protocol Modbus TCP
- BCOM for Bender device communication via Ethernet
- BS bus for communication of Bender devices (RS-485)
- Integrated web server for reading out measured values and for parameter setting

**Measurement method**

**AMPPlus** The series isoRW685W-D operates using the patented **AMPPlus** measurement method. This measurement method allows concise monitoring of modern power supply systems, also in case of extensive, directly connected DC components and high system leakage capacitances.

**Standards**

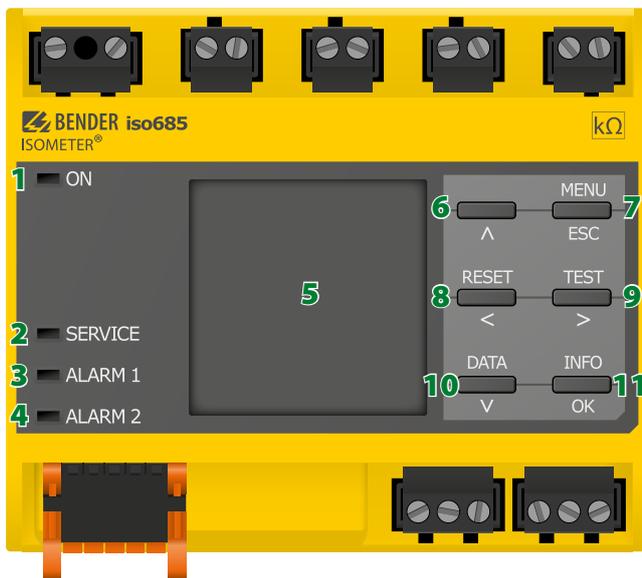
The ISOMETER® has been developed in compliance with the following standards:

- DIN EN 61557-8 (VDE 0413-8):2015-12
- IEC 61557-8:2014-12
- IEC 61557-8:2014/COR1:2016
- DIN EN 61557-8 Ber 1 (VDE 0413-8 Ber 1):2016-12
- DIN EN 50155: 2008-03

**Certifications**

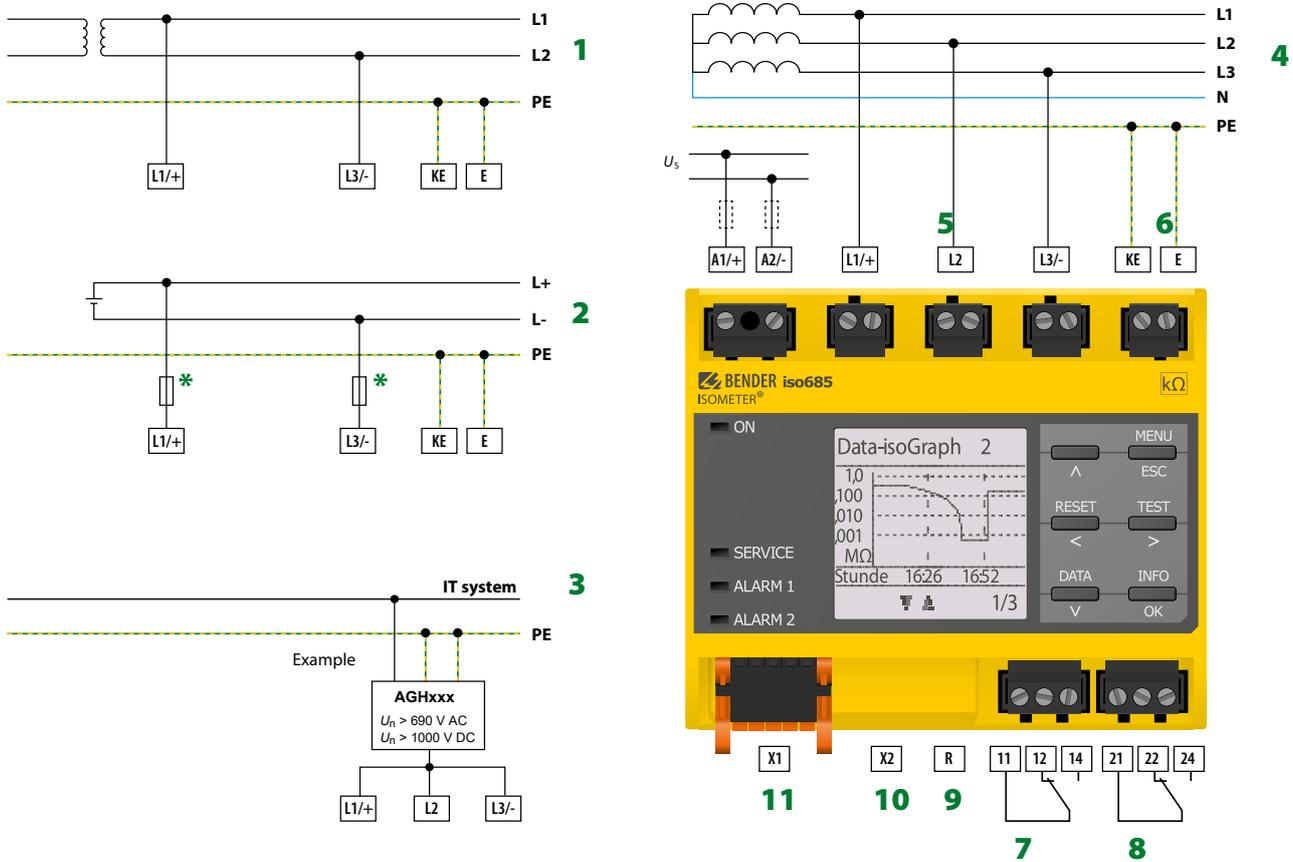


**Operating elements**



- 1 - ON The LED "ON" lights when the device is turned on.
- 2 - SERVICE The LED "SERVICE" lights when there is either a device fault or a connection fault, or when the device is in maintenance mode.
- 3 - ALARM 1 The LED "ALARM 1" lights when the insulation resistance of the IT system falls below the set response value  $R_{an1}$ .
- 4 - ALARM 2 The LED "ALARM 2" lights when the insulation resistance of the IT system falls below the set response value  $R_{an2}$ .
- 5 - Display The device display shows information regarding the device and the measurements.
- 6 -  $\wedge$  Navigates up in a list or increases a value.
- 7 - MENU Opens the device menu  
ESC Cancels the current process or navigates one step back in the device menu.
- 8 - RESET Resets alarms.  
< Navigates backwards (e.g. to the previous setting step) or selects a parameter.
- 9 - TEST Starts the device self test.  
> Navigates forwards (e.g. to the next setting step) or selects a parameter.
- 10 - DATA Indicates data and values.  
v Navigates down in a list or reduces a value.
- 11 - INFO Shows information.  
OK Confirms an action or a selection.

**Wiring diagram**



- 1 - Connection to an AC system  $U_n$
- 2 - Connection to a DC system  $U_n$
- 3 - Connection to an IT system with coupling device
- 4 - Connection to a 3(N)AC system
- 5 - Connection to the IT system to be monitored (L1/+, L2, L3/-)
- 6 - Separate connection of KE, E to PE
- 7 - (K1) Alarm relay 1, available changeover contacts
- 8 - (K2) Alarm relay 2, available changeover contacts

- 9 - Switchable resistor R for RS-485 bus termination
- 10 - Ethernet interface
- 11 - Digital interface
- \* - For systems  $> 690$  V and with overvoltage category III a fuse for the connection to the system to be monitored must be provided.  
Recommendation: 2A screw-in fuses.

**Provide line protection!**

According to DIN VDE 0100-430, a line protection shall be provided for the supply voltage.

**NOTE:**

According to DIN VDE 0100-430, devices for protection against a short-circuit can be omitted for the coupling of terminals L1/+, L2, L3/- to the IT system  $\leq 690$  V to be monitored if the wiring is carried out in such a manner as to reduce the risk of a short-circuit to a minimum. (Recommendation: Ensure short-circuit-proof and earth-fault-proof wiring).

The connecting lines L1/+, L2, L3/- to the system to be monitored must be carried out as spur lines. No load current may be conducted through the terminals.

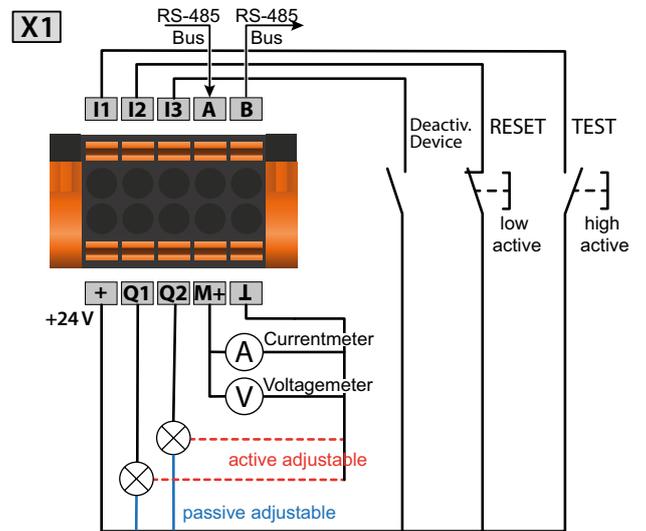
**For UL applications:**

Use 60/70°C copper lines only!

UL and CSA application require the supply voltage to be protected via 5 A fuses.

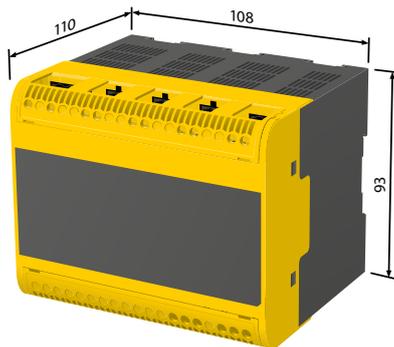
**Digital interface X1**

| Digital interface   | Terminal | Colour          |
|---|----------|-----------------|
|  <p>X1</p> | I1       | Input 1         |
|   | I2       | Input 2         |
|   | I3       | Input 3         |
|   | A        | RS-485 A        |
|   | B        | RS-485 B        |
|   | +        | +24V            |
|   | Q1       | Output 1        |
|   | Q2       | Output 2        |
|   | M+       | Analogue output |
|   | L        | Ground          |



**Dimension diagram**

Dimensions in mm



## Technical data

### Insulation coordination according to IEC 60664-1/IEC 60664-3

|  |                                  |
|--|----------------------------------|
| Definitions:   |                                  |
| Measuring circuit (IC1)  | (L1/+, L2, L3/-)                 |
| Supply circuit (IC2)   | A1, A2                           |
| Output circuit 1 (IC3)   | 11, 12, 14                       |
| Output circuit 2 (IC4)   | 21, 22, 24                       |
| Control circuit (IC5)  | (E, KE), (X1, ETH, X3, X4)       |
| Rated voltage  | 1000 V                           |
| Overvoltage category   | III                              |
| Rated impulse voltage:   |                                  |
| IC1/(IC2-5)  | 8 kV                             |
| IC2/(IC3-5)  | 4 kV                             |
| IC3/(IC4-5)  | 4 kV                             |
| IC4/IC5  | 4 kV                             |
| Rated insulation voltage:  |                                  |
| IC1/(IC2-5)  | 1000 V                           |
| IC2/(IC3-5)  | 250 V                            |
| IC3/(IC4-5)  | 250 V                            |
| IC4/IC5  | 250 V                            |
| Pollution degree for accessible parts on the outside of the device housing ( $U_n < 690$ V)        | 3                                |
| Pollution degree for accessible parts on the outside of the device housing ( $U_n > 690 < 1000$ V) | 2                                |
| Protective separation (reinforced insulation) between:   |                                  |
| IC1/(IC2-5)  | Overvoltage category III, 1000 V |
| IC2/(IC3-5)  | Overvoltage category III, 300 V  |
| IC3/(IC4-5)  | Overvoltage category III, 300 V  |
| IC4/IC5  | Overvoltage category III, 300 V  |
| Voltage test (routine test) according to IEC 61010-1:  |                                  |
| IC2/(IC3-5)  | AC 2,2 kV                        |
| IC3/(IC4-5)  | AC 2,2 kV                        |
| IC4/IC5  | AC 2,2 kV                        |

### Supply voltage

|  |                               |
|--|-------------------------------|
| <b>Supply via A1/+, A2/-:</b>              |                               |
| Supply voltage range $U_s$                 | AC/DC 24...240 V              |
| Tolerance of $U_s$                         | -30...+15%                    |
| Maximum permissible input current of $U_s$ | 650 mA                        |
| Frequency range of $U_s$                   | DC, 50...400 Hz <sup>1)</sup> |
| Tolerance of the frequency range of $U_s$  | -5...+15%                     |
| Power consumption, typically 50/60 Hz      | ≤ 12 W/21 VA                  |
| Power consumption, typically 400 Hz        | ≤ 12 W/45 VA                  |

### Supply via X1:

|                      |               |
|----------------------|---------------|
| Supply voltage $U_s$ | DC 24 V       |
| Tolerance of $U_s$   | DC -20...+25% |

### IT system being monitored

|   |  |
|---|--|
| Nominal system voltage range $U_n$                                | AC 0...690 V                                 |
|   | DC 0...1000 V                                |
|   | AC/DC 0...600 V (for UL applications)        |
| Tolerance of $U_n$  | AC/DC +15%                                   |
| Frequency range of $U_n$  | DC, 0.1...460 Hz                             |
| Max. AC voltage $U_{-}$ in the frequency range $f_n = 0.1...4$ Hz | $U_{-max} = 50 \text{ V/Hz}^2 * (1 + f_n^2)$ |
| <b>Response values</b>  |  |
| Response value $R_{an1}$ (alarm 1)                                | 1 kΩ...10 MΩ                                 |
| Response value $R_{an2}$ (alarm 2)                                | 1 kΩ...10 MΩ                                 |
| Relative uncertainty (acc. to IEC 61557-8)                        | profile dependent, ±15%, at least ±1 kΩ      |
| Hysteresis  | 25%, at least 1 kΩ                           |

### Time response

|   |  |
|---|--|
| Response time $t_{an}$ at $R_f = 0.5 \times R_{an}$ ( $R_{an} = 10$ kΩ) and $C_e = 1$ μF according to IEC 61557-8 | profile dependent, typ. 4 s (see diagrams in manual) |
| Response time DC alarm at $C_e = 1$ μF  | profile dependent, typ. 2 s (see diagram in manual)  |
| Start-up delay $T_{start-up}$   | 0...120 s  |

### Measuring circuit

|  |  |
|--|--|
| Measuring voltage $U_m$                      | profile dependent, ±10 V, ±50 V (see profile overview) |
| Measuring current $I_m$                      | ≤ 403 μA   |
| Internal resistance $R_i, Z_i$               | ≥ 124 kΩ   |
| Permissible extraneous DC voltage $U_{fg}$   | ≤ 1200 V   |
| Permissible system leakage capacitance $C_e$ | profile dependent, 0...1000 μF                         |

### Measuring ranges

|   |  |
|---|--|
| Measuring range $f_n$                           | 10...460 Hz  |
| Tolerance measurement of $f_n$                  | ±1% ±0.1 Hz  |
| Voltage range measurement of $f_n$              | AC 25...690 V  |
| Measuring range $U_n$                           | AC 25...690 V<br>DC 25...1000 V                          |
| Voltage range measurement of $U_n$              | AC/DC > 10 V   |
| Tolerance measurement of $U_n$                  | ±5% ±5 V   |
| Measuring range $C_e$                           | 0...1000 μF  |
| Tolerance measurement of $C_e$                  | ±10% ±10 μF  |
| Frequency range measurement of $C_e$            | DC, 30...460 Hz  |
| Min. insulation resistance measurement of $C_e$ | depending on the profile and coupling mode, typ. > 10 kΩ |

### Display

|  |  |
|--|--|
| Indication                                       | graphic display 127 x 127 pixels, 40 x 40 mm <sup>2)</sup> |
| Display range measured value                     | 0.1 kΩ...20 MΩ   |
| Operating uncertainty (according to IEC 61557-8) | ±15%, at least ±1 kΩ                                       |

### LEDs

|                    |        |
|--------------------|--------|
| ON (operation LED) | green  |
| SERVICE            | yellow |
| ALARM 1            | yellow |
| ALARM 2            | yellow |

### In-/Outputs (X1-Interface)

|  |  |
|--|--|
| Cable length X1 (unshielded cable)   | ≤ 10 m   |
| Cable length X1 (shielded cable, shield connected to earth (PE) on one end, recommended: J-(St)Y min. 2x0,8) | ≤ 100 m  |
| Total max. supply output current via X1./X1.GND for each output  | max. 1 A   |
| Total max. supply output current via A1/A2 on X1   | max. 200 mA  |
| Total max. supply output current via A1/A2 on X1 between 16,8 V and 40 V                                     | $I_{LmaxX1} = 10\text{mA} + 7\text{mA/V} * U_s$ <sup>3)</sup><br>(negative values are not allowed for $I_{LmaxX1}$ ) |

### Digital Inputs (I1, I2, I3)

|                            |  |
|----------------------------|--|
| Number                     | 3  |
| Operating mode, adjustable | active high, active low  |
| Functions                  | off, test, reset, deactivate device, start initial measurement |
| Voltage                    | Low DC -3...5 V, High DC 11...32 V                             |
| Tolerance Voltage          | ±10%   |

### Digital Outputs (Q1, Q2)

|                            |   |
|----------------------------|---|
| Number                     | 2   |
| Operating mode, adjustable | active, passive   |
| Functions                  | off, Ins. alarm 1, Ins. alarm 2, connection fault, DC-alarm <sup>4)</sup> , DC+ alarm <sup>4)</sup> , symmetrical alarm, device fault, common alarm, measurement complete, device inactive, DC offset alarm |
| Voltage                    | passive DC 0...32 V, active DC 0/19.2...32 V  |

### Analogue Output (M+)

|  |   |
|--|---|
| Number   | 1   |
| Operating mode                                       | linear, midscale point 28 kΩ/120 kΩ                           |
| Functions  | insulation value, DC offset                                   |
| Current  | 0...20 mA (< 600 Ω), 4...20 mA (< 600 Ω), 0...400 μA (< 4 kΩ) |
| Voltage  | 0...10 V (> 1 kΩ), 2...10 V (> 1 kΩ)                          |
| Tolerance related to the current/voltage final value | ±20%  |

**Technical data (continued)**
**Interfaces**
**Field bus:**

|                             |                            |
|-----------------------------|----------------------------|
| Interface/protocol          | web server/Modbus TCP/BCOM |
| Data rate                   | 10/100 Mbit/s, autodetect  |
| Max. amount Modbus requests | < 100/s                    |
| Cable length                | ≤ 100 m                    |
| Connection                  | RJ45                       |
| IP address                  | DHCP/manual 192.168.0.5    |
| Network mask                | 255.255.255.0              |
| BCOM address                | system-1-0                 |
| Function                    | communication interface    |

**Sensor bus:**

|   |                                    |
|---|------------------------------------|
| Interface/protocol  | RS-485/BS                          |
| Data rate   | 9.6 kBaud/s                        |
| Cable length  | ≤ 1200 m                           |
| Cable: twisted pair, one end of shield connected to PE                        | recommended: J-Y(St)Y min. 2x0.8   |
| Connection  | terminals X1.A, X1.B               |
| Terminating resistor at the beginning and at the end of the transmission path | 120 Ω, can be connected internally |
| Device address, BS bus  | 1...90                             |

**Switching elements**

|   |  |
|---|--|
| Number of switching elements  | 2 changeover contacts  |
| Operating mode  | N/C operation/N/O operation  |
| Contact 11-12-14  | off, Ins. alarm 1, Ins. alarm 2, connection fault, DC- alarm <sup>4)</sup> , DC+ alarm <sup>4)</sup> , symmetrical alarm, device fault, common alarm, measurement complete, device inactive, DC offset alarm |
| Contact 21-22-24  | off, Ins. alarm 1, Ins. alarm 2, connection fault, DC- alarm <sup>4)</sup> , DC+ alarm <sup>4)</sup> , symmetrical alarm, device fault, common alarm, measurement complete, device inactive, DC offset alarm |
| Electrical endurance under rated operating conditions, number of cycles | 10.000   |

**Contact data acc. to IEC 60947-5-1:**

|                                      |   |
|--------------------------------------|---|
| Utilisation category                 | AC-13/AC-14/DC-12/DC-12/DC-12                             |
| Rated operational voltage            | 230 V/230 V/24 V/110 V/220 V                              |
| Rated operational current            | 5 A/3 A/1 A/0.2 A/0.1 A<br>max. 3 A (for UL applications) |
| Rated insulation voltage ≤ 2000 m NN | 250 V   |
| Rated insulation voltage ≤ 3000 m NN | 160 V   |
| Minimum contact rating               | 1 mA at AC/DC ≥ 10 V                                      |

**Environment/EMC**

|     |  |
|-----|--|
| EMC | IEC 50121-3-2, IEC 61326-2-4 <sup>5)</sup> |
|-----|--|

**Ambient temperatures:**

|                       |  |
|-----------------------|--|
| Operating temperature | -40...+70 °C<br>-40...+65 °C (for UL applications) |
| Transport             | -40...+85 °C                                       |
| Long-term storage     | -40...+70 °C                                       |

**Classification of climatic conditions acc. to IEC 60721:**

|                                   |  |
|-----------------------------------|--|
| Stationary use (IEC 60721-3-3)    | 3K7 (except condensation and formation of ice) |
| Transport (IEC 60721-3-2)         | 2K3  |
| Long-term storage (IEC 60721-3-1) | 1K4  |

**Classification of mechanical conditions acc. to IEC 60721:**

|                                   |             |
|-----------------------------------|-------------|
| Stationary use (IEC 60721-3-3)    | 3M7         |
| Transport (IEC 60721-3-2)         | 2M2         |
| Long-term storage (IEC 60721-3-1) | 1M3         |
| Area of application               | ≤ 3000 m NN |

**Connection**

|                 |   |
|-----------------|---|
| Connection type | pluggable screw-type terminal or push-wire terminal |
|-----------------|---|

**Screw-type terminals:**

|  |                            |
|--|----------------------------|
| Nominal current  | ≤ 10 A                     |
| Tightening torque  | 0.5...0.6 Nm (5...7 lb-in) |
| Conductor sizes  | AWG 24-12                  |
| Stripping length   | 7 mm                       |
| rigid/flexible   | 0.2...2.5 mm <sup>2</sup>  |
| flexible with ferrules, with/without plastic sleeve                | 0.25...2.5 mm <sup>2</sup> |
| Multiple conductor, rigid  | 0.2...1 mm <sup>2</sup>    |
| Multiple conductor, flexible                                       | 0.2...1.5 mm <sup>2</sup>  |
| Multiple conductor, flexible with ferrule without plastic sleeve   | 0.25...1 mm <sup>2</sup>   |
| Multiple conductor, flexible with TWIN ferrule with plastic sleeve | 0.5...1.5 mm <sup>2</sup>  |

**Push-wire terminals:**

|  |                            |
|--|----------------------------|
| Nominal current  | ≤ 10 A                     |
| Conductor sizes  | AWG 24-12                  |
| Stripping length   | 10 mm                      |
| rigid/flexible   | 0.2...2.5 mm <sup>2</sup>  |
| flexible with ferrules, with/without plastic sleeve                | 0.25...2.5 mm <sup>2</sup> |
| Multiple conductor, flexible with TWIN ferrule with plastic sleeve | 0.5...1.5 mm <sup>2</sup>  |

**Push-wire terminals X1:**

|  |                             |
|--|-----------------------------|
| Nominal current                                | ≤ 8 A                       |
| Conductor sizes                                | AWG 24-16                   |
| Stripping length                               | 10 mm                       |
| rigid/flexible                                 | 0.2...1.5 mm <sup>2</sup>   |
| flexible with ferrule without plastic sleeve   | 0.25...1.5 mm <sup>2</sup>  |
| flexible with TWIN ferrule with plastic sleeve | 0.25...0.75 mm <sup>2</sup> |

**Other**

|  |   |
|--|---|
| Operating mode                           | continuous operation  |
| Mounting (0°)                            | display oriented, cooling slots must be ventilated vertically <sup>6)</sup> |
| Degree of protection internal components | IP40  |
| Degree of protection terminals           | IP20  |
| DIN rail mounting acc. to                | IEC 60715   |
| Screw fixing                             | 3 x M4 with mounting clip   |
| Enclosure material                       | polycarbonate   |
| Flammability class                       | V-0   |
| ANSI code                                | 64  |
| Dimensions (W x H x D)                   | 108 x 93 x 110 mm   |
| Weight                                   | < 390 g   |

<sup>1)</sup> At a frequency > 200 Hz, the connection of X1 must be insulated. Only permanently installed devices which at least have overvoltage category CAT2 (300V) may be connected.

<sup>2)</sup> Indication limited outside the temperature range -25...+55 °C.

<sup>3)</sup>  $U_s$  [Volt] = supply voltage ISOMETER®

<sup>4)</sup> For  $U_n \geq 50$  V only.

<sup>5)</sup> This is a class A product. In a domestic environment, this product may cause radio interference. In this case, the user may be required to take corrective actions.

<sup>6)</sup> Recommendation: Devices mounted at 0° (display-oriented, cooling slots must be ventilated vertically).

For devices mounted at an angle of 45°, the max. working temperature is reduced by 10 °C.

For devices mounted at an angle of 90°, the max. working temperature is reduced by 20 °C.

## Ordering information

| Nominal system voltage range $U_n$ |            | Supply voltage $U_s$    |            | Type        | Art. no.   |
|------------------------------------|------------|-------------------------|------------|-------------|------------|
| AC                                 | DC         | AC                      | DC         |             |            |
| 0...690 V; 1...460 Hz              | 0...1000 V | 24...240 V; 50...400 Hz | 24...240 V | isoRW685W-D | B91067012W |

## Accessories

| Description  | Art. no.  |
|--|-----------|
| A set of screw terminals <sup>1)</sup>                                 | B91067901 |
| A set of push-wire terminals   | B91067902 |
| Enclosure accessories (terminal cover, 2 mounting clips) <sup>1)</sup> | B91067903 |

<sup>1)</sup> included in the scope of delivery

## Suitable system components

| Description      | Type      | Art. no.  |
|------------------|-----------|-----------|
| Coupling devices | AGH150W-4 | B98018006 |
|                  | AGH204S-4 | B914013   |
|                  | AGH520S   | B913033   |
|                  | AGH676S-4 | B913055   |

Suitable measuring instruments on request!



### Bender GmbH & Co. KG

P.O.Box 1161 • 35301 Gruenberg • Germany  
Londorfer Straße 65 • 35305 Gruenberg • Germany  
Tel.: +49 6401 807-0 • Fax: +49 6401 807-259  
E-mail: info@bender.de • www.bender.de



BENDERGroup