SLIM CYLINDERS

Use durable piston seals.

The two piston seals are the durable PPY type. This prevents inner air leakage, and achieves smooth operation from low-speed to highspeed ranges.

Sensor switches can be installed anytime after cylinder installation.

Magnets as standard equipment across the entire series allow sensor switches to be installed anytime after the cylinder has been installed.

High installation accuracy and simple mounting operations.

A centering location on the rod cover improves mounting precision. Moreover, the mounting nut's improved thread precision means that holding the cylinder body in place by hand is sufficient for mounting nut tightening operations. Mounting in hard-to-reach places is easy.

Criteria for Selection: Slim Cylinder Allowable Kinetic Energy

Slim cylinders (with the exception of heat resistant specifications) include a cushioning mechanism.

This mechanism is intended to reduce as much as possible the impact of pistons with high kinetic energy when they stop at the end of the stroke. There are two types of cushions, as shown below.

Rubber bumpers (Standard equipment)

Rubber bumpers installed on both sides of the piston soften the impact at the end of the stroke, and absorb the impact noise during stopping, in response to high-frequency and high-speed operations. They are standard equipment across the whole series, with the exception of heat resistant specifications.

Note that a certain amount of rebound will occur at the end of the stroke on the cylinder with the rubber bumpers.

Variable cushions

Use variable cushions for large load or high-speed operations that rubber bumpers cannot adequately absorb. The impact is absorbed by compressing air, when the piston stops at the end of the stroke. Since the cushioning stroke is included within the cylinder stroke, be careful to ensure that the cushion is not excessively performed during

cylinder applications of 25mm strokes or less. An excessively performed cushion can result in too much time for each stroke, reducing efficiency. When operated at or below the absorbable kinetic energy shown in the table below, the cushion seal life is 1 million operations or more.

The load kinetic energy can be obtained through the formulas shown below.

 $Ex = \frac{m}{2} V^2$

Ex: Kinetic energy (J) E'x: Kinetic energy [ft·lbf]

m: Load mass (kg) W: Load [lbf.]

v: Piston speed (m/s) u': Piston speed [ft./sec.]

g: Acceleration of gravity 32.2 [ft./sec.2]

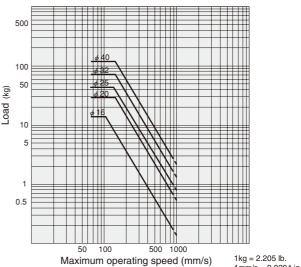
Operating speed range

■ Rubber bumper ······· 30~800mm/s [1.2~31.5in./sec.] ● Variable cushion · · · · · · · · 30 ~ 1000 mm/s [1.2 ~ 39.4 in./sec.]

J [ft·lbf]

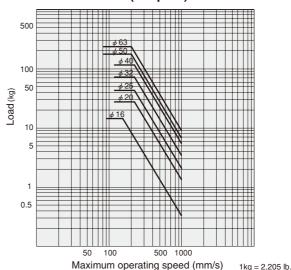
Bore size	Allowable ki	netic energy
mm [in.]	With rubber bumpers	With variable cushion
16 [0.630]	0.07 [0.052]	0.18 [0.13]
20 [0.787]	0.27 [0.20]	0.7 [0.52]
25 [0.984]	0.40 [0.30]	1.05 [0.77]
32 [1.260]	0.65 [0.48]	1.8 [1.33]
40 [1.575]	1.2 [0.89]	2.8 [2.07]
50 [1.969]	_	3.5 [2.58]
63 [2.480]	_	4.5 [3.32]

Rubber bumper (Graph 1)



1mm/s = 0.0394 in./sec.

Variable cushion (Graph 2)



How to read the graphs

From Graph 1, the capacity of the rubber bumpers limits the maximum speed to 500mm/s [19.7in./sec.] or less when a ϕ 32 Slim Cylinder is used to carry a load of 5kg [11.0lb.].

From Graph 2, a ϕ 32 cylinder with variable cushion can be selected to carry a load of 8kg [17.6lb.] at a maximum speed of 600mm/s [23.6in./sec.].

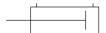
SLIM CYLINDERS

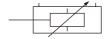
Double Acting Type

Symbols

Without variable cushion

With variable cushion





Specifications

Item	Bore size mm [in.]	20, 25 [0.787, 0.984]	32, 40 [1.260, 1.575]	50, 63 [1.969, 2.480]
Operation type			Double acting type	
Media			Air	
Mounting type		Basic type, Foot type, Flange type, Pivot ty	pe, Head trunnion type, Rod trunnion type	Basic type, Foot type, Flange type, Pivot type
Operating pressure range	Standard cylinder	0.04~0.9	[6~131]	0.04~0.7
MPa [psi.]	Cylinder with variable cushion	0.15~0.9 [22~131]	0.1~0.9 [15~131]	[6~102]
Proof pressure	MPa [psi.]	1.32	[191]	1.03 [149]
Operating temperature range	°C [°F]			
Operating speed range	mm/s [in./sec.]	30~800 [1.2~31.5] (With variable	e cushion is 30~1000 [1.2~39.4])	30~500 [1.2~19.7]
Cushion	Standard cylinder	Fixed type (Ru	ubber bumper)	Variable type as standard
Custiloti	Cylinder with variable cushion	Variable type (12m	m [0.472in.] stroke)	(Stroke 12mm [0.472in.])
Lubrication			Not required	
Port size	Rc	1/	1/4	

Bore Size and Stroke

			mm
Bore size	Standard strokes	Maximum stroke	Maximum available stroke
Dole Size	Standard Strokes	No bellows With bellow	ns No bellows With bellows
20	25 50 75 100 125 150	200	
25	25 50 75 100 125 150 200	250	1050 740
32	25 50 75 100 125 150 200	300	1050 740
40	25 50 75 100 125 150 200 250 300	400 300	
50	25 50 75 100 150 200 [250 300 350 400]	300[500] 300	900 740
63	25 50 75 100 150 200 [250 300 350 400 500]	300[600] 300	900 740

Remarks: 1. Stroke tolerance ${}^{+1}_{0}$ [${}^{+0.039in.}_{0}$]

2. For non-standard strokes, consult us.

Short head (For the basic type and flange

mounting type only)

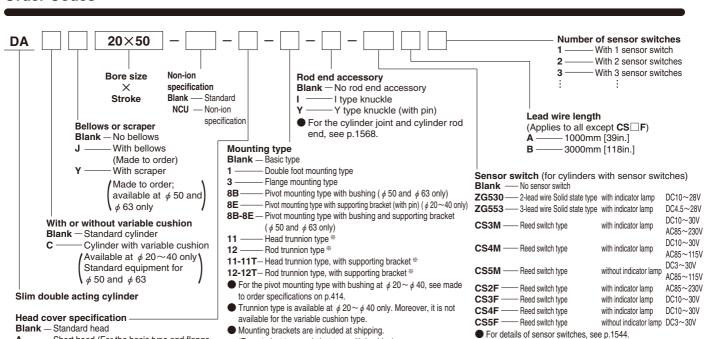
- 3. Items in parentheses [] are for cases when foot mounting brackets are used for mounting.
- 4. The minimum operating pressure when the stroke is over the maximum stroke at bore sizes of ϕ 20 \sim ϕ 40 is 0.2MPa [29psi.].

■ CS F comes with DIN connector. All others are grommet

314

type.

Order Codes

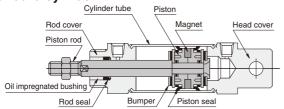


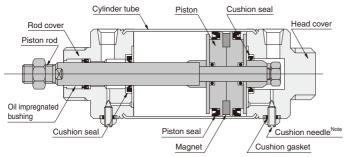
(Except pivot type and pivot type with bushing)

required

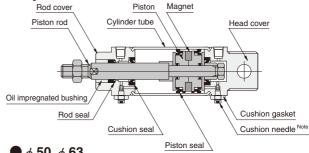
* A head cover for the standard is a short head. Order code "A" is not

ϕ 20 \sim ϕ 40 Standard cylinder

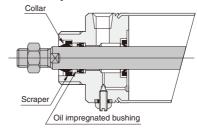




$lack \phi$ 20 $\sim \phi$ 40 Cylinder with variable cushion



 \bullet ϕ 50, ϕ 63 With scraper



Note: Set the cushion needle tightening torque to 1.0N·m [8.85in·lbf] or less.

Major Parts and Materials

Parts Bore size	20	25~40	50, 63						
Cylinder tube		Stainless steel							
Piston		Plastic							
Piston rod	Stee	el (hard chrome pla	ated)						
Rod cover	Alum	Aluminum alloy (anodized)							
Head cover	Aluli	illitutti alloy (arloui	zeu)						
Seal	Synthetic rubber (NBR)								
Bumper	Synthetic ru	ibber (NBR)	_						
Scraper	-	-	Synthetic rubber (NBR)						
Collar	_	_	Aluminum (anodized)						
Magnet		Plastic magnet							
Bellows	Nylon tarpaulin (he	eat resistant tempera	ature 70°C [158°F])						
Y type knuckle, I type knuckle Pivot mounting with supporting bracket	Mi	ild steel (zinc plate	ed)						

Seals Note: Seals cannot be replaced.

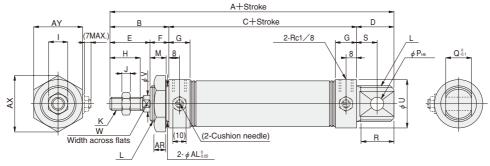
Parts	Rod seal	Piston seal	Cushion seal	Cushion gasket	Scraper
Bore mm [in.] Quantity	1	2	2	2	1
20 [0.787]	NY-12×8×3.5	PPY-20	GYH-9	DT-1-4	_
25 [0.984]	NY-14×10×3.5	PPY-25	GYH-11	DT-1-4	_
32 [1.260]	NY-17×12×4	PPY-32	PCS-14	DT-1-4	_
40 [1.575]	NY-22×16×5	PPY-40	PCS-18	DT-1-4	_
50 [1.969]	NY-22×16×5	PGY-50	PCS-20	DT-1-5	SCB-16
63 [2.480]	NY-22×16×5	PGY-63	PCS-20	DT-1-5	SCB-16

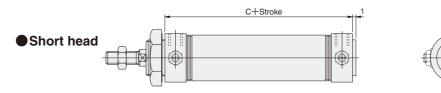
Mass

										kg [lb.]
Bore size		Zero stro	ke mass		Additional mass for each 1mm		Mass	of mounting b	racket	
mm [in.]	Standard head type	Short head type	Pivot mounting type	Trunnion type	[0.0394in.] stroke	Foot bracket	Flange bracket	Pivot bracket	Y type knuckle	I type knuckle
20 [0.787]	0.16 [0.35] (0.14 [0.31])	0.15 [0.33] (0.13 [0.29])	_	0.35 [0.77]	0.0008 [0.0018]	0.14 [0.31]	0.08 [0.18]	0.06 [0.13]	0.041 [0.090]	0.036 [0.079]
25 [0.984]	0.21 [0.46] (0.18 [0.40])	0.20 [0.44] (0.17 [0.37])	_	0.39 [0.86]	0.0011 [0.0024]	0.16 [0.35]	0.08 [0.18]	0.06 [0.13]	0.075 [0.165]	0.070 [0.154]
32 [1.260]	0.33 [0.73] (0.30 [0.66])	0.31 [0.68] (0.28 [0.62])	_	0.50 [1.10]	0.0015 [0.0033]	0.19 [0.42]	0.10 [0.22]	0.14 [0.31]	0.075 [0.165]	0.070 [0.154]
40 [1.575]	0.49 [1.08] (0.43 [0.95])	0.45 [0.99] (0.39 [0.86])	_	0.65 [1.43]	0.0024 [0.0053]	0.29 [0.64]	0.13 [0.29]	0.14 [0.31]	0.120 [0.265]	0.132 [0.291]
50 [1.969]	0.91 [2.01]	0.86 [1.90]	0.83 [1.83]	_	0.0028 [0.0062]	0.55 [1.21]	0.28 [0.62]	0.24 [0.53]	0.120 [0.265]	0.132 [0.291]
63 [2.480]	1.24 [2.73]	1.20 [2.65]	1.17 [2.58]	_	0.0033 [0.0073]	0.73 [1.61]	0.37 [0.82]	0.24 [0.53]	0.120 [0.265]	0.132 [0.291]

Note: Figures in parentheses () are for cylinders with variable cushions of bore sizes ϕ 20 \sim ϕ 40. Calculation example: For foot mounting type of 32mm bore size and 100mm stroke 0.33+0.19+(0.0015×100)=0.67kg [1.48lb.]



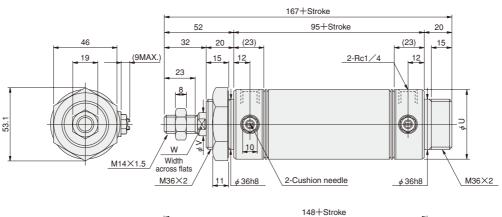


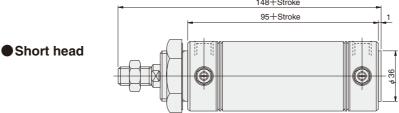


Bore Code	Α	В	С	D	Е	F	G	Н	I	J	K	L	М	Р	Q	R	S	U	٧	W	AR	AX	AY	AL
20 [0.787]	132	35	76	21	23	12	16	15	12	5	M 8×1	M20×1.5	10	8	12	19	12	27	8	6	7.5	31.2	27	20
25 [0.984]	137	40	76	21	26	14	16	18	14	6	M10×1.25	M22×1.5	12	8	12	19	12	29	10	8	9.5	34.6	30	22
32 [1.260]	148	45	76	27	31	14	16	23	14	6	M10×1.25	M27×2	12	10	20	25	15	35	12	10	9.5	41.6	36	27
40 [1.575]	148	45	76	27	31	14	(14.5)	23	19	8	M14×1.5	M33×2	12	10	20	25	15	41.6	16	14	9.5	47.3	41	33

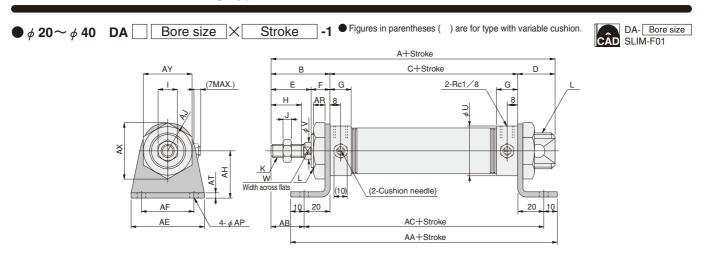








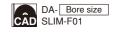
Bore Code mm [in.]	U	٧	W
50 [1.969]	52	16	14
63 [2.480]	65.4	16	14

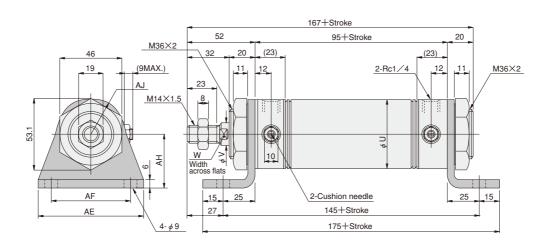


Bore Code mm [in.]	Α	В	С	D	E	F	G	Н	I	J	K	L	U	V	W
20 [0.787]	132	35	76	21	23	12	16	15	12	5	M 8×1	M20×1.5	27	8	6
25 [0.984]	137	40	76	21	26	14	16	18	14	6	M10×1.25	M22×1.5	29	10	8
32 [1.260]	148	45	76	27	31	14	16	23	14	6	M10×1.25	M27×2	35	12	10
40 [1.575]	148	45	76	27	31	14	(14.5)	23	19	8	M14×1.5	M33×2	41.6	16	14

Bore Code mm [in.]	AA	AB	AC	AE	AF	AH	AJ	AP	AR	AT	AX	AY
20 [0.787]	136	15	116	55	40	25	15.5	6.8	7.5	3.2	31.2	27
25 [0.984]	136	20	116	55	40	30	17	6.8	9.5	3.2	34.6	30
32 [1.260]	136	25	116	55	40	35	20	6.8	9.5	3.2	41.6	36
40 [1.575]	136	25	116	75	55	40	23.5	9	9.5	4	47.3	41



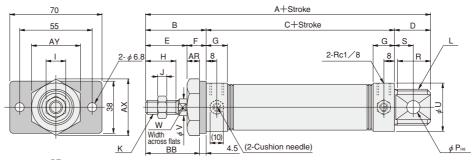




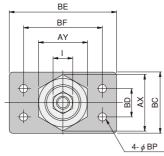
Bore Code mm [in.]	U	V	W	AE	AF	AH	AJ
50 [1.969]	52	16	14	80	60	40	26
63 [2.480]	65.4	16	14	95	74	45	32



φ 20, φ 25

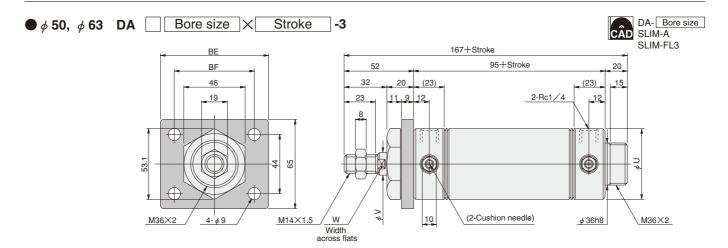


φ 32, φ 40

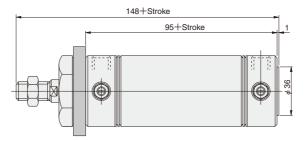


Bore Code	Α	В	С	D	Е	F	G	Н	- 1	J	K	L	Р	R	S	U	٧	W
20 [0.787]	132	35	76	21	23	12	16	15	12	5	M 8×1	M20×1.5	8	19	12	27	8	6
25 [0.984]	137	40	76	21	26	14	16	18	14	6	M10×1.25	M22×1.5	8	19	12	29	10	8
32 [1.260]	148	45	76	27	31	14	16	23	14	6	M10×1.25	M27×2	10	25	15	35	12	10
40 [1.575]	148	45	76	27	31	14	(14.5)	23	19	8	M14×1.5	M33×2	10	25	15	41.6	16	14

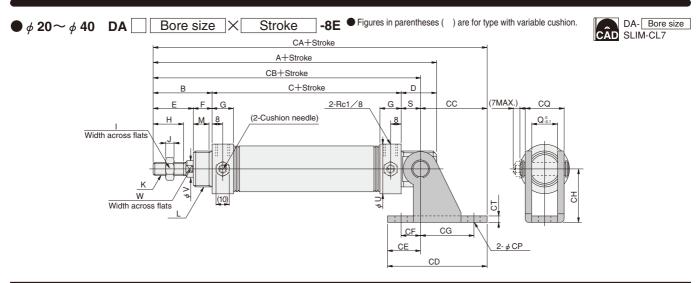
Bore Code mm [in.]	AR	AX	AY	ВВ	ВС	BD	BE	BF	BP
20 [0.787]	7.5	31.2	27	30.5	_	_	_	_	_
25 [0.984]	9.5	34.6	30	35.5	_	_	_	_	_
32 [1.260]	9.5	41.6	36	40.5	45	20	80	60	6.8
40 [1.575]	9.5	47.3	41	40.5	50	30	100	80	9



Short head



Bore Code	U	V	W	BE	BF
50 [1.969]	52	16	14	80	60
63 [2.480]	65.4	16	14	100	80

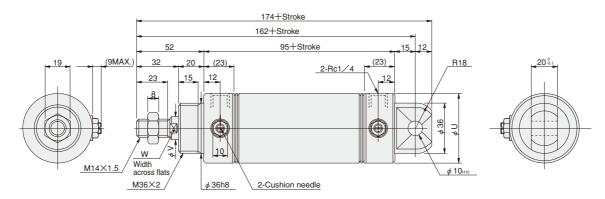


Bore Code	Α	В	С	D	Е	F	G	Η	- 1	J	K	L	М	Q	S	U	٧	W
20 [0.787]	132	35	76	21	23	12	16	15	12	5	M 8×1	M20×1.5	10	12	12	27	8	6
25 [0.984]	137	40	76	21	26	14	16	18	14	6	M10×1.25	M22×1.5	12	12	12	29	10	8
32 [1.260]	148	45	76	27	31	14	16	23	14	6	M10×1.25	M27×2	12	20	15	35	12	10
40 [1.575]	148	45	76	27	31	14	(14.5)	23	19	8	M14×1.5	M33×2	12	20	15	41.6	16	14

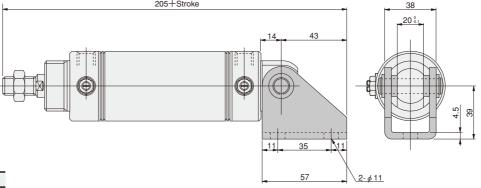
Bore Code	CA	СВ	CC	CD	CE	CF	CG	СН	СР	CQ	СТ
20 [0.787]	160	123	37	59	22	15	30	30	6.8	18.4	3.2
25 [0.984]	165	128	37	59	22	15	30	30	6.8	18.4	3.2
32 [1.260]	186	136	50	75	25	15	40	40	9	28	4
40 [1.575]	186	136	50	75	25	15	40	40	9	28	4

 \bullet ϕ 50, ϕ 63

● Pivot mounting type with bushing DA Bore size X Stroke -8B



● Pivot mounting type with bushing DA Bore size X Stroke -8B-8E (With supporting bracket)



 Bore mm [in.]
 Code mm [in.]
 U
 V
 W

 50 [1.969]
 52
 16
 14

 63 [2.480]
 65.4
 16
 14

32 [1.260]

40 [1.575]

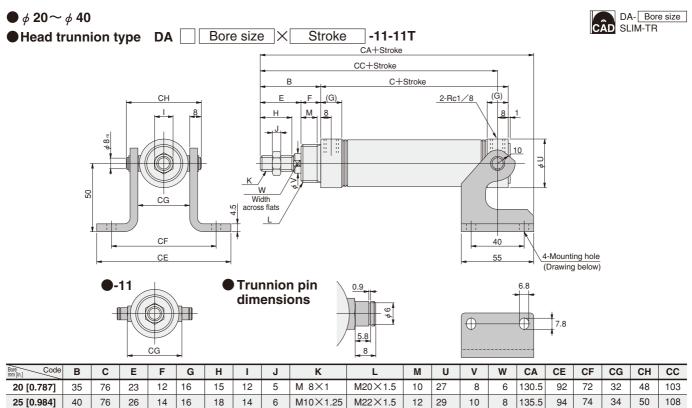
14.5

M10×1.25

M14×1.5

 $M27 \times 2$

M33×2

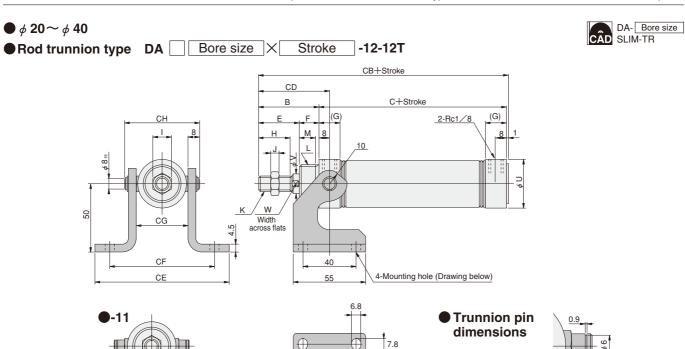


41.6 Remark: Head cover specification for the head trunnion type comes with a short head. Order code -A is not required.

140.5

140.5

5.8



Bore Code mm [in.]	В	С	Е	F	G	Н	- 1	J	K	L	M	U	٧	W	СВ	CE	CF	CG	СН	CD
20 [0.787]	35	76	23	12	16	15	12	5	M 8×1	M20×1.5	10	27	8	6	112	92	72	32	48	43
25 [0.984]	40	76	26	14	16	18	14	6	M10×1.25	M22×1.5	12	29	10	8	117	94	74	34	50	48
32 [1.260]	45	76	31	14	16	23	14	6	M10×1.25	M27×2	12	35	12	10	122	100	80	40	56	53
40 [1.575]	45	76	31	14	14.5	23	19	8	M14×1.5	M33×2	12	41.6	16	14	122	107	87	47	63	53

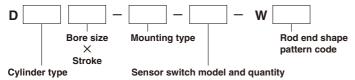
Remark: Head cover specification for the rod trunnion type comes with a short head. Order code -A is not required.

OPTIONAL ROD END SHAPE PATTERNS

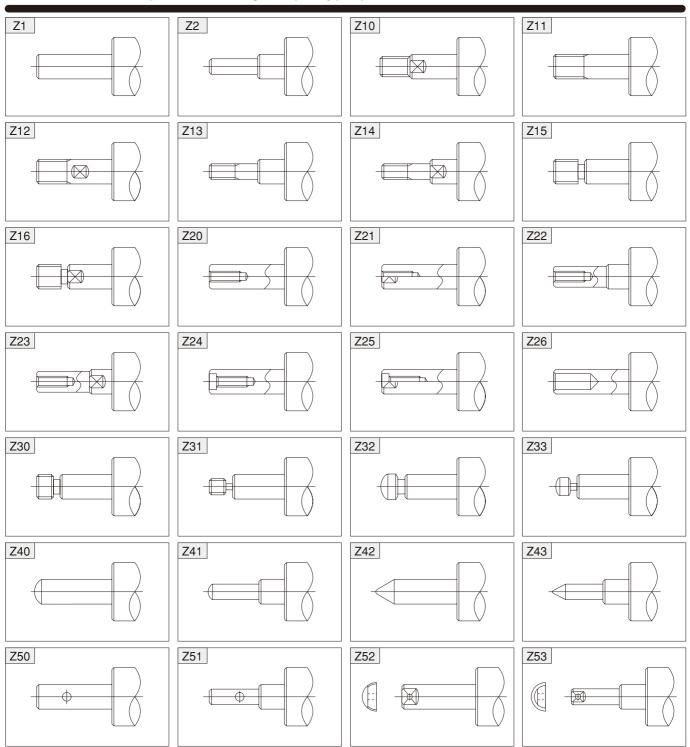
Use an order form of rod end pattern and fill the items on the selected one from among 28 types of optional patterned shapes to obtain made-to-order cylinders of non-standard rod end shapes.

The shapes can be applied to the entire Slim cylinders series with the exception of square rod cylinders and cylinders with bellows. For the order form containing the optional patterned shapes, consult us.

Order Codes



Piston Rod End Shape Pattern Diagram (28 Types)



SENSOR SWITCHES

Solid State Type, Reed Switch Type

● Since a magnet is already standard on the Slim cylinders series Note, mounting a sensor switch will enable use in sensor switch applications.

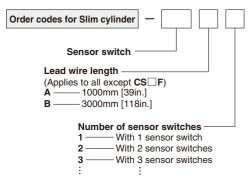
Note: Except the heat resistant specification cylinder.

Symbol



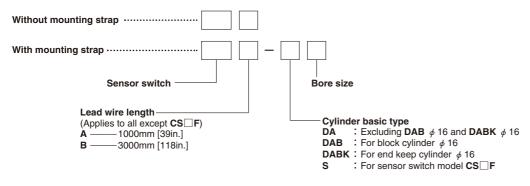
Order Codes

Order codes for sensor switches mounted on the Slim cylinders

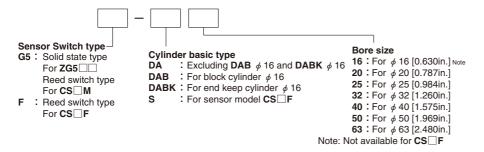


```
Sensor switch
                             For \phi 16 \sim \phi 63 with indicator lamp
ZG530
         -Solid state type
                                                                      DC10~30V
          Solid state type
                             For \phi 16 \sim \phi 63 with indicator lamp
                                                                      DC4.5~28V
ZG553
                                                                      DC10~30V
          Reed switch type For \phi 16 \sim \phi 63 with indicator lamp
                                                                      AC85~230V
                                                                      DC10~30V
CS4M-
          Reed switch type For \phi 16 \sim \phi 63 with indicator lamp
                                                                      AC85~115V
                                                                      DC3~30V
CS5M-
           Reed switch type For \phi 16 \sim \phi 63 without indicator lamp
                                                                      AC85~115V
                                                                      AC85~230V
CS2F
           Reed switch type For \phi 20 \sim \phi 63 with indicator lamp
                                                                      DC10~30V
           Reed switch type For \phi 20 \sim \phi 63 with indicator lamp
CS3F
CS4F
           Reed switch type For \phi 20 \sim \phi 63 with indicator lamp
                                                                      DC10~30V
CS5F
           Reed switch type For \phi 20 \sim \phi 63 without indicator lamp DC3\sim 30V
```

Order codes for sensor switch only



Order codes for mounting strap only

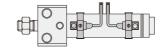


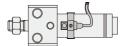
Minimum Cylinder Strokes When Using Sensor Switches

				mm
Sensor	Bore size	2 pcs. n	nounting	1 no mounting
switch model	Dore Size	Along a straight line	In staggered positions	1 pc. mounting
ZG530	16	20	10	10
ZG553	20~63	20	10	10
CS□M	16~63	20	15	15
CS□F	20~63	40	21	15

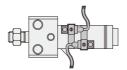
■Two pieces mounting One piece mounting

When mounted in-line





When mounted in staggered positions



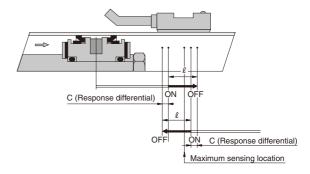
Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

lacktriangle Operating range : ℓ

The distance the piston travels in one direction, while the switch is in the ON position.

Response differential : C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.



mm [in.]

Item	Bore size	16 [0.630]	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]	50 [1.969]	63 [2.480]
	ZG530 □	2.5~4.1	2.5~4.2	2.6~4.3	3.0~4.8	3.1~5.0	3.3~5.4	3.5~5.7
Operating range : A	ZG533 □	[0.098~0.161]	[0.098~0.165]	[0.102~0.169]	[0.118~0.189]	[0.122~0.197]	[0.130~0.213]	$[0.138 \sim 0.224]$
Operating range: ℓ	CS□M	6.7~7 [0.264~0.276]	7~8.5 [0.276~0.335]	7~8.5 [0.276~0.335]	8~9 [0.315~0.354]	9~10.5 [0.354~0.413]	7~8 [0.276~0.315]	8~9.5 [0.315~0.374]
	CS□F	_	7~8.5 [0.276~0.335]	8.5~10 [0.335~0.394]	9~10.5 [0.354~0.413]	10.5~12 [0.413~0.472]	9~10 [0.354~0.394]	9~10.5 [0.354~0.413]
	ZG530	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
Response differential : C	ZG533	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
nesponse differential. C	CS□M	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1.2 [0.047] or less	1.2 [0.047] or less
	CS□F	_	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	2 [0.079] or less	1.5 [0.059] or less
Maximum sensing	ZG530, ZG553 Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
location	CS M Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
iocation	CS F Note 2	_	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]

Remark: Figures in the table above are reference values.

Notes: 1. Figures are lengths measured from the switch's opposite end side to the lead wire.

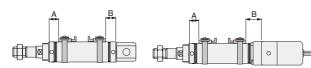
2. Figures are lengths measured from the connector side's end surface to the lead wire.

Mounting Location of End of Stroke Detection Sensor Switch

When the sensor switch is mounted in the location shown in the diagram (figures in the table are reference values), the magnet comes to the sensor switch's maximum sensing location at the end of the stroke.

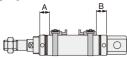
Air cylinder, Low hydraulic cylinder, Valpack cylinder

● Air cylinder, Low hydraulic cylinder ● Valpack cylinder



										mn	n [in.]
Sensor	Bore size	Air cy	/linder	, Low	hydraı	ulic cy	linder	Va	lpack	cylin	der
switch model	Code	20	25	32	40	50	63	20	25	32	40
ZG530 ZG553 Z	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]
CS□M	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS∐W	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
	В	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	34 [1.339]	34 [1.339]	34 [1.339]	39 [1.535]

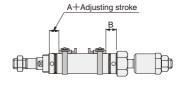
Single acting cylinder



mm	lın	

Sensor switch model	Code	Bore size	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
	<u> </u>	0~25	35 [1.378]	36 [1.417]	35 [1.378]	37 [1.457]
		26~50	52 [2.047]	49 [1.929]	49 [1.929]	53 [2.087]
ZG530 □		51~75	72 [2.835]	71 [2.795]	72 [2.835]	68 [2.677]
ZG553□	Α	76~100	_	84 [3.307]	86 [3.386]	95 [3.740]
CS□M		101~125	_	_	_	110 [4.331]
		126~150	_	_	_	125 [4.921]
	В	_	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
		0~25	30 [1.181]	31 [1.220]	30 [1.181]	32 [1.260]
		26~50	47 [1.850]	44 [1.732]	44 [1.732]	48 [1.890]
	A	51~75	67 [2.638]	66 [2.598]	67 [2.638]	63 [2.480]
CS□F	_ A	76~100	_	79 [3.110]	81 [3.189]	90 [3.543]
		101~125	_	_	-	105 [4.134]
		126~150	_	_	_	120 [4.724]
	В	_	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

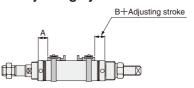
Push side stroke adjusting cylinder



mm [in.]

Sensor switch model	Bore size	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530 ZG553	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS M	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
CSUF	В	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

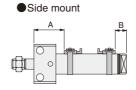
Pull side stroke adjusting cylinder

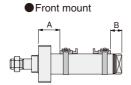


mm [in.]

Sensor switch model	Bore size	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530 ZG553	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS M	В	37 [1.457]	37 [1.457]	42 [1.654]	42 [1.654]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
СЭЦГ	В	32 [1.260]	32 [1.260]	37 [1.457]	37 [1.457]

Block cylinder

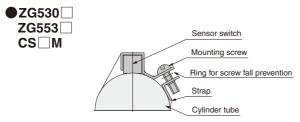




mm [in.]

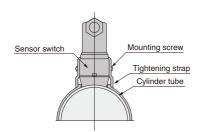
															111111 [1111.]
Mounting type		Side mount							Front mount						
Bore size		16	20	25	32	40	50	63	16	20	25	32	40	50	63
ZG530	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	67 [2.638]	67 [2.638]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	37 [1.457]	37 [1.457]
ZG553	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]
CS□M	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	66 [2.598]	66 [2.598]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	36 [1.417]	36 [1.417]
	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]
CS□F	A Rod side	_	36 [1.417]	38 [1.496]	44 [1.732]	52 [2.047]	64 [2.520]	64 [2.520]	_	24 [0.945]	24 [0.945]	24 [0.945]	24 [0.945]	34 [1.339]	34 [1.339]
	B Rod side	_	17 [0.669]	17 [0.669]	18 [0.709]	20 [0.787]	42 [1.654]	42 [1.654]	_	17 [0.669]	17 [0.669]	18 [0.709]	22 [0.866]	42 [1.654]	42 [1.654]

Moving Sensor Switch



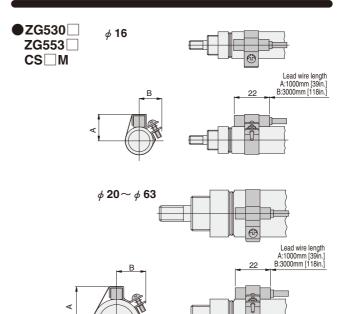
- Loosening the mounting screw allows the sensor switch to be moved freely along with the strap in the axial and circumferential direction. The sensor switch alone cannot be moved.
- To remove the sensor switch from the strap, first detach the strap from the cylinder tube and then remove the sensor switch from the strap.
- Tighten the mounting screw with a tightening torque of 49N·cm [4.3in·lbf].

●CS□F



- Loosening the mounting screw allows the sensor switch to be moved freely in the axial and circumferential direction.
- Slightly loosening the mounting screw allows fine adjustment of the lead switch only, up to 5mm [0.2in.] in the axial direction.
 Tighten the mounting screw with a tightening torque of 68.6N-cm [6.1in·lbf].

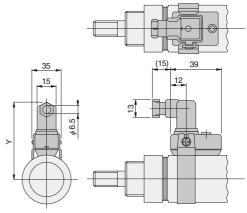
Dimensions of Sensor Switch (mm)



		mm [in.]			
Bore Code	Α	В			
16 [0.630]	16 [0.630]	15 [0.591]			
20 [0.787]	19 [0.748]	17 [0.669]			
25 [0.984]	20.5 [0.807]	17.5 [0.689]			
32 [1.260]	25 [0.984]	19 [0.748]			
40 [1.575]	29 [1.142]	_*			
50 [1.969]	34 [1.339]	_*			
63 [2.480]	41 [1.614]	_*			

At \$\phi\$ 40 or larger, dimension B is the radius of the cylinder tube. Therefore, the protrusion in the B direction of the mounting section disappears.

●CS□F

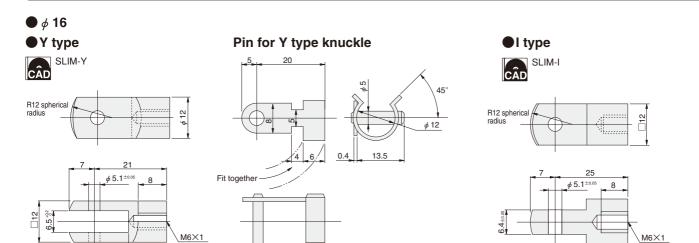


	mm [in.]
Bore Code	Υ
20	59
[0.787]	[2.323]
25	61.5
[0.984]	[2.421]
32	65
[1.260]	[2.559]
40	69
[1.575]	[2.717]
50	76
[1.969]	[2.992]
63	83
[2.480]	[3.268]

ROD END ACCESSORIES

Option

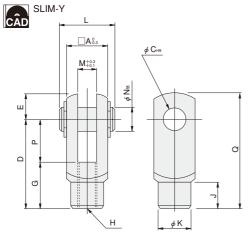
Dimensions



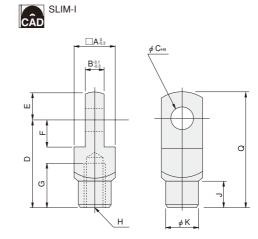
φ 20~φ 63

10+0.2









14+0.2

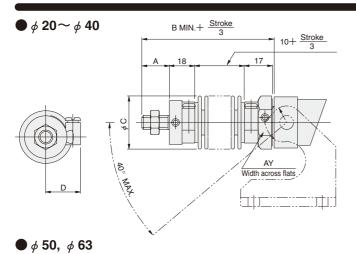
															mm [in.]
Bore	Α	В	С	D	E	F	G	Н	J	K	L	M	N	Р	Q
20 [0.787], 25 [0.984]**	16	8	8	30	10	11	15	M8×1	10	14	21	8	8	15	40
25 [0.984], 32 [1.260]	19	10	10	40	12	13	20	M10×1.25	12	16	25	10	10	20	52
40 [1.575], 50 [1.969], 63 [2.480]	24	14	10	45	12	13	25	M14×1.5	15	22	30	14	10	20	57

Note: Items marked with $\ensuremath{\%}$ are for the square rod cylinders.

BELLOWS, MOUNTING BRACKETS

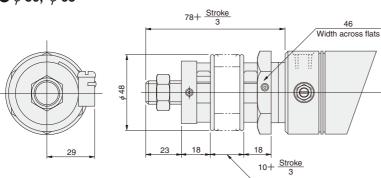
Dimensions (For brake cylinders with bellows, see p.367.)





					mm [in.]
Bore Code	Α	В	С	D	AY
20 [0.787]	15 [0.591]	63 [2.480]	35 [1.378]	23 [0.906]	27 [1.063]
25 [0.984]	18 [0.709]	66 [2.598]	35 [1.378]	23 [0.906]	30 [1.181]
32 [1.260]	23 [0.906]	71 [2.795]	40 [1.575]	26 [1.024]	36 [1.417]
40 [1.575]	23 [0.906]	71 [2.795]	48 [1.890]	29 [1.142]	41 [1.614]

Note: Supporting brackets for the rod trunnion type with bellows should be mounted in the direction opposite to the case of no bellows shown in the diagram.



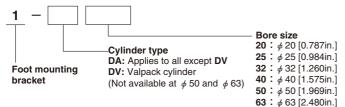
Mass of Slim Cylinder with Bellows

kg [lb									
Bore size		Zero stro		Additional mass for each					
mm [in.]	Standard head	Short head	Pivot mounting type	Trunnion type	1mm [0.0394in.] stroke				
20 [0.787]	0.25 [0.55] (0.23 [0.51])	0.24 [0.53] (0.22 [0.49])	_	0.44 [0.97]	0.0009 [0.0020]				
25 [0.984]	0.29 [0.64] (0.27 [0.60])	0.28 [0.62] (0.26 [0.57])	_	0.47 [1.04]	0.0013 [0.0029]				
32 [1.260]	0.43 [0.95] (0.40 [0.88])	0.41 [0.90] (0.38 [0.84])	_	0.60 [1.32]	0.0018 [0.0040]				
40 [1.575]	0.62 [1.37] (0.56 [1.23])	0.58 [1.28] (0.52 [1.15])	_	0.78 [1.72]	0.0029 [0.0064]				
50 [1.969]	1.03 [2.27]	0.98 [2.16]	0.95 [2.09]	_	0.0033 [0.0073]				
63 [2.480]	1.36 [3.00]	1.32 [2.91]	1.29 [2.84]		0.0038 [0.0084]				

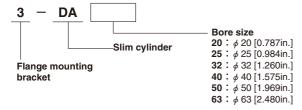
Note: Figures in parentheses () are for the cylinder with variable cushion.

Order Codes for Mounting Bracket

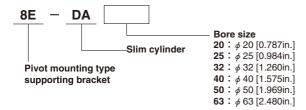
(1) Foot mounting bracket



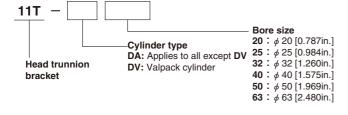
(2) Flange mounting bracket



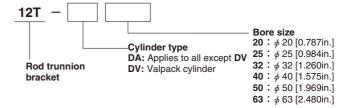
(3) Pivot mounting type supporting bracket



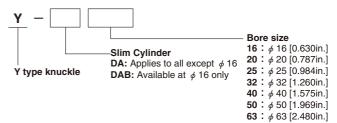
(4) Head trunnion bracket



(5) Rod trunnion bracket



(6) Y type knuckle



(7) I type knuckle

