

Rectus Mould Couplings

Quick connect couplings for tempering and cooling.

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





THE ENTIRE WORLD OF MOULD COOLING.

Dear Customers and Business Friends,

Today, for the first time, we are able to offer you a complete range of quick connect coupling systems for the field of tempering and cooling, under the Parker umbrella. With this extensive range, we are able to offer you the broadest range on the market and we are the only supplier of all three principal European profiles – International, European and French. Our systems are available both as individual products and as complete, ready-made units with any desired hose lengths and qualities. Naturally, our specialist advisers are also available at any time to provide personal advice and assistance if ever you cannot immediately find what you are looking for or if you have a particularly special problem to solve.

Important Notes:

- Please note that the technical data, specifications and drawings in the catalogue are not binding. This information is subject to change without notice in the interest of improvement.
- We reserve the right to make technical modifications for the purposes of improvement.
- March 2011: With the actual catalogue the older versions are no longer valid.
- The interchangeability is guaranteed under the assumption that the manufacturer of the relevant product has not changed any functional part in the meantime.
- You will find important safety instructions on pages 6 and 7.

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SAFE-LOCK™ – SAFETY WITH NO COMPROMISES.



SAFE-LOCK™

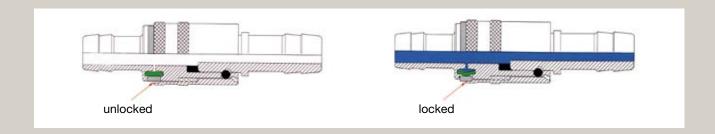
The products marked with this system are fitted with the SAFE-LOCK[™] technology developed by our designers.



Using a special mechanism, the SAFE-LOCK™ technology reliably prevents accidental uncoupling of the systems under pressure. As the normally contiguous temperatures of the media used are between 90 °C and 170 °C, accidents of this nature can result in serious burns. The only alternatives to the SAFE-LOCK™ systems are double shut-off couplings, with which, however, the complex valve technology has a strong negative impact on the flow values.

SAFE-LOCK™ Coupling Systems

- Reliably eliminate the risk of serious burns
- Cannot be disconnected under pressure
- Are available both for our European and International ranges
- Are 100 % compatible with our standard systems and are therefore also easy to retrofit at a later date
- Are compliant with EU safety directive 97/23/EF





ALWAYS PRECISELY THE RIGHT PROFILE.



INTERNATIONAL

Profile proven for decades in the field of plastic injection technology for two-handed coupling systems with great market penetration.





EUROPEAN

Development of the International profile. The coupling systems with the European profile stand out for their comfortable single-handed operation and a reliable O-ring seal.





FRENCH

Available only as a straight-through coupling without valve. O-rings are very easy to replace. Moreover, simple colour coding is possible here, by means of Colour Clip.





FRENCHMATIC I

This range of couplings was constructed with valves as an alternative to the French profiles.

All four nominal diameters in our Frenchmatic I range are available with single and double shut-off.





FRENCHMATIC II

We supply our Frenchmatic II coupling system as a leak-free version. The range stands out for its single-handed operation and minimum leakage when disconnecting.



SAFETY GUIDE FOR SELECTING AND USING QUICK CONNECT COUPLINGS AND RELATED ACCESSORIES

DANGER: failure or improper selection or improper use of quick connect couplings or related accessories can cause death, personal injury and property damage. Possible consequences of failure or

improper selection or improper use of quick connect couplings or related accessories include but are not limited to:

- · Couplings or parts thrown off at high speed
- High velocity fluid discharge
- Contact with suddenly moving or falling objects that are to be held in position or moved by the conveyed fluid
- · Dangerously whipping hose

- Explosion or burning of the conveyed fluid
- Contact with conveyed fluids that may be hot, cold, toxic, or otherwise injurious
- Sparking or explosion while paint or flammable liquid spraying

Before selecting or using any Parker RectusTema quick connect couplings or related accessories, it is important that you read and follow the following instructions.

1.0 GENERAL INSTRUCTIONS

- **1.1 Scope:** this catalogue provides instructions for selecting and using (including installing connecting, disconnecting, and maintaining) quick connect couplings and related accessories (including caps, plugs, hoses, blow guns). This safety instruction is a supplement to and is to be used with the specific Parker publications for the specific quick connect couplings and related accessories that are being considered for use.
- **1.2 Fail-Safe:** quick connect couplings or the hose they are attached to can fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the quick connect coupling or hose will not endanger persons or property.
- **1.3 Distribution:** provide a copy of this safety guide to each person who is responsible for selecting or using quick connect coupling products. Do not select or use quick connect couplings without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the products considered or selected.
- **1.4 User responsibility:** due to the wide variety of operating conditions and uses for quick connect couplings, Parker RectusTema and its distributors do not represent or warrant that any particular coupling system is suitable for any specific end use system. This safety instructions do not analyse all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
- Making the final selection of the quick connect couplings.
- \bullet Assuring that the user's requirements are met and that the use presents no health or safety hazards.
- Providing all appropriate health and safety warnings on the equipment on which the quick connect couplings are used.
- **1.5 Additional questions:** call the appropriate Parker customer service department if you have any questions or require any additional information. For the telephone numbers of the appropriate customer service department, see the Parker publication for the product being considered or used.

2.0 SELECTION INSTRUCTIONS

- 2.1 Pressure: quick connect couplings selection must be made so that the published rated pressure of the coupling is equal to or greater than the maximum system pressure. Pressure surges in the system higher than the rated pressure of the coupling will shorten the quick connect coupling's life. Do not confuse burst pressure or other pressure values with rated pressure and do not use burst pressure or other pressure values for this purpose.
- **2.2 Fluid compatibility:** quick connect couplings selection must assure compatibility of the body and seal materials with the fluid media used. See the fluid compatibility chart.
- **2.3 Temperature:** be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the quick connect couplings. Use caution and hand protection when connecting or disconnecting quick connect couplings that are heated or cooled by the media they are conducting or by their environment.
- **2.4 Size:** transmission or power by means of pressurised liquid varies with pressure and rate of flow. The size of the quick connect couplings and other components of the system must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.
- **2.5 Pressurised connection or disconnection:** if connecting or disconnecting under pressure is a requirement, use only quick connect couplings designed for that purpose. The rated operating pressure of a quick connect coupling may not be the pressure at which it may be safely connected or disconnected.
- **2.6 Environment:** care must be taken to ensure that quick connect couplings are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions including but not limited to ultraviolet radiation, ozone, moisture, water, salt water, chemicals, and air pollutants can cause degradation and premature failure.



- 2.7 Locking means: ball locking quick connect couplings can unintentionally disconnect if they are dragged over obstructions on the end of a hose or if the sleeve is bumped or moved enough to cause disconnection. Sleeves designed with flanges to provide better gripping for oily or gloved hands are especially susceptible to accidental disconnection and should not be used where these conditions exist. Sleeve lock or union (threaded) sleeve designs should be considered where there is a potential for accidental uncoupling.
- 2.8 Mechanical loads: external forces can significantly reduce quick connect couplings' life or cause failure. Mechanical loads which must be considered include excessive tensile or side loads and vibration. Unusual applications may require special testing prior to quick connect couplings selection.
 2.9 Specifications and standards: when selecting quick connect couplings, government, industry and Parker specifications must be reviewed and followed as applicable.
- **2.10 Vacuum:** not all quick connect couplings are suitable or recommended for vacuum service. Quick connect couplings used for vacuum applications must be selected to ensure that the quick connect couplings will withstand the vacuum and pressure of the system.
- 2.11 Fire resistant fluids: some fire resistant fluids require seals other than the standard NBR (nitrile) used in many coupling systems.
- **2.12 Radiant heat:** quick connect couplings can be heated to destruction or loss of sealing without contact by such nearby items as hot manifolds or molten metal. The same heat source may then initiate a fire. This can occur despite the presence of cool air around the quick connect couplings.
- **2.13 Welding and brazing:** heating of plated parts, including quick connect couplings and port adapters, above 450 °F (232 °C) such as during welding, brazing, or soldering may emit deadly gases and may cause coupling seal damage.

3.0 INSTALLATION INSTRUCTIONS

- **3.1 Pre-installation inspection:** before installing a quick connect coupling, visually inspect it and check for correct style, body material, seal material, and catalogue number. Before final installation, coupling halves should be connected and disconnected with a sample of the mating half with which they will be used.
- **3.2 Quick connect coupling halves from other manufacturers:** if a quick connect coupling assembly is made up of one Parker RectusTema half and one half from another manufacturer, the lowest pressure rating of the two halves should not be exceeded.
- **3.3 Fitting installation:** use a thread sealant, when assembling taper pipe thread joints in quick connect couplings. Be sure the sealant is compatible with the system fluid or gas. To avoid system contamination, use a liquid or paste type sealant rather than a tape style. Use the flats provided to hold the quick connect coupling when installing fittings. Do not use pipe wrenches or a vice on other parts of the coupling to hold it when installing or a removing fittings as damage or loosening of threaded joints in the coupling assembly could result. Do not apply excessive torque to taper pipe threads because cracking or splitting of the female component can result.
- **3.4 Caps and plugs:** use dust caps and plugs when quick connect couplings are not coupled to exclude dirt and contamination and to protect critical surfaces from damage.
- **3.5 Coupling location:** locate quick connect couplings where they can be reached for connection or disconnection without exposing the operator to slipping, falling, getting sprayed or coming in contact with hot or moving parts.
- **3.6 Hose whips:** use a hose whip (a short length of hose between the tool and the coupling half) instead of rigidly mounting a coupling half on hand tools or other devices. This reduces the potential for coupling damage if the tool is dropped and provides some isolation from mechanical vibration which could cause uncoupling.

4.0 MAINTENANCE INSTRUCTIONS

- **4.1** Even with proper selection and installation, quick connect coupling life may be significantly reduced without a continuing maintenance program. Frequency should be determined by the severity of the application and risk potential. A maintenance program must be established and followed by the user and must include the following as a minimum:
- **4.2 Visual inspection of quick connect couplings:** any of the following conditions require immediate shut down and replacement of the quick connect coupling:
- Cracked, damaged, or corroded quick connect couplings parts.
- Leaks at the fitting, valve or mating seal.
- Broken coupling mounting hardware, especially breakaway clamps.

4.3 Visual inspection all other:

- Leaking seals or port connections.
- Excess dirt build-up on the coupling locking means or on the interface area of either coupling half.
- Defective clamps, guards, and shields.
- System fluid level, fluid type and any entrapment.
- **4.4 Functional test:** operate the system at maximum operating pressure and check for possible malfunctions and freedom from leaks. Personnel must avoid potential hazardous areas while testing and using the system.
- **4.5 Replacement intervals:** specific replacement intervals must be considered based on previous service life, government or industry recommendations, or when failures could result in unacceptable downtime, damage or injury risk. See instruction 1.2 above.

Low Pressure

INTERNATIONAL

RECTUS Series





Technical Description

The 86, 87 and 88 Rectus Moldtite coupling series were especially developed for connecting coolant lines and injection moulds. Countersunk plugs can easily be connected and disconnected because of the extended sleeve. The angular connections prevent kinks from forming in the hose.

Advantages

Available in single shut-off, double shut-off, straight-through and SAFE-LOCK™ versions. The shut-off couplings (with valve) are equipped with nickel plated sleeves for quick and accurate visual differentiation.

Working Pressure:

PB = 15 bar, maximum static working pressure with safety factor of 4 to 1.

Working Temperature*

-15°C up to +200°C (FKM) depending on the medium.

*At a temperature below -15°C and above +200°C special seals are available on request.

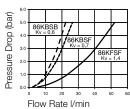
Available Valves

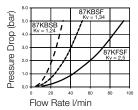


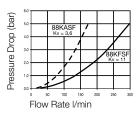




Chart







Material

Coupling

Back Body Valve Body Sleeve Sleeve Valve Locking Balls

Spring Seal

Plug

Plug Profile Back Body Valve Spring Seal

Brass Brass

Brass (without Valve)

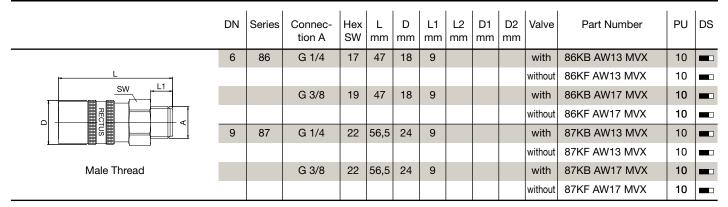
Brass, Nickel Plated (with Valve)

Brass AISI 420 AISI 301 **FKM**

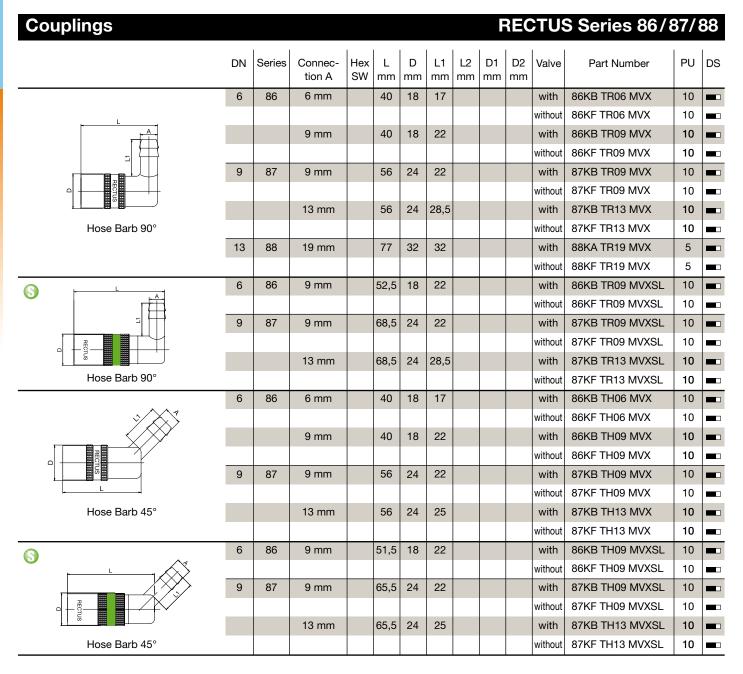
Brass Brass Brass AISI 301 **FKM**

Couplings

RECTUS Series 86/87/88



Couplings									ŀ	REC	TU	S Series 86 / 8	37/8	88
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
L	9	87	G 1/2	22	59,5	24	12				with	87KB AW21 MVX	10	
											without	87KF AW21 MVX	10	
REC														
A RECTUS														
Male Thread														
S	6	86	G 1/4	17	51,5	18	9				with	86KB AW13 MVXSL	10	
											without	86KF AW13 MVXSL	10	-
SWL1 _			G 3/8	19	51,5	18	9				with	86KB AW17 MVXSL	10	
											without	86KF AW17 MVXSL	10	
Q RECTUS	9	87	G 1/4	22	67	24	9				with	87KB AW13 MVXSL	10	
ς s											without	87KF AW13 MVXSL	10	-
			G 3/8	22	67	24	9				with	87KB AW17 MVXSL	10	
Male Thread											without	87KF AW17 MVXSL	10	-
			G 1/2	22	70	24	12				with	87KB AW21 MVXSL	10	
											without	87KF AW21 MVXSL	10	-
	6	86	G 1/8	17	40	18	9				with	86KB IW10 MVX	10	-
SW _ L1											without	86KF IW10 MVX	10	-
<u> </u>			G 1/4	17	40	18	9				with	86KB IW13 MVX	10	
RECTUS RECTUS											without	86KF IW13 MVX	10	-
TUS	9	87	G 1/4	21	51,5	24	9				with	87KB IW13 MVX	10	
· Less less											without	87KF IW13 MVX	10	
Female Thread			G 3/8	21	51,5	24	9				with	87KB IW17 MVX	10	
											without	87KF IW17 MVX	10	
	6	86	6 mm		46	18	17				with	86KB TF06 MVX	10	
											without	86KF TF06 MVX	10	-
			9 mm		51	18	22				with	86KB TF09 MVX	10	
L	_		_								without		10	
	9	87	9 mm		64	24	22				with	87KB TF09 MVX	10	
RECTUS RECTUS											without		10	
			13 mm		66,5	24	25				with	87KB TF13 MVX	10	
Here Berli	40	00	40		00	00	00				without	87KF TF13 MVX	10	
Hose Barb	13	88	19 mm		89	32	32				with	88KA TF19 MVX	10	
											without	88KF TF19 MVX	10	
	6	86	6 mm		54	18	17				with	86KB TF06 MVXSL	10	
S	0	00	O IIIIII		34	10	17				without	86KF TF06 MVXSL	10	
<u>. </u>			9 mm		59	18	22				with	86KB TF09 MVXSL	10	
<u> </u>			JIIIII		33	10	22				without	86KF TF09 MVXSL	10	
T T	9	87	9 mm		73	24	22				with	87KB TF09 MVXSL	10	
Q RECTUS	J	0,	O IIIIII		13						without		10	
0			13 mm		76	24	25				with	87KB TF13 MVXSL	10	
Hose Barb			10 11111		, 0		20				without	87KF TF13 MVXSL	10	
11000 5415											maiout	CITA II IO WIVAOL		



RECTUS Series 86/87/88 Plugs D L2 D1 D2 PU DS DN Series L L1 Valve Part Number Connec-Hex SW tion A mm mm mm mm mm mm 86SF AM10 MXX 6 86 M 10 x 1 13 23 8 without 25 9,5 R 1/8 9 without 86SF AK10 MXX 25 13 24 9,5 R 1/4 16 29 9,5 14 with 86SB AK13 MVX 25 R 1/4 86SF AK13 MXX 16 29 9,5 12 without 25 R 3/8 30 86SF AK17 MXX 19 12 without 25 9,5 SW R 1/4 6/9 87 16 34 13,5 12 with 87SB AK13 MVX 25 R 1/4 34 12 87SF AK13 MXX 25 16 13,5 without 9 R 3/8 19 34 13,5 12 with 87SB AK17 MVX 25 Male Thread R 3/8 19 34 13,5 12 87SF AK17 MXX 25 without R 1/2 24 39 13,5 17 without 87SF AK21 MXX 25 13 88 R 1/2 22 44 17 88SF AK21 MXX 10 20 without R 3/4 29 45 20 19 without 88SF AK26 MXX 10

Plugs									ŀ	REC	TUS	S Series 86/8	37/8	88
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
Α	6	86	M 10 x 1	11	27	9,5	9	28,5			without	86SF AR10 MXX_03	25	
T T T T T T T T T T T T T T T T T T T			R 1/8	11	27	9,5	9	28,5			without	86SF AR10 MXX	25	_
SW J			R 1/4	14	27	9,5	9	32			without	86SF AR13 MXX	25	-
	9	87	R 1/4	15	34	13,5	9	32			without	87SF AR13 MXX	25	
D			R 3/8	19	37	13,5	12	36			without	87SF AR17 MXX	25	
Male Thread 90°														
Male Tiffead 90														
	6	86	G 1/8	13	28	9,5	11				without	86SF IW10 MXX	25	
ı			G 1/4	16	32	9,5	13				without	86SF IW13 MXX	25	
SW L1			G 3/8	19	34	9,5	13				without	86SF IW17 MXX	25	
	9	87	G 1/4	16	37	13,5	13				without	87SF IW13 MXX	25	
			G 3/8	19	39	13,5	13				without	87SF IW17 MXX	25	
Female Thread														
	6	86	9 mm		39	9,5	22				without	86SF TF09 MXX	25	
L L1														
	9	87	13 mm		41	13,5	21				without	87SF TF13 MXX	25	
	13	88	19 mm		91	20	46				without	88SF TF19 MXX	10	

Extension Plugs RECTUS Series 86/87/88 L2 PU DS D2 DN Series Connec-D D1 Valve Hex L L1 Part Number SW tion A mm mm mm mm mm mm 6 86 R 1/8 11 100 9,5 9 without 86VN 1010 MXX 10 R 1/8 150 9,5 9 without 86VN 1015 MXXS_01 10 11 SW 86VN 1025 MXX R 1/8 250 9,5 without 10 9 87VN 1315 MXX 87 R 1/4 15 150 13,5 12 without 10 87VN 1325 MXX R 1/4 15 250 13,5 12 without 10 Male Thread 6 G 1/8 86VN 1010 MXXS_01 10 86 11 100 9,5 60 without G 1/4 14 100 9,5 60 86VN 1310 MXX 10 without SW 9 87 100 13,5 87VN 1310 MXX 10 G 1/4 14 60 without G 3/8 17 100 13,5 60 without 87VN 1710 MXX 10 continuous Male Thread 6 86 11 9,5 86VN XX05 MXX 10 10 mm 50 without 10 mm 11 100 9,5 without 86VN XX10 MXX 10 150 9,5 86VN XX15 MXX 10 10 mm without 11 10 mm 11 200 9,5 without 86VN XX20 MXX 10 9 87 14 mm 15 100 9,5 without 87VN XX10 MXX 10 without Thread 14 mm 15 150 9,5 without 87VN XX15 MXX 10 87VN XX20 MXX 15 9,5 without 14 mm 200 10 14 mm 15 250 9,5 without 87VN XX25 MXX 10

Hose Barb

Low Pressure





Technical Description

The 10, 11 and 12 Rectus Moldtite coupling series were especially developed for connecting coolant lines and iniection moulds. These stand out for their convenient, singlehanded operation and a reliable O-ring seal. Widely used in Europe.

Advantages

Available in single shut-off, double shut-off or straightthrough versions also available with SAFE-LOCK™-technology. The straight-through couplings are equipped with nickel plated sleeves for quick and accurate visual differentiation. The angular connections prevent kinks from forming in the hose.

Working Pressure:

PB = 15 bar, maximum static working pressure with safety factor of 4 to 1.

Working Temperature*

-15°C up to +200°C (FKM) depending on the medium.

*At a temperature below -15°C and above +200°C special seals are available on request.

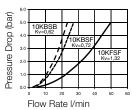
Available Valves

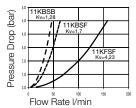


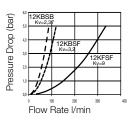




Chart







Material

Coupling

Back Body Valve Body Sleeve Sleeve Valve Locking Balls Spring Seal

Plug

Plug Profile Back Body Valve Spring Seal

Brass Brass

Brass (with Valve)

Brass, Nickel Plated (without Valve)

Brass AISI 420 AISI 301 **FKM**

Brass Nickel Plated

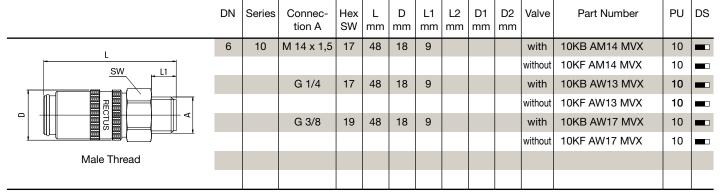
Brass, Nickel Plated Brass Brass Brass, Nickel Plated

Brass Brass AISI 301 AISI 301 **FKM** FKM

Stainless Steel

AISI 303

Couplings RECTUS Series 10/11/12



Couplings										REC	CTU	S Series 10/	11/	12
	DN	Series	Connec- tion A	Hex SW	L	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
	9	11	G 1/4	22	51,5	23	9				with	11KB AW13 MVX	10	
											without	11KF AW13 MVX	10	
			M 16 x 1,5	22	51,5	23	9				with	11KB AM16 MVX	10	
L											without	11KF AM16 MVX	10	
SW L1			G 3/8	22	51,5	23	9				with	11KB AW17 MVX	10	
											without	11KF AW17 MVX	10	
			G 1/2	22	51,5	23	12				with	11KB AW21 MVX	10	
RECTUS											without	11KF AW21 MVX	10	
	13	12	G 1/2	30	74	32	12				with	12KB AW21 MVX	5	
											without	12KF AW21 MVX	5	
Male Thread			M 24 x 1,5	30	78	32	16				with	12KB AM24 MVX	10	
											without	12KF AM24 MVX	10	
			G 3/4	30	78	32	16				with	12KB AW26 MVX	5	
											without	12KF AW26 MVX	5	
6	6	10	G 1/4	17	52,5	18	9				with	10KB AW13 MVXSL	10	
											without	10KF AW13 MVXSL	10	
			M 14 x 1,5	17	52,5	18	9				with	10KB AM14 MVXSL	10	
											without	10KF AM14 MVXSL	10	
L L			G 3/8	19	52,5	18	9				with	10KB AW17 MVXSL	10	
SW L1											without	10KF AW17 MVXSL	10	
	9	11	G 1/4	22	62	24	9				with	11KB AW13 MVXSL	10	
AECTUS A											without	11KF AW13 MVXSL	10	
) U So			M 16 x 1,5	22	62	24	9				with	11KB AM16 MVXSL	10	
											without	11KF AM16 MVXSL	10	
Male Thread			G 3/8	22	62	24	9				with	11KB AW17 MVXSL	10	
											without	11KF AW17 MVXSL	10	_
			G 1/2	22	65	24	12				with	11KB AW21 MVXSL	10	
											without	11KF AW21 MVXSL	10	
	6	10	G 1/4	17	47	18	12				with	10KB AR13 MVX	10	
L L											without	10KF AR13 MVX	10	
- L A			M 14 x 1,5	17	47	18	12				with	10KB AR14 MVX	10	
<u>sw</u>											without	10KF AR14 MVX	10	
	9	11	M 16 x 1,5	22	53,5	23	12				with	11KB AR16 MVX	10	
RECTUS											without	11KF AR16 MVX	10	_
	13	12	M 24 x 1,5	30	80	32	18				with	12KB AR24 MVX	10	
Male Thread 90°											without	12KF AR24 MVX	10	
	6	10	G 1/4	17	47	18	9				with	10KB AH13 MVX	10	
<u>L</u>											without	10KF AH13 MVX	10	
SW			M 14 x 1,5	17	47	18	9				with	10KB AH14 MVX	10	
sw											without	10KF AH14 MVX	10	
	9	11	M 16 x 1,5	22	53,5	23	9				with	11KB AH16 MVX	10	
RECTUS											without	11KF AH16 MVX	10	
	13	12	M 24 x 1,5	30	80	32	18				with	12KB AH24 MVX	10	
Male Thread 45°											without	12KF AH24 MVX	10	

Couplings									}	REC	CTU	S Series 10/	11/	12
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
	6	10	G 1/4	17	41	18	10				with	10KB IW13 MVX	10	
											without	10KF IW13 MVX	10	
L			G 3/8	19	45	18	10				with	10KB IW17 MVX	10	
SW L1											without	10KF IW17 MVX	10	
	9	11	G 1/4	21	46,5	23	10				with	11KB IW13 MVX	10	
RECTUS 4											without	11KF IW13 MVX	10	
			M 16 x 1,5	21	46,5	23	10				with	11KB IM16 MVX	10	
Female Thread											without	11KF IM16 MVX	10	
			G 3/8	21	46,5	23	10				with	11KB IW17 MVX	10	
											without	11KF IW17 MVX	10	
L	6	10	9 mm		52	18	22				with	10KB TF09 MVX	10	
<u>L1</u>											without	10KF TF09 MVX	10	
	9	11	13 mm		61,5	23	25				with	11KB TF13 MVX	10	
A BEOLUS A A											without	11KF TF13 MVX	10	
	13	12	19 mm		90	32	32				with	12KB TF19 MVX	5	
Hose Barb											without	12KF TF19 MVX	5	
S L	6	10	9 mm		60	18	22				with	10KB TF09 MVXSL	10	
											without	10KF TF09 MVXSL	10	
Q RECTUS	9	11	13 mm		71	24	25				with	11KB TF13 MVXSL	10	
											without	11KF TF13 MVXSL	10	
Hose Barb														
-	6	10	9 mm		41	18	22				with	10KB TR09 MVX	10	
A -											without	10KF TR09 MVX	10	
	9	11	13 mm		51	23	28,5				with	11KB TR13 MVX	10	
5 + + +											without	11KF TR13 MVX	10	
	13	12	19 mm		78	32	32				with	12KB TR19 MVX	5	
RECTUS											without	12KF TR19 MVX	5	
Hose Barb 90°														
	6	10	9 mm		53,5	18	22				with	10KB TR09 MVXSL	10	
A											without	10KF TR09 MVXSL	10	
5														
	9	11	13 mm		63,5	24	28,5				with	11KB TR13 MVXSL	10	
a RECTUS											without	11KF TR13 MVXSL	10	
889 888														
Hose Barb 90°														
L A	6	10	9 mm		52	18	22				with	10KB TH09 MVX	10	
											without	10KF TH09 MVX	10	
	9	11	13 mm		51	23	25				with	11KB TH13 MVX	10	
a RECTUS											without	11KF TH13 MVX	10	
	13	12	19 mm		78	32	30				with	12KB TH19 MVX	5	
Hose Barb 45°											without	12KF TH19 MVX	5	

Couplings										REC	CTU	S Series 10/	11/	12
	DN	Series	Connection A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
(5)	6	10	9 mm		60	18	22				with	10KB TH09 MVXSL	10	
<u> </u>											without	10KF TH09 MVXSL	10	
L L														
	9	11	13 mm		60,5	24	25				with	11KB TH13 MVXSL	10	
a Recurs											without	11KF TH13 MVXSL	10	
<u> </u>														
Hose Barb 45°														

Plugs									REC	CTU	S Series 10/	11/	12
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	Version	Valve	Part Number	PU	DS
	6	10	M 8 x 0,75	11	24	9	7		Brass	without	10SF AM08 MXX	25	
									AISI 303	without	10SF AM08 RXX	25	
			M 10 x 1	11	24	9	7		Brass	without	10SF AM10 MXX	25	
									AISI 303	without	10SF AM10 RXX	25	
SW L1			G 1/8	11	24	9	7		Nickel Pl.	without	10SF AW10 MXN	25	
									AISI 303	without	10SF AW10 RXX	25	-
			M 12 x 1,5	14	27	9	10		Brass	without	10SF AM12 MXX	25	
<u> </u>			G 1/4	15	29	9	12		Nickel Pl.	with	10SB AW13 MVN	25	_
			G 1/4	15	26	9	9		Nickel Pl.	without	10SF AW13 MXN	25	
Male Thread			G 1/4	15	26	9	9		AISI 303	without	10SF AW13 RXX	25	-
			M 14 x 1,5	15	29	9	12		Brass	with	10SB AM14 MVX	25	
			M 14 x 1,5	15	26	9	9		Brass	without	10SF AM14 MXX	25	
			G 3/8	17	30	9	10		Nickel Pl.	without	10SF AW17 MXN	25	
	9	11	G 1/8	14	25	13,5	8		Nickel Pl.	without	11SF AW10 MXN	25	
			G 1/4	15	31	13,5	12		Nickel Pl.	with	11SB AW13 MVN	25	_
			G 1/4	15	26	13,5	9		Nickel Pl.	without	11SF AW13 MXN	25	
			G 1/4	15	26	13,5	9		AISI 303	without	11SF AW13 RXX	25	
<u>. L</u>			M 14 x 1,5	15	26	13,5	9		Brass	without	11SF AM14 MXX	25	
SW L1			M 16 x 1,5	17	30	13,5	12		Brass	with	11SB AM16 MVX	25	
			M 16 x 1,5	17	26	13,5	9		Brass	without	11SF AM16 MXX	25	
			G 3/8	17	30	13,5	12		Nickel Pl.	with	11SB AW17 MVN	25	
			G 3/8	17	26	13,5	9		Nickel Pl.	without	11SF AW17 MXN	25	
			G 3/8	17	26	13,5	9		AISI 303	without	11SF AW17 RXX	25	
Male Thread	13	12	G 1/2	22	47	19	12		Nickel Pl.	without	12SF AW21 MXN	25	
			M 24 x 1,5	27	51	19	16		Brass	with	12SB AM24 MVX	25	
			M 24 x 1,5	27	51	19	16		Brass	without	12SF AM24 MXX	25	-
			G 3/4	27	51	19	16		Nickel Pl.	with	12SB AW26 MVN	25	-
			G 3/4	27	51	19	16		Nickel Pl.	without	12SF AW26 MXN	25	

Plugs									REC	CTU	S Series 10/	11/	12
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	Version	Valve	Part Number	PU	DS
	6	10	M 8 x 0,75	11	27	9	9	28,5	Brass	without	10SF AR08 MXX	25	
			M 10x1	11	27	9	9	28,5	Brass	without	10SF AR10 MXX	25	
			G 1/8	11	27	9	9	28,5	Nickel Pl.	without	10SF AR10 MXN	25	
			G 1/4	11	27	9	9	28,5	Nickel Pl.	without	10SF AR13 MXN	25	
A													
<u>sw</u>	9	11	G 1/4	15	34	13,5	11	32	Nickel Pl.			25	
			M 14 x 1,5	15	34	13,5	11	32	Brass	without		25	
			G 3/8	15	34	13,5	11	32	Nickel Pl.	without	11SF AR17 MXN	25	
L2													
Male Thread 90°													
maio filicad ou	13	12	G 1/2	24	47	19	16	54	Nickel Pl.	without	12SF AR21 MXN	5	
	. •		M 24 x 1,5	24	47	19	16	54	Brass	without	12SF AR24 MXX	5	
			,-										
	6	10	G 1/8	11	24	9	7		Nickel Pl.	without	10SF IW10 MXN	25	
			G 1/4	16	27	9	8		Nickel Pl.	without	10SF IW13 MXN	25	
<u> </u>													
<u> </u>			0.1/1										
Female Thread	9	11	G 1/4	16	33	13,5	8		Nickel Pl.	without	11SF IW13 MXN	25	
	6	10	9 mm		38	9	22		Brass	without	10SF TF09 MXX	25	
	9	11	9 mm		41	13,5	25		Brass	without	11SF TF09 MXX	25	
L1			13 mm		41	13,5	25		Brass	without	11SF TF13 MXX	25	_
Hose Barb	13	12	13 mm		61	19	32		Brass	without	12SF TF13 MXX	5	
			19 mm		61	19	32		Brass	without	12SF TF19 MXX	5	
	6	10	G 1/8	11	100	9	60		Brass	without		10	
L LI			G 1/4	14	100	9	60		Brass	without	10VN 1310 MXX	10	
SW SW													
	0	11	0.1/4	1.1	100	10.5	60		Dross	withcor	11/// 1010 / 4/0/	10	
	9	11	G 1/4 G 3/8	14	100	13,5 13,5	60		Brass	without without		10	
continuous Male Thread			G 3/8	19	100	13,5	60		Brass	without	I I V IV I / I U IVIXX	10	
Communication of the Communica													
DC Delivery Status — in steel													

Extension Plugs									REC	CTU	S Series 10/	11/	12
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	Version	Valve	Part Number	PU	DS
	6	10	8 mm	9	63	9	42		Brass	without	10VN XX063 MXX	10	
			8 mm	9	100	9	79		Brass	without	10VN XX10 MXX	10	-
			10 mm	11	120	9	100		Brass	without	10VN XX12 MXX	10	
			10 mm	11	240	9	220		Brass	without	10VN XX24 MXX	10	
<u>L</u>			10 mm	11	360	9	340		Brass	without	10VN XX36 MXX	10	
sw L1													
SW	9	11	14 mm	15	150	13,5	125		Brass	without	11VN XX15 MXX	10	
			14 mm	15	300	13,5	275		Brass	without	11VN XX30 MXX	10	-
			14 mm	15	450	13,5	425		Brass	without	11VN XX45 MXX	10	
without Thread													
	13	12	21 mm	22	500	19	465		Brass	without	12VN XX50 MXX	10	
			21 mm	22	800	19	765		Brass	without	12VN XX80 MXX	10	-

Low Pressure





Technical Description

The 608/612 series (French series) has been specially developed for cooling in the field of plastic injection machines/ moulds. Using vertical plug inserts, the cooling connection can be installed directly in the mould/machine, so the external contour has no predruding extension components. This allows easy and safe handling during the work process and prevents damage to the coupling and the mould.

This system is supplied as a "straight-through coupling" with no valves. Coding of the in and outlets can be represented by simple fixing of the coloured clips/rings onto the coupling and plug.

Advantages

The use of the locking balls means that an optimum grip of the plug connection is guaranteed, even with forces that are applied laterally.

The simple unlocking mechanism, which is optimised by knurling at the end of the sleeve, can be operated by pulling back once on the sleeve.

Available Valves



Working Pressure:

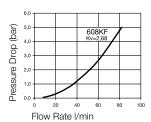
PB = 20 bar, maximum static working pressure with safety factor of 4 to 1.

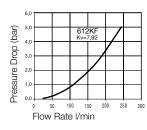
Working Temperature*

-15°C up to +200°C (FKM) depending on the medium.

*At a temperature below -15°C and above +200°C special seals are available on request.

Chart





Material

Coupling

Body Locking Balls Spring Seal

Brass, Nickel Plated AISI 420 AISI 301 **FKM**

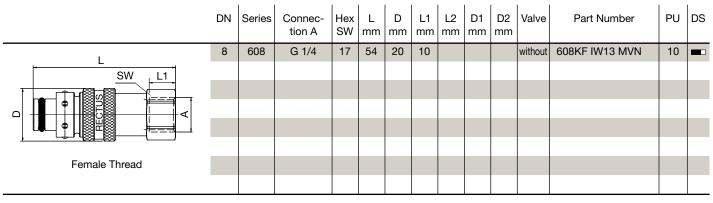
Plug

Plug

Brass, Nickel Plated

Couplings

RECTUS Series 608/612



Couplings										RE	CTU	JS Series 60	8/6 [.]	12
	DN	Series	Connection A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
	8	608	8 mm		65	20	28				without	608KF TF08 MVN	10	
<u>L</u>			10 mm		65	20	28				without	608KF TF10 MVN	10	
			12 mm		65	20	28				without	608KF TF12 MVN	10	
	12	612	13 mm		77	28	33				without	612KF TF13 MVN	10	
			16 mm		77	28	33				without	612KF TF16 MVN	10	_
Hose Barb														
-	8	608	10 mm		61,5	20	24,5				without	608KF TP10 MVN	10	
<u> </u>			13 mm		65	20	28				without	608KF TP13 MVN	10	
Push-Lok														
	0	000	10			00	00					0001/E TD40 MM/M	10	
<u> </u>	8	608	10 mm		51	20	20				without	608KF TR10 MVN	10	
			12 mm		51	20	20				without	608KF TR12 MVN	10	
	12	612	13 mm		59	28	25				without	612KF TR13 MVN	5	
			16 mm		62	28	25				without	612KF TR16 MVN	5	-
Hose Barb 90°														
	8	608	10 mm		51	20	20				without	608KF TH10 MVN	10	
^			12 mm		51	20	20				without	608KF TH12 MVN	10	-
L L														
	12	612	13 mm		55	28	25				without	612KF TH13 MVN	5	
			16 mm		55	28	25				without	612KF TH16 MVN	5	
Hose Barb 45°														

Plugs RECTUS Series 608/612

	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
	8	608	M 10 x 1	6	32	21	10				without	608SF AM10 MXN	25	
L			G 1/8	6	32	21	10				without	608SF AW10 MXN	25	_
L1			G 1/4	8	33	21	12				without	608SF AW13 MXN	25	_
O SINCE			G 3/8	8	24	21	13				without	608SF AW17 MXN	25	
	12	612	G 3/8	10	41	32	13				without	612SF AW17 MXN	10	
1_111/			G 1/2	14	44	32	16				without	612SF AW21 MXN	10	
Male Thread			G 3/4	14	32	32	19				without	612SF AW26 MXN	10	

Plugs										RE	СТ	JS Series 608	3/6	12
	DN	Series	Connection A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
<u>L2</u>	8	608	R 1/8		34	22	11	33			without	608SF AR10 MXN	10	
A			G 1/4		37	22	13	33			without	608SF AR13 MXN	10	
			G 3/8		37	22	13	33			without	608SF AR17 MXN	10	
Male Thread 90°														
	8	608	R 1/8		33	22	10,5				without	608SF AH10 MXN	10	
<u></u>			R 1/4		35	22	13				without	608SF AH13 MXN	10	
Male Thread 45°														
Water Frieda 40														L
	6	608	G 1/8	6	35	21	10				without	608SF IW10 MXN	10	
			G 1/4	8	40	21	14				without	608SF IW13 MXN	10	
0	12	612	G 3/8	12	49	32	14				without	612SF IW17 MXN	10	
<u>L1</u>			G 1/2	12	50	32	14				without	612SF IW21 MXN	10	
Female Thread														

Extension Plugs RECTUS Series 608/612 Series Connec-Hex L D L1 L2 D1 D2 Valve Part Number PU DS tion A SW mm mm mm mm mm mm 8 608 G 1/8 608VN 1005 MXN 10 6 50 21 28 without G 1/8 100 21 60 without 608VN 1010 MXN 10 608VN 1015 MXN G 1/8 6 150 21 60 without 10 G 1/4 8 28 608VN 1305 MXN 10 50 without G 1/4 8 100 21 60 without 608VN 1310 MXN 10 G 1/4 8 60 608VN 1315 MXN 10 150 21 without Male Thread G 1/4 200 60 without 608VN 1320 MXN 10

Color Clip for Couplings RECTUS Series 608/612 DN Series Color Part Number PU DS DHX 608 KXX KXR 608 Clip for Coupling red 10 DHX 608 KXX KXB 10 DHX 608 KXX KXB Clip for Coupling blue DHX 608 KXX KXS Clip for Coupling 10 black 12 612 Clip for Coupling DHX 612 KXX KXR 10 red Clip for Coupling blue DHX 612 KXX KXB 10 Clip for Coupling black DHX 612 KXX KXS 10

Color Clip for Plugs				RECT	JS Series 608	3/6 ⁻	12
	DN	Series		Color	Part Number	PU	DS
DLIV 000 OW IVE	8	608	Clip for Plugs	red	DHX 608 SXX KXR	10	
DHX 608 SXX KXB			Clip for Plugs	blue	DHX 608 SXX KXB	10	
			Clip for Plugs	black	DHX 608 SXX KXS	10	
-	12	612	Clip for Plugs	red	DHX 612 SXX KXR	10	
			Clip for Plugs	blue	DHX 612 SXX KXB	10	
			Clip for Plugs	black	DHX 612 SXX KXS	10	

Low Pressure



© 6006/6009/6012/6016





Technical Description

This range of couplings was constructed with valves as an alternative to the French profiles. All four nominal diameters in our Frenchmatic I range are available with single and double

Advantages

The locking balls guarantee an optimum hold by the insert connection even with forces acting from the side.

Optimum flow rate with absolute minimal flow resistance.

Working Pressure:

PB = 20 bar, maximum static working pressure with safety factor of 4 to 1.

Working Temperature*

-15°C up to +200°C (FKM) depending on the medium.

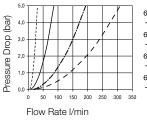
*At a temperature below -15°C and above +200°C special seals are available on request.

Available Valves

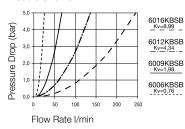


Chart

Single Shut-Off



Double Shut-Off



Material Coupling

Body Locking Balls Spring Seal

Brass, Nickel Plated AISI 420 AISI 301 FKM

Plug

Plug Profile Back Body Valve Spring Seal

Series 6006/6009/6012

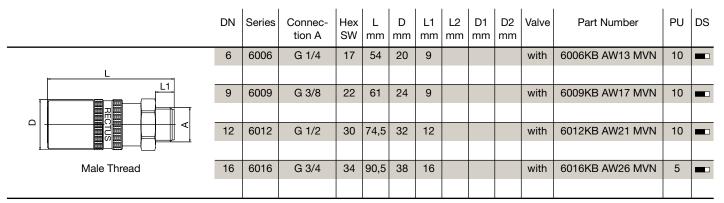
Brass, Nickel Plated Brass, Nickel Plated Brass **AISI 301** FKM

Series 6016

Steel, Zinc Plated Brass, Nickel Plated Brass **AISI 301** FKM

Couplings

RECTUS Series 6006/6009/6012/6016



Couplings						RE	СТІ	JS	Ser	ies	600	6/6009/6012	/60	16
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	D1 mm	D2 mm	Valve	Part Number	PU	DS
	6	6006	G 1/4	17	47	20	10				with	6006KB IW13 MVN	10	
L L1	9	6009	G 3/8	21	56	24	10				with	6009KB IW17 MVN	10	
	12	6012	G 1/2	30	59,5	32	12				with	6012KB IW21 MVN	10	
Female Thread	16	6016	G 3/4	34	90,5	38	16				with	6016KB IW26 MVN	5	
	6	6006	8 mm		58	20	22				with	6006KB TF08 MVN	10	
L L1	9	6009	12 mm		71	24	25				with	6009KB TF12 MVN	10	
A RESTRICTION OF THE PROPERTY	12	6012	16 mm		90,5	32	32				with	6012KB TF16 MVN	10	
Hose Barb	16	6016	19 mm		112,5	38	36				with	6016KB TF19 MVN	5	
	6	6006	8 mm		47	20	22				with	6006KB TR08 MVN	10	
A	9	6009	10 mm		60,5	24	22				with	6009KB TR10 MVN	10	
5 1			12 mm		60,5	24	28,5				with	6009KB TR12 MVN	10	
RECO.														
Hose Barb 90°														

Plugs						RE	CTI	JS	Series	600	6/6009/6012	/60 [·]	16
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	Version	Valve	Part Number	PU	DS
L	9	6009	G 1/2	22	37	13,8	12		Brass	with	6009SB AW21 MVN	10	
<u>L1</u>									Brass	without	6009SF AW21 MXN	10	
	12	6012	R 1/2	22	42	17,8	17		Brass	without	6012SF AK21 MXN	10	-
			G 3/4	27	46	17,8	16		Brass	with	6012SB AW26 MVN	10	
									Brass	without	6012SF AW26 MXN	10	
	16	6016	R 3/4	27	59	22,4	19		Steel	without	6016SF AK26 SXZ	10	
Male Thread			G 1	32	62	22,4	24		Steel	with	6016SB AW33 SVZ	10	
	6	6006	R 1/8	5	30	10	9		Brass	without	6006SF AK10 MXN	10	
ı													
L1	9	6009	R 1/4	8	35	13,8	12		Brass	without	6009SF AK13 MXN	10	-
			R 3/8	8	35	13,8	12		Brass	without	6009SF AK17 MXN	10	-
<													
	12	6012	R 3/8	10	40	17,8	12		Brass	without	6012SF AK17 MXN	10	
Male Thread with													
Internal Hexagon													

Plugs						RE	СТІ	JS	Series	600	6/6009/6012	/60 ⁻	16
	DN	Series	Connec- tion A	Hex SW	L mm	D mm	L1 mm	L2 mm	Version	Valve	Part Number	PU	DS
	6	6006	G 1/8	17	45	9,4	7		Brass	with	6006SB AO10 MVN	10	
	9	6009	G 1/4	19	49	13,8	9		Brass	with	6009SB AO13 MVN	10	
			G 3/8	24	47	13,8	9		Brass	with	6009SB AO17 MVN	10	
			G 1/2	27	50	13,8	12		Brass	with	6009SB AO21 MVN	10	
<u>L</u> <u>L1</u>													
	12	6012	G 3/8	24	61	17,8	9		Brass	with	6012SB AO17 MVN	10	_
			G 1/2	27	62	17,8	12		Brass	with	6012SB AO21 MVN	10	-
			G 3/4	34	64	17,8	16		Brass	with	6012SB AO26 MVN	10	_
Male Thread with additional Seal													
with additional Seal	16	6016	G 3/4	34	81	22,4	16		Steel	with	6016SB AO26 SVZ	5	-
			G 1	41	84	22,4	19		Steel	with	6016SB AO33 SVZ	5	-
	6	6006	G 1/8	17	17	0.4	7		Drace	ve deb	COOCCE IMAG NAME	10	
	0	6006	G 1/6	17 17	47 34	9,4			Brass Brass	with	6006SB IW10 MVN 6006SF IW13 MXN	10	
1			G 1/4	17	34	9,4	11		Diass	Without	000031 10013 101210	10	
L1	9	6009	G 1/4	19	46	13,8	10		Brass	with	6009SB IW13 MVN	10	
			G 3/8	22	48	13,8	10		Brass	with	6009SB IW17 MVN	10	
			G 3/8	22	37	13,8	10		Brass	without	6009SF IW17 MXN	10	
Female Thread	12	6012	G 1/2	27	45	17,8	12		Brass	without	6012SF IW21 MXN	10	_
	16	6016	G 3/4	32	80,5	22,4	16		Steel	with	6016SB IW26 SVZ	5	-
			G 3/4	32	58	22,4	16		Steel	with	6016SF IW26 SXZ	5	-

DS = Delivery Status:

in stock

on short call

medium term delivery

30% of actual size

Mould Connections

006KL



Technical Description

Flatface coupling system for cooling circuits. Extremely low leakage when disconnecting and, at the same time, no air lock in the system. Use with cold water, hot water and with thermo-oil at temperatures of up to 200 °C. Top efficiency with maximum flow and limited pressure drop.

Advantages

Easy to handle with singlehanded operation and the knurled sleeve design.

Extremely durable due to the robust design.

Available Valves



Working Pressure

PB = 60 bar, maximum static working pressure with safety factor of 4 to 1.

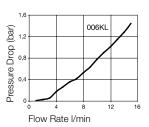
Working Temperature*

-15°C up to +200°C (FKM) depending on the medium.

*At a temperature below -15°C and above +200°C special seals are available on request.



Tests with Oil Viscosity 32cSt at 40 °C as per ISO 7241-2:2000



Material

Coupling

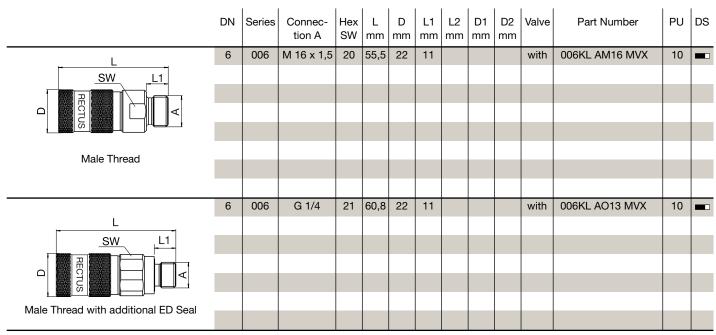
Back Body Valve Body Sleeve Valve Spring, Locking Ring Locking Balls Seal Brass Stainless Steel Stainless Steel Brass, Nickel Plated Stainless Steel Stainless Steel FKM, VMQ

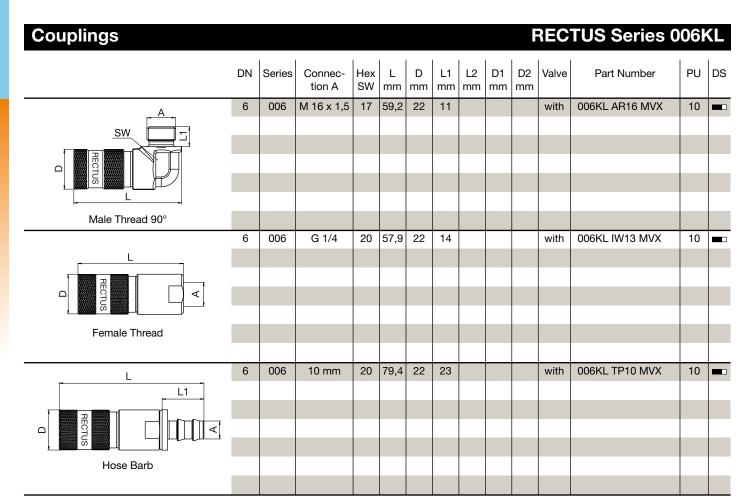
Plug

Plug Profile Back Body Valve Spring Seal Stainless Steel Brass Brass, Nickel Plated Stainless Steel FKM

Couplings

RECTUS Series 006KL





RECTUS Series 006KL Valved Plugs Series DN Connec-Hex L D L1 L2 D1 D2 Valve Part Number PU DS tion A SW mm mm mm mm mm mm 6 006 G 1/4 19 006SL AW13 MVX 10 12,5 with 55 11 Male Thread 006 006SL AR16 MVX 10 6 M 16 x 1,5 16 57,8 12,5 Male Thread 90° DS = Delivery Status:

on short call

■ medium term delivery

in stock

80



Technical Description

Multicoupling system as plate or individual component for connecting hose combinations. Special coupling body with PTFE coating giving greater robustness, lower coupling forces, and resistance to liquid media. The standard version consists of a floating plate fitted with 8 quick connect couplings, 2 handles and 2 locking couplings as well as a fixed plate fitted with 8 plugs and 2 locking bolts. The layout is asymmetrical to avoid mixing up the circulation systems.

Advantages

The safety locking system prevents unintentional disconnection.

Available Valves





Working Pressure

PB = 15 bar, maximum static working pressure with safety factor of 4 to 1.

Working Temperature*

- -20°C up to +100°C (NBR) -40°C up to +120/150°C (EPDM) -15°C up to +200°C (FKM) 0°C up to 316°C (FFKM)
- *At a temperature below -15°C and above +200°C special seals are available on request.



Material Coupling Plate

Plate with 2 Handles 8 Multi Couplings Back Body Valve Body Inner Parts Springs Seals Locking Rings 2 Locking Couplings

Plug Plate

Plate 8 Multi-Plugs Back Body Plug Inner Parts Springs Seals Locking Rings

2 Locking Bolts

Aluminium, elox.

Brass, Nickel Plated Steel Hardened DNC-PTFE-coated Brass AISI 301 FKM AISI 301 Steel Hardened, Nickel Plated

Aluminium, elox.

Brass, Nickel Plated Steel Hardened DNC-PTFE-coated Brass AISI 301 FKM AISI 301

Steel Hardened, Nickel Plated

Coupling Plate RECTUS Series 08

	DN	Series	Connection A	Hex SW	A mm	B mm	C mm	D mm	E mm	L mm	Valve	Part Number	PU	DS
A	8,1	08	G 1/2		170	100	50	30	18		without	08KF IW21 SVN	1	
											with	08KL IW21 SVN	1	
Female Thread														
rA1	8,1	08	9 mm		170	100	50	36	18		without	08KF TF09 SVN	1	
											with	08KL TF09 SVN	1	
, <u> </u>			13 mm		170	100	50	44	18		without	08KF TF13 SVN	1	
											with	08KL TF13 SVN	1	
Hose Barb														

Plug Plate												RECTUS Seri	es (80
	DN	Series	Connection A	Hex SW	A mm	B mm	C mm	D mm	E mm	L mm	Valve	Part Number	PU	DS
	8,1	08	G 1/2		170	100	50	30	27		without	08SF IW21 SXN	1	_
											with	08SL IW21 SVN	1	
Female Thread														
	8,1	08	9 mm		170	100	50	44	27		without	08SF TF09 SXN	1	
											with	08SL TF09 SVN	1	_
A B			13 mm		170	100	50	57	27		without	08SF TF13 SXN	1	_
											with	08SL TF13 SVN	1	_
F														
Hose Barb														

DS = Delivery Status: in stock

on short call

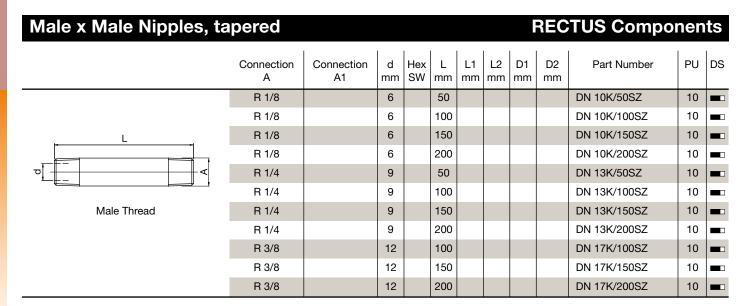
medium term delivery

Components

Hose Tails									REC	TUS Compo	nen	ıts
	Connection A	Connection A1	D mm	Hex SW	L mm	L1 mm	L2 mm	D1 mm	D2 mm	Part Number	PU	DS
	M 8 x 0,75		9	11	33,5	7				GT 08/09	25	
	M 10 x 1		9	11	33,5	7				GT 10/09S_02	25	_
	G 1/8		9	14	33	7				GT 10/09	25	-
	G 1/4		9	17	35	9				GT 13/09	25	
L	M 12 x 1,5		13	15	40	9				GT 12/13S_01	25	-
L1 SW	G 1/4		13	17	42	9				GT 13/13	25	_
+++	M 14 x 1,5		13	17	43	10				GT 14/13	10	_
<	M 16 x 1,5		13	17	40	9				GT 16/13	10	-
	G 3/8		13	19	42	9				GT 17/13	25	_
Male Thread	M 24 x 1,5		19	27	56	16				GT 24/19	10	_
	G 1/2		19	24	54	12				GT 21/19	10	
	G 3/4		19	32	60	16				GT 26/19	10	-
	G 1/8		9	14	33	8				GI 10/09	25	
<u> </u>	G 1/4		9	17	33	8				GI 13/09	25	_
- L1 SW	M 14 x 1,5		9	17	32	10				GI 14/09	10	-
	G 1/4		13	17	39	8				GI 13/13	25	-
<	M 16 x 1,5		13	22	40	10,5				GI 16/13	10	-
	G 3/8		13	19	40	8				GI 17/13	10	-
Female Thread												

Male x Male Nipples **RECTUS Components** Connection L2 D1 D2 PU DS Connection D Hex L1 Part Number Α1 mm SW mm mm mm mm mm M 14 x 1,5 M 14 x 1,5 DN 14/14S 17 23 10 M 14 x 1,5 G 1/4 17 DN 13/14S 10 23 9 G 1/4 G 1/4 DN 13/13S 09 17 23 9 10 M 16 x 1,5 M 16 x 1,5 23 9 DN 16/16S 10 19 9 L2 M 16 x 1,5 G 3/8 19 23 9 9 DN 16/17S 10 G 3/8 G 3/8 23 9 9 DN 17/17S_06 10 19 G 1/2 M 14 x 1,5 22 12 DN 14/21S 27 9 10 G 1/2 M 16 x 1,5 DN 16/21S 22 27 12 10 Male Thread G 1/2 G 1/2 22 30 12 12 DN 21/21S_08 10 Rectuloc-sealed, M 24 x 1,5 G 1/2 27 36 16 12 DN 21/24S 10 knurled Thread G 3/4 G 3/4 27 40 16 16 DN 26/26S_03 10 G 3/4 M 24 x 1,5 27 40 16 16 DN 24/26S 10

knurled Thread



Reducing Bushes, short **RECTUS Components** Connection L2 D1 D2 PU DS Connection D Hex L L1 Part Number SW Α1 mm mm Α mm mm mm mm RK 10/13S_07 G 1/4 G 1/8 17 11 10 7 RK M10/M14S M 14 x 1,5 M 10 x 1 17 10 11 L1] G 3/8 G 1/4 RK 13/17S_09 19 13 9 10 M 18 x 1,5 M 14 x 1,5 22 14 9 RK M14/M18S 10 F G 3/8 G 1/2 RK 17/21S_08 24 18 12 10 G 3/4 G 1/2 27 24 16 RK 21/26S_08 10 Male Thread M 24 x 1,5 M 16 x 1,5 27 24 16 RK M16/M24S 10 Rectuloc-sealed,

Extension Plugs RECTUS Components D L2 D1 D2 PU DS Connection Connection Hex L L1 Part Number SW Α Α1 mm mm mm mm mm mm VT 09XX12 MXX 10 mm 6 11 120 10 10 L 10 mm 8 11 240 10 VT 09XX24 MXX 10 VT 13XX15 MXX 13 mm 14 9 150 10 15 5 13 mm 9 15 300 14 VT 13XX30 MXX 10 Hose Barb

Blanking Plugs with Int	ernal He	xagon							REC	TUS Compo	nen	ts
	Connection A	Connection A1	D mm	Hex SW	L mm	L1 mm	L2 mm	D1 mm	D2 mm	Part Number	PU	DS
	M 10 x 1		14	5	11	8				VZ 10MS	25	
L1 SW	G 1/8		14	5	11	8				VZ 10NS	25	
	M 12 x 1,5		17	6	15	12				VZ 12MS	25	_
	G 1/4		18	6	15	12				VZ 13NS	25	
	M 14 x 1,5		19	6	15	12				VZ 14MS	25	
Male Thread with Copper-Washer	G 3/8		22	8	15	12				VZ 17NS_01	25	_
	G 1/2		26	10	18	14				VZ 21NS	25	

Blanking Plugs									REC	TUS Compo	nents
	Connection A	Connection A1	D mm	Hex SW	L mm	L1 mm	L2 mm	D1 mm	D2 mm	Part Number	PU DS
	M 8 x 0,75			4	8					VK 08S	100
	M 10 x 1			5	8					VK 10S	100
	G 1/8			5	8					VK 10N*	100
L SW	M 12 x 1,5			6	8					VK 12S	100
	G 1/4			7	10					VK 13N*	100
	M 14 x 1,5			7	10					VK 14S	100
	G 3/8			8	10					VZ 17N*	100
Male Thread tapered, with Socket Pipe	G 1/2			10	10					VZ 21N*	100
with cooker i ipc											
* Nickel Plated											
	M 8 x 0,75			4	8					VZ 08MS	100
	M 10 x 1			5	8					VZ 10MS_01	100
	G 1/8			5	8					VZ 10NS_01	100
L SW	M 12 x 1,5			6	8					VZ 12MS_01	100
	G 1/4			7	10					VZ 13NS_01	100
	M 14 x 1,5			7	10					VZ 14MS_01	100
	G 3/8			8	10					VZ 17NS_02	100
Male Thread cylindrical	G 1/2			10	10					VZ 21NS_01	100
	M 3		6		11,5	3,5				VSS 6/M3	100
<u>L</u>	M 4		8		11,5	3,5				VSS 8/M4	100
<u>L1</u>	M 6		10		14	4				VSS 10/M6	100
	M 6		12		14	4				VSS 12/M6	100
	M 8		16		16	4				VSS 16/M8	100

Ferrules									REC	TUS Compo	nen	ts
	Connection A	Connection A1	D mm	d mm	L mm	L1 mm	L2 mm	D1 mm	D2 mm	Part Number	PU	DS
			15	10						QH 1510	100	_
			16	10						QH 1610	100	_
			18	10						QH 1810	100	_
:===			19	13						QH 1913	100	_
٥			20	13						QH 2013	100	_
			22	13						QH 2213	100	_
			23	13						QH 2313	100	_
			29	19						QH 2919	50	_

Hose Clips RECTUS Components L2 D1 D2 PU DS Height D d L1 Part Number Spread mm mm mm mm mm mm mm mm 8-12 8 KA 0814 50 50 10-16 9 KA 1016 12-22 KA 1222 9 50 16-27 9 KA 1627 50 23-35 10 KA 2335 50 30-45 10 KA 3045 50 32-50 KA 3250 50 13

Crimper								REC	TUS Compo	nen	ts
	Connection A	Connection A1	D mm	d mm	L1 mm	L2 mm	D1 mm	D2 mm	Part Number	PU	DS
			10-36						PM 10-36	1	_
6											
(a) (b)											

RECTUS Components Manifold Aluminium PU DS Ports Α S L1 С Т Color Part Number D1 mm 4 G 1/4 G 3/4 43,2 43 4,5 38,1 38,1 31 5 57,2 114,3 190,5 blue VL 26/13 AB4 1 VL 26/13 AR4 1 VL 26/13 AB6 190,5 266,7 blue VL 26/13 AR6 1 8 266,7 342,9 blue VL 26/13 AB8 VL 26/13 AR8 1 G 3/8 7,1 |50,8 |38,1 |40,6 | 6,9 |63,5 |152,4 |228,6 |blue G 1 55,9 54,1 VL 33/17 AB4 1 VL 33/17 AR4 1 6 254 | 330,2 | blue VL 33/17 AB6 VL 33/17 AR6 1 8 355,6 431,8 blue VL 33/17 AB8 Supplied without Couplings VL 33/17 AR8 1 red

on short call

■ medium term delivery

DS = Delivery Status:

in stock

Hoses

EPDM-Hoses								RECTUS I	lose	es
	Medium	max. Working Pressure	Temperature Range	D mm	D1 mm	Reference Ferrule	Color	Part Number	PU	DS
	Water	15 bar	up to +140°C	16,5	9,5	QH1810	blue	MHE 1050 B	50 m	_
						QH1810	red	MHE 1050 R	50 m	_
						QH1810	black	MHE 1050 S	50 m	
	Water	15 bar	up to +140°C	21,5	12,7	QH2313	blue	MHE 1350 B	50 m	_
0 5 +						QH2313	red	MHE 1350 R	50 m	_
						QH2313	black	MHE 1350 S	50 m	_
	Water	15 bar	up to +140°C	27	19	QH2919	blue	MHE 1930 B	30 m	_
						QH2919	red	MHE 1930 R	30 m	_
						QH2919	black	MHE 1930 S	30 m	_

PKR-Hoses								RECTUS I	los	es
	Medium	max. Working Pressure	Temperature Range	D mm	D1 mm	Reference Ferrule	Color	Part Number	PU	DS
	Oil	15 bar	up to +150°C	16	9,5	QH1610	black	MHN 1050 S	50 m	
	Oil	15 bar	up to +150°C	20	12,7	QH2213	black	MHN 1350 S	50 m	_

PVC-Hoses								RECTUS H	lose	es
	Medium	max. Working Pressure	Temperature Range	D mm	D1 mm	Reference Ferrule	Color	Part Number	PU	DS
	Water	15 bar	up to +60°C	16	10	QH1610	transparent	MHP 1030 T	30 m	
						QH1610	blue	MHP 1030 B	30 m	_
						QH1610	red	MHP 1030 R	30 m	
	Water	15 bar	up to +60°C	19	13	QH1913	transparent	MHP 1330 T	30 m	
						QH1913	blue	MHP 1330 B	30 m	_
						QH1913	red	MHP 1330 R	30 m	
	Water	15 bar	up to +60°C	27	19	QH2919	transparent	MHP 1930 T	50 m	_

Silicone-Hoses **RECTUS Hoses** max. Working | Temperature PU DS Medium D D1 Reference Color Part Number Pressure Range mm Ferrule mm Water 15 bar up to +170°C 15 10/9 QH 1510 silver MHS 1025 25 m QH 1510 blue MHS 1025 B 25 m QH 1510 red MHS 1025 R 25 m Water 15 bar 19 QH 1913 MHS 1325 up to +170°C 13 silver 25 m with metallic tissue QH 1913 blue MHS 1325 B 25 m QH 1913 red MHS 1325 R 25 m

FKM- Hoses								RECTUS H	lose	es
	Medium	max. Working Pressure	Temperature Range	D mm	D1 mm	Reference Ferrule	Color	Part Number	PU	DS
	Oil/Water	15 bar	up to +200°C	15	10/9	QH 1510	silver	MHF 1025	25 m	
						QH 1510	blue	MHF 1025 B	25 m	_
						QH 1510	red	MHF 1025 R	25 m	_
with metallic tissue	Oil/Water	15 bar	up to +200°C	19	13	QH 1913	silver	MHF 1325	25 m	
						QH 1913	blue	MHF 1325 B	25 m	_
						QH 1913	red	MHF 1325 R	25 m	_

in stock

on short call

■ medium term delivery

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