

	13	12	11	10	0	9	8	7	6	5	4	3	2	1	
	ITEM NUMBER	WIRE RANGE	DIM. A	DIM. B DIM.	. C DIM. D	DIM. E	DIM. F	MAX. INSULATION DIAMETER	PLATING		•		•		
J	42815-0011	12 & 10 AWG -		40±.016 (067 .10±.40) (1.70)	- K.I	-	.087 (2.20) R.	.209 (5.30) DIA.	OVERALL TIN						J
	42815-0031 8 AWG			92±.016 .42±.40) (1.70)	- K. I	-	.087 (2.20) R.	.260 (6.60) DIA.							
	428 5-00 2	12 & 10 AWG1	.213±.024 (5.40±.60)		- K.I ———	-	.087 (2.20) R.	.209 (5.30) DIA.	SELECT GOLD						
	428 5-0032	8 AWG I	.229±.024 .29 (7.4)	92±.016 .42±.40) (1.70)	- K.I	-	.087 (2.20) R.	.260 (6.60) DIA.	322231 0023						'
н	NOTES: 1) MATERIAL: COPPER ALLOY 151, .020/(.50) THICK.														H
	2) PLAT I	= .000100/(.00	0254) MIN. *TIN 00127) MIN. NIC												
G	:	000030/(. 000100/(.0 0VER .000	00076) MIN. SE 0254) MIN. SEL 0050/(.00127) I	ELECT GOLD IN LECT *TIN ON MIN.NICKEL.	SOLDER TA	LS									G
		* THE PRIMA "COMPLIANT AND ELV AND CARTONS WIT PRODUCT WIT	RY SHIPPING TO ROHS DIF NEX II OF DIR THOUT THIS L TH TIN-LEAD.	CARTON WILL RECTIVE 2002/ RECTIVE 2000/ ABEL MAY COM	BE LABELED /95/EC /53/EC". NTAIN										
F	3) PRODUCT SPEC.: PS-42815-001 4) PART IS DESIGNED IN METRIC.														F
	6) ITEM 7) THE	INALS FOR USE NUMBERS PRE B AWG TERMINA AS A STRAIN	CEEDED BY AN	N "X" IN THE C	CHART ARE NIMP. THE SEC	ONDARY CRIMP	SECTION				LEGEN	ND:			
E	SPEC <u>8</u> AFTE	IFICATION FOR R CRIMPING, TH	DETAILS. HIS DIMENSION	N IS .140/(3.55	5) MINIMUM.		SICIWII					42815 - 0 0 •	* *		E
	MOLE RATE INSU	I USING THE 8 IX STRONGLY F ID HEAT SHRIN LATION AND CI	RECOMMENDS T K INSULATION RIMP AREA, AS	THAT THE APPI N BE APPLIED S SHOWN, TO M	PROPRIATELY OVER THE W	IRE						ANGE = 12 & IO AWG = 8 AWG			
D	IO) THE	LATION CREEP, BAWG TERMINAL CRIMP SPEC FO	_ WILL ALSO		2 I2AWG WIR	ES				DI ATT	NC.			D	
	II) CRIM	P SPECS.: 210000 FOR 10		G					PLATING I = OVERALL TIN OVER NICKEL 2 = SELECT GOLD IN CONTACT AREA SELECT TIN IN CRIMP AREA OVER NICKEL						
С		300000 FOR 8			BLE I2AWG										С
В								OUALITY SYMBOLS SYMBOLS SYMBOLS		FIED)	DIMENSION STYLE	8:1 M	SIGN UNITS O	THIRD ANGLE PROJECTION	В
							1	1 191 🕶 🗸	4 PLACES ± 3 PLACES ±	INCH DRAW ± RJF ±.010 CHECK	1/6/ ED BY DATE	10-	ALE CRIMP TI -12 AWG & 8	AWG	
							**************************************	DRWN: JOMERCI CHYKD: APPR: JOMERCI DESCRIPTI	2 PLACES ± 0.25 1 PLACE ± 0.40 ANGULAR	±.016 RJF ± APPRO ±1/2° RAS	1/6/ OVED BY DATE 1/6/	92 molex MOL	INIFIT SR. SE LEX INCORP	ORATED	
A							SEE	LH DRWN: J CH'KD: APPR: J	DRAFT WHERE A MUST REM WITHIN DIMEN	PPLICABLE SIZE	RAL NO. SEE CHART THIS DRAWING COI INCORPORATED AN		ON THAT IS PROPR		"
† F	b_frame_C_P_ME_T Rev. D 2004/04/02	12	11	10	0	9	8	7	6	5	4	3	2	1	